## **Description of Additional Supplementary Files**

File Name: Supplementary Movie 1.mp4
Description: Printing of the DTU Logo

**File Name: Supplementary Movie 2.mp4** Description: Printing of a Voronoi Tower

File Name: Supplementary Movie 3.mp4

Description: Printing of an Einstein Bust Figurine

File Name: Supplementary Software.zip

Description:

SC1. Iterative Sinogram Computation

SC2. Print simulation with inhibitor diffusion

File Name: Supplementary Information.pdf

Description: Supplementary Information, including

Supplementary Figures 1-13 Supplementary Tables 1-2 Supplementary Notes 1-4

File Name: Source Data.xlsx

Description: Compilation of all data generated or analysed in this study