

Supporting Information

Hydroxylated-graphene: a promising reinforcing nanofiller for nano-engineering cement composites

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1. Figures

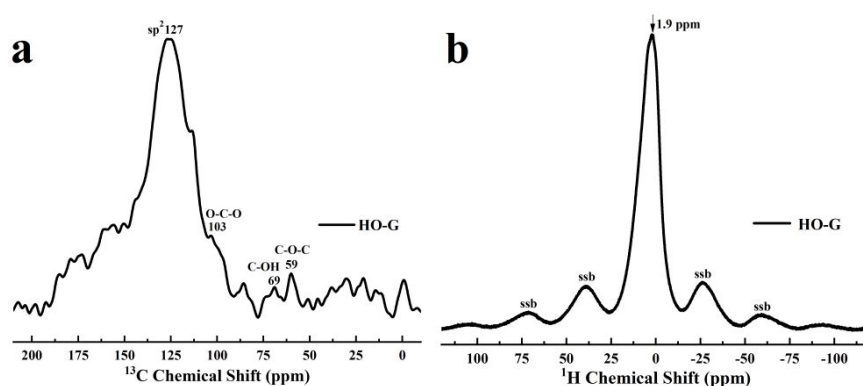


Figure S1. (a) ^{13}C NMR and (b) ^1H NMR spectra of HO-G. “ssb” denotes spinning sidebands.

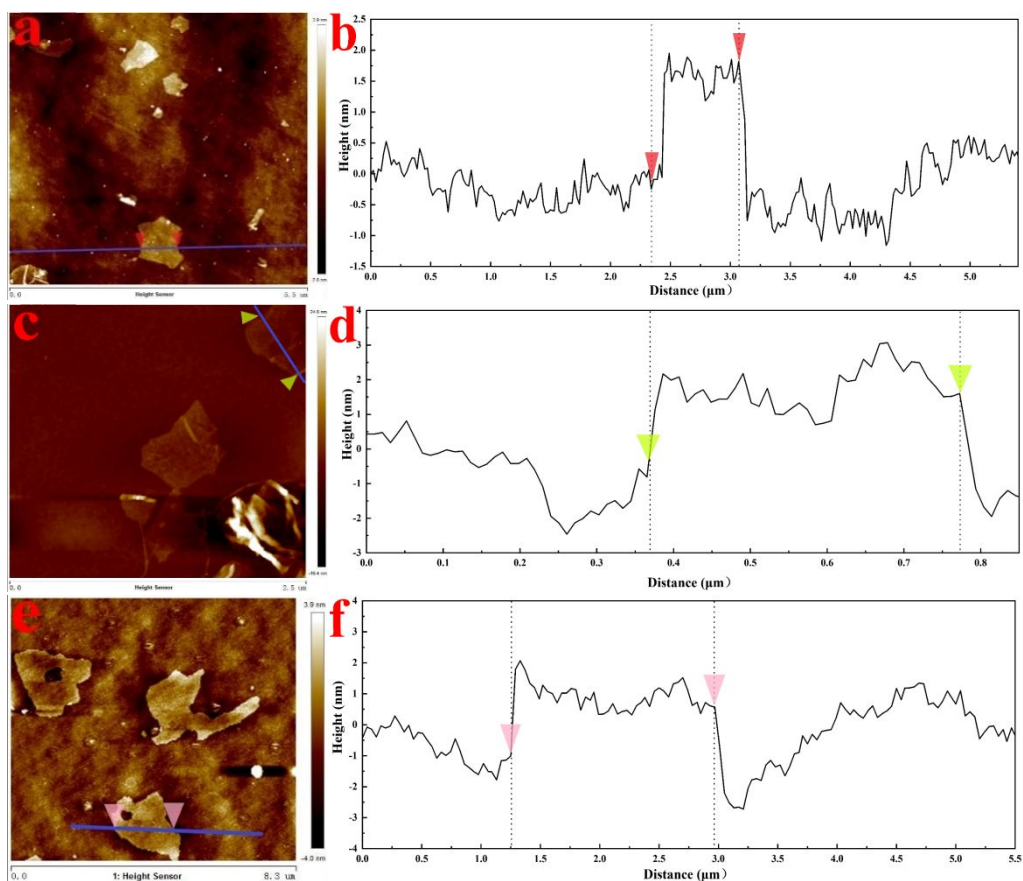


Figure S2. Typical AFM images and the corresponding height profiles of GO(a, b), TRGO(c, d), HO-G(e, f).

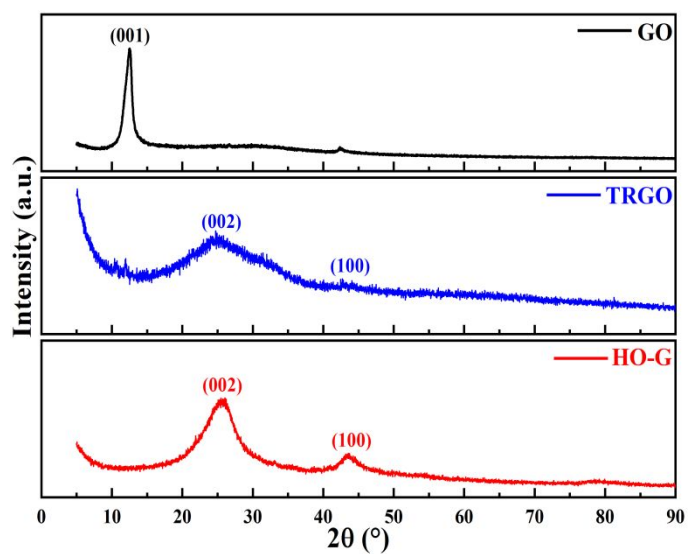


Figure S3. XRD patterns of GO, TTGO and HO-G.

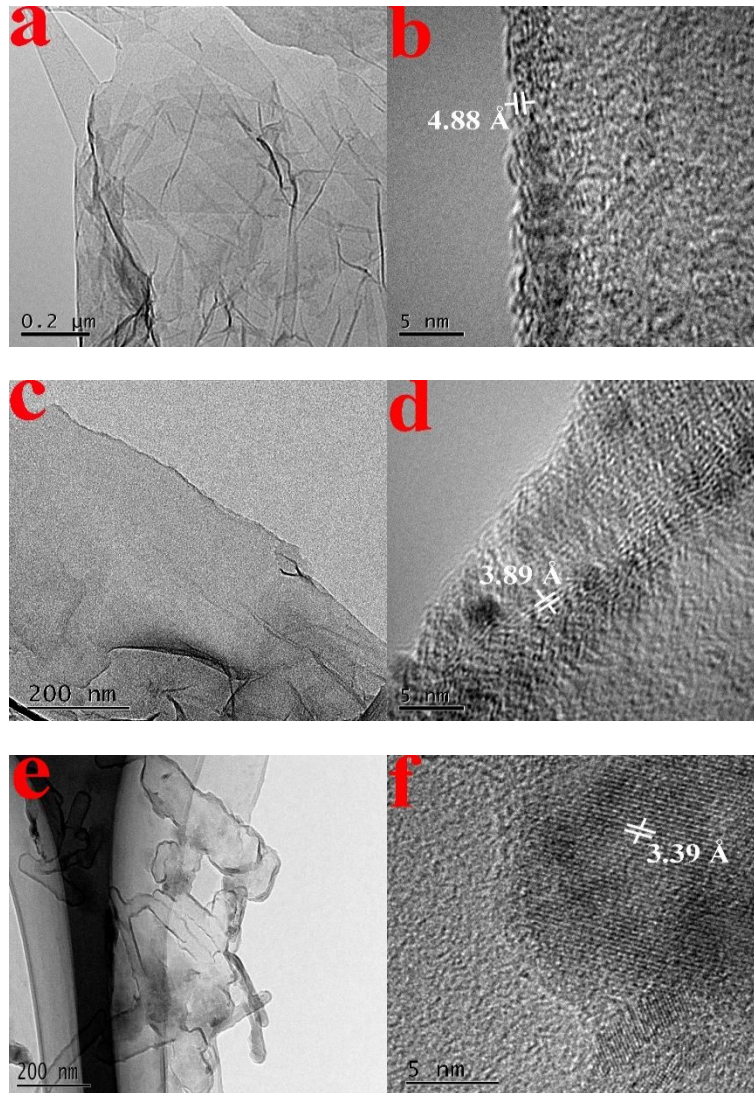


Figure S4. HRTEM images of GO(a, b), TRGO(c, d) and HO-G(e, f).

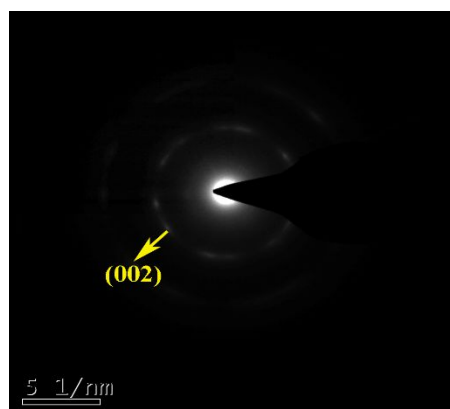


Figure S5. SAED image of HO-G.

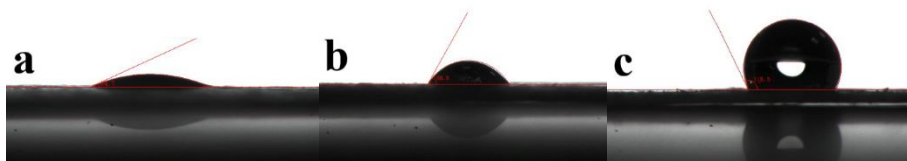


Figure S6. The contact angles of (a) GO, (b) HO-G and (c) TRGO.

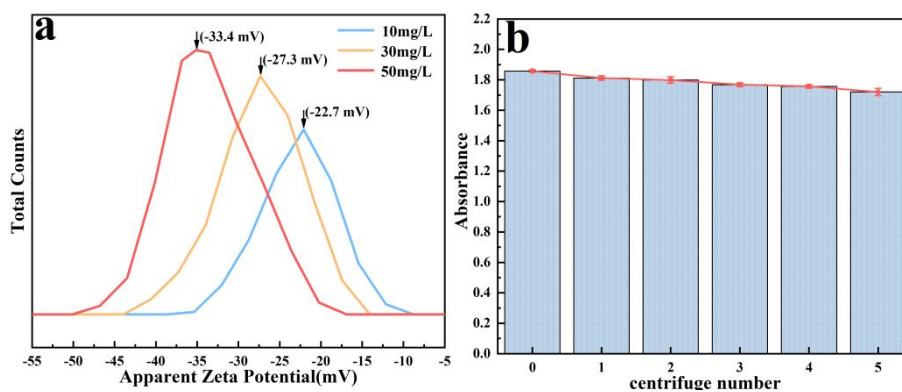


Figure S7. (a) Zeta potentials of aqueous HO-G solutions of different concentrations.

(b) The change of absorbance of aqueous HO-G solution (30 mg/L) vs centrifuge number.

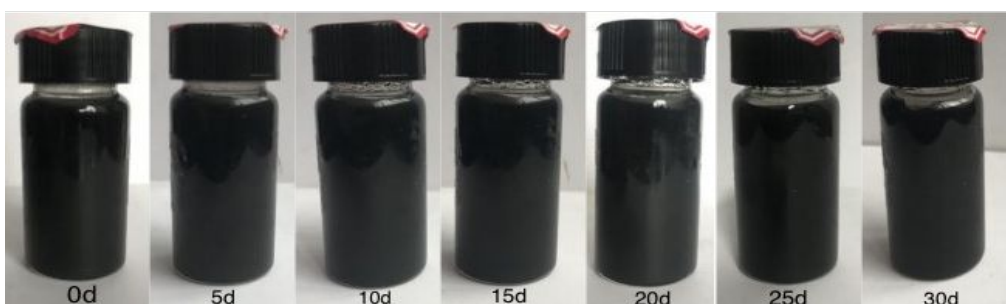


Figure S8. Digital photographs of aqueous HO-G solutions (30 mg/L) with different standing times.

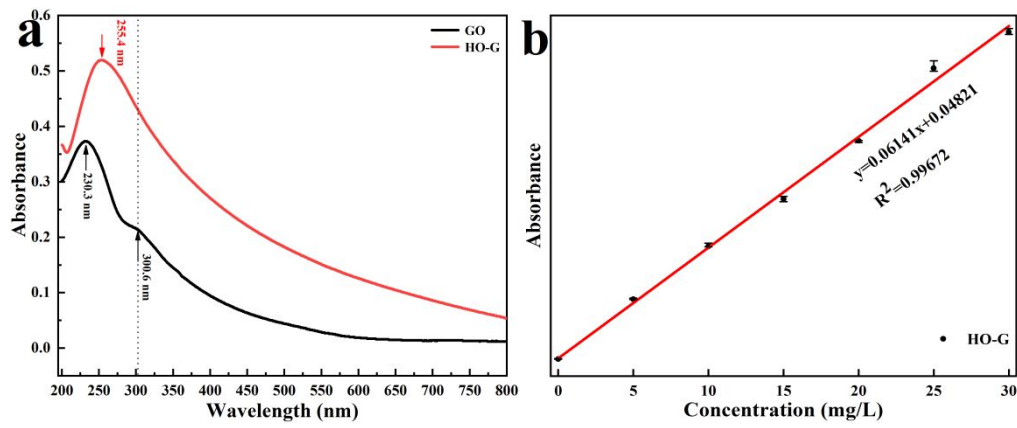


Figure S9. (a) UV-vis spectra of aqueous GO and HO-G solution. (b) The plots of absorbance of aqueous HO-G solutions with different concentrations.

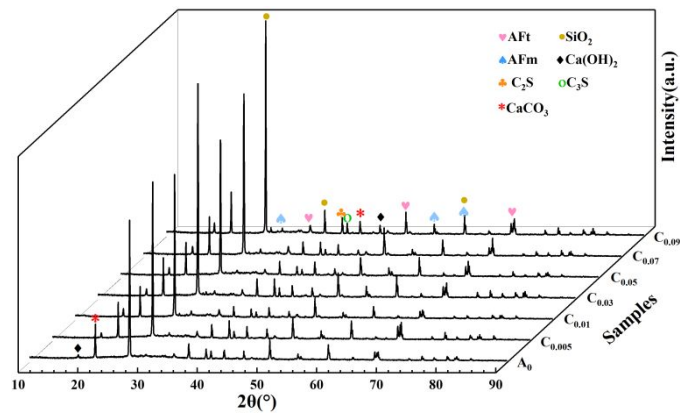


Figure S10. XRD patterns of HO-G blended cement mortars nanocomposites cured at 28 days.

2. Tables

Table S1. Comparisons of HO-G against other nanofillers for the enhancement of cement composites.

Nanofillers	Optimal dosage ^a (%)	Enhancement of the mechanical properties in 28d (%)		References
		Compressive strength	Flexural strength	
Nano silica (nano-SiO ₂)	2	10.1	11.0	Shi et al. ¹
Nano-alumina (nano-Al ₂ O ₃)	1	18.46	6.27	Ge et al. ²
Nano-calcium carbonate (nano-CaCO ₃)	2	3.23	4.68	Cosentino et al. ³
Nano-titanium oxide (nano-TiO ₂)	0.75	19.33	15.1	Salman et al. ⁴
Carbon nanotubes (CNTs)	0.05	6.4	10.1	Du et al. ⁵
Graphene oxide (GO)	0.03	19.6	17.54	This study
Hydroxylated-graphene (HO-G)	0.03	21.19	7.89	This study

a. based on the mass ratio of cement weight.

Table S2. Chemical compositions of cement (%).

Chemical composition	Test value (%)
Al ₂ O ₃	4.47
SiO ₂	21.5
Fe ₂ O ₃	3.37
CaO	65.84
MgO	3.18
SO ₃	0.3
NaO	0.49
f-CaO	0.78
C ₃ S	58.92
C ₂ S	20.19
C ₃ A	8.12
C ₄ AF	8.21

Table S3. Physical properties of cement.

properties	Test value
Fineness (%)	0.6
Density (g/cm ³)	3.15
Specific surface area (m ² /kg)	350
Standard Consistency (%)	25.6
Soundness (mm)	0.5
Initial Setting Time (min)	132
Final Setting Time (min)	198

Table S4. Gradation of standard sand.

Square mesh size (mm)	Remaining on the sieve (%)
2.0	0
1.6	7 ± 4
1.0	33 ± 4
0.5	67 ± 4
0.16	87 ± 4
0.08	99 ± 1

Table S5. Mix proportion of cement mortars.

Sample	Cement (g)	Sand(g)	Water (g)	PCE (%) ^a	GO (%) ^a	HO-G(%) ^a
A ₀	450	1350	164.93	0.3	0	0
B _{0.01}	450	1350	164.93	0.3	0.01	0
B _{0.03}	450	1350	164.93	0.3	0.03	0
B _{0.05}	450	1350	164.93	0.3	0.05	0
B _{0.07}	450	1350	164.93	0.3	0.07	0
B _{0.09}	450	1350	164.93	0.3	0.09	0
C _{0.005}	450	1350	164.93	0.3	0	0.005
C _{0.01}	450	1350	164.93	0.3	0	0.01
C _{0.03}	450	1350	164.93	0.3	0	0.03
C _{0.05}	450	1350	164.93	0.3	0	0.05
C _{0.07}	450	1350	164.93	0.3	0	0.07
C _{0.09}	450	1350	164.93	0.3	0	0.09

a. based on the mass ratio of cement weight.

Reference

- (1) Cheng, Y.; Shi, Z. Experimental Study on Nano-SiO₂ Improving Concrete Durability of Bridge Deck Pavement in Cold Regions. *Adv. Civ. Eng.* **2019**, *2019*, 1-9, DOI: 10.1155/2019/5284913.
- (2) Zhang, A.; Yang, W.; Ge, Y.; Du, Y.; Liu, P. Effects of nano-SiO₂ and nano-Al₂O₃ on mechanical and durability properties of cement-based materials: A comparative study. *J. Build. Eng.* **2021**, *34*, DOI: 10.1016/j.job.2020.101936.

- (3) Cosentino, I.; Liendo, F.; Arduino, M.; Restuccia, L.; Ferro, G. A. Nano CaCO₃ particles in cement mortars towards developing a circular economy in the cement industry. *Procedia Struct Integrity* **2020**, *26*, 155-165, DOI: 10.1016/j.prostr.2020.06.019.
- (4) Siang Ng, D.; Paul, S. C.; Anggraini, V.; Kong, S. Y.; Qureshi, T. S.; Rodriguez, C. R.; Liu, Q.-f.; Šavija, B., Influence of SiO₂, TiO₂ and Fe₂O₃ nanoparticles on the properties of fly ash blended cement mortars. *Constr. Build. Mater.* **2020**, *258*, 119627.1-119627.11, DOI: 10.1016/j.conbuildmat.2020.119627.
- (5) Du, M.; Jing, H.; Gao, Y.; Su, H.; Fang, H. Carbon nanomaterials enhanced cement-based composites: advances and challenges. *Nanotechnol. Rev.* **2020**, *9* (1), 115-135, DOI:10.1515/ntrev-2020-0011.