

Supporting Information

General and Robust Chemoenzymatic Method for Glycan-Mediated Site-Specific Labeling and Conjugation of Antibodies. Facile Synthesis of Homogeneous Antibody-Drug Conjugates

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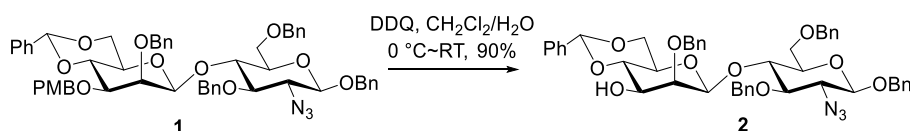
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1. Chemical synthesis of disaccharide oxazolines.

Materials and Methods.

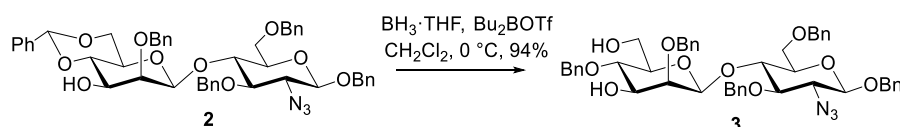
All chemicals, reagents, and solvents were purchased from Sigma–Aldrich and TCI and unless specially noted applied in the reaction without further purification. TLC was performed using silica gel on glass plates (Sigma-Aldrich), and spots were detected under UV light (254 nm) then charring with 5 % (v/v) sulfuric acid in EtOH or cerium molybdate stain (CAM) followed by heating at 150 °C. Silica gel (200–425 mesh) for flash chromatography was purchased from Sigma-Aldrich. NMR spectra were recorded on a 400 MHz spectrometer (Bruker, Tokyo, Japan) with CDCl₃ or D₂O as the solvent. The chemical shifts were assigned in ppm, and multiplicities are indicated by s (singlet), d (doublet), t (triplet), q (quartet), and m (multiplet). Coupling constants (J) are reported in Hertz. MALDI-TOF was performed on a Bruker Autoflex Speed Mass Spectrometer in positive reflectron mode with DHB (ACN/H₂O = 1:1) as the matrix. HRMS was performed on an Exactive Plus Orbitrap Mass Spectrometer (Thermo Scientific) equipped with a C18 column. Preparative HPLC was performed with a Waters 600 HPLC instrument and Waters C18 columns (7.0 μm, 19 × 300 mm). The column was eluted with a suitable gradient of MeCN–H₂O containing 0.1% FA at a flow rate of 10 mL/min. LC-MS analysis was performed on an Ultimate 3000 HPLC system coupled to an Exactive Plus Orbitrap mass spectrometer (Thermo Fischer Scientific) with C4 (whole antibody, gradient, 5–95% aq MeCN containing 0.1% FA for 6 min, 0.4 mL/min) or C8 (IdeS digestion, gradient, 25–35% aq MeCN containing 0.1% FA for 6 min, 0.4 mL/min, or 5–95% aq MeCN containing 0.1% FA for 6 min, 0.4 mL/min) column. Deconvolution data was transformed by MagTran software.

Benzyl 2-*O*-benzyl-4,6-*O*-benzylidene-β-D-mannopyranosyl-(1→4)-2-azido-3,6-di-*O*-benzyl-2-deoxy-β-D-glucopyranoside (**2**).



To a solution of **1** (454 mg, 0.485 mmol) in a mixture of CH₂Cl₂/H₂O (15 mL/1 mL) was added DDQ (252 mg, 1.11 mmol) at 0 °C. After 30 min, the reaction mixture was warmed to room temperature and further stirred for 1 h. The reaction mixture was diluted with CH₂Cl₂, washed with saturated NaHCO₃ (aq.) and brine, and dried over Na₂SO₄. Concentration and purification by column chromatography on silica gel (hexanes/EtOAc = 6:1~3:1) provided **2** (356 mg, 90%) as a white amorphous solid. R_f = 0.25 (hexanes/EtOAc = 3:1); Spectroscopic data were in agreement with literature values. ¹¹ MALDI-TOF: [M + Na]⁺ calcd for C₄₇H₄₉N₃NaO₁₀⁺, 838.33; found, 838.47.

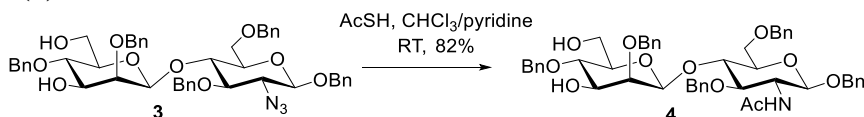
Benzyl 2,4-di-*O*-benzyl-β-D-mannopyranosyl-(1→4)-2-azido-3,6-di-*O*-benzyl-2-deoxy-β-D-glucopyranoside (**3**)



To a solution of compound **2** (197 mg, 0.242 mmol) in BH₃·THF (1 M, 3.0 mL) was added a solution of Bu₂BOTf in CH₂Cl₂ (1 M, 483 μL) under argon atmosphere at 0 °C and the mixture was stirred at

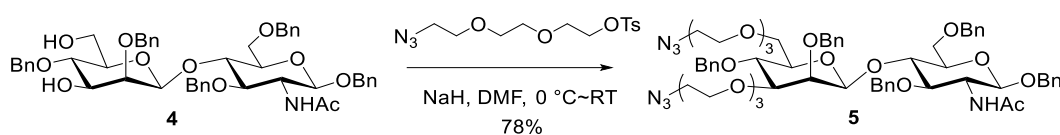
0 °C for 40 min when TLC indicated the completion of the reaction. Et₃N (250 μL) was added to the reaction followed by careful addition of MeOH (500 μL). The mixture was co-evaporated with MeOH three times and the residue was purified by flash chromatography (hexanes/EtOAc = 6:1~2:1) to afford **3** (186 mg, 94%) as a colorless syrup. *R_f* = 0.30 (hexanes/EtOAc = 2:1); Spectroscopic data were in agreement with literature values. ^[1] MALDI-TOF: [M + Na]⁺ calcd for C₄₇H₅₁N₃NaO₁₀⁺, 840.35; found, 840.32.

Benzyl 2,4-di-O-benzyl-β-D-mannopyranosyl-(1→4)-2-acetamido-3,6-di-O-benzyl-2-deoxy-β-D-glucopyranoside (4).



A solution of compound **3** (186.3 mg, 0.228 mmol) in a mixture of AcSH/pyridine/CHCl₃ (0.8 mL/0.6 mL/0.8 mL) was stirred at room temperature for 20 h. After the completion of the reaction as monitored by TLC, the resulting mixture was concentrated and subjected to flash chromatography on silica gel (hexanes/Acetone = 4:1~1:1) to afford compound **4** (154.8 mg, 82%) as colorless syrup. *R_f* = 0.25 (hexanes/Acetone = 1:1); ¹H NMR (400 MHz, CDCl₃) δ 7.36-7.28 (25H, m, Ar-H), 5.64 (1H, d, *J* = 7.7 Hz), 5.02-4.95 (3H, m), 4.92 (1H, d, PhCH₂, *J* = 11.9 Hz), 4.86 (1H, d, PhCH₂, *J* = 11.2 Hz), 4.68 (1H, d, PhCH₂, *J* = 12.0 Hz), 4.65-4.57 (5H, m), 4.52 (1H, d, PhCH₂, *J* = 12.0 Hz), 4.20 (1H, dd, *J* = 8.5 Hz, *J* = 8.5 Hz), 3.93 (1H, dd, *J* = 8.2 Hz, *J* = 8.2 Hz), 3.83-3.65 (5H, m), 3.56-3.44 (4H, m), 3.14 (1H, m), 2.33 (1H, d, *J* = 8.7 Hz), 1.98 (1H, m), 1.80 (3H, s); ¹³C NMR (100 MHz, CDCl₃) δ 170.52, 138.81, 138.27, 138.09, 137.69, 137.52, 128.59, 128.56, 128.45, 128.39, 128.01, 127.99, 127.96, 127.83, 127.51, 101.26, 98.97, 78.37, 78.12, 77.45, 77.24, 76.54, 75.29, 74.94, 74.69, 74.12, 74.03, 73.67, 70.86, 68.89, 62.23, 56.27, 29.71, 23.49. MALDI-TOF: [M + Na]⁺ calcd for C₄₉H₅₅NNaO₁₁⁺, 856.37; found, 856.30.

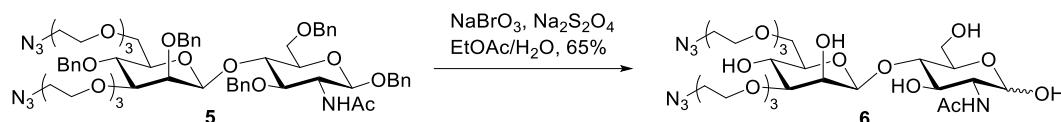
Benzyl 2,4-di-O-benzyl-3,6-bis-O-2-[2-(2-azidoethoxy)ethoxy]ethyl-β-D-mannopyranosyl-(1→4)-2-acetamido-3,6-di-O-benzyl-2-deoxy-β-D-glucopyranoside (5).



To a solution of compound **4** (79.0 mg, 0.095 mmol) and the tosylate linker ^[2] (125 mg, 0.379 mmol) in anhydrous DMF (3.0 mL) was added 60% sodium hydride (19.0 mg, 0.474 mmol) at 0 °C. After stirring for 0.5 hour at 0 °C then 7.5 hours at room temperature, MeOH (100 μL) and AcOH (25 μL) was added to the reaction mixture at 0 °C. The residual mixture was concentrated to dryness then purified by column chromatography on silica-gel (hexanes/Acetone = 3:1~2:1) to give compound **5** (84.9 mg, 78%) as a colorless syrup. *R_f* = 0.20 (hexanes/Acetone = 2:1); ¹H NMR (400 MHz, CDCl₃) δ 7.44-7.42 (2H, m, Ar-H), 7.36-7.26 (23H, m, Ar-H), 6.07 (1H, d, *J* = 8.2 Hz), 4.94-4.79 (6H, m), 4.69-4.65 (6H, m), 4.07 (1H, dd, *J* = 6.5 Hz, *J* = 6.5 Hz), 3.95 (1H, dd, *J* = 5.9 Hz, *J* = 5.9 Hz), 3.89 (1H, m), 3.86-3.80 (2H, m), 3.79-3.73 (3H, m), 3.66-3.53 (20H, m), 3.52-3.48 (2H, m), 3.32-3.29 (6H, m), 1.69 (3H, s); ¹³C NMR (100 MHz, CDCl₃) δ 170.12, 139.00, 138.73, 138.69, 138.05, 137.75, 128.47, 128.34, 128.32, 128.21, 128.18, 127.93, 127.87, 127.84, 127.76, 127.62, 127.59, 127.57, 127.33, 101.11, 99.52, 83.66, 75.73, 75.56, 75.25, 74.82, 74.57, 74.43, 73.50, 73.00, 70.90, 70.67,

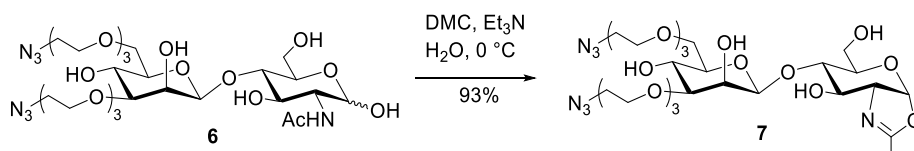
70.60, 70.57, 70.50, 70.45, 70.42, 69.98, 69.91, 69.74, 69.59, 53.24, 50.63, 50.60, 23.12; MALDI-TOF: $[M + Na]^+$ calcd for $C_{61}H_{77}N_7NaO_{15}^+$, 1170.54; found, 1170.70.

3,6-bis-*O*-2-[2-(2-azidoethoxy)ethoxy]ethyl- β -D-mannopyranosyl-(1 \rightarrow 4)-2-acetamido-2-deoxy- β -D-glucopyranoside (6).



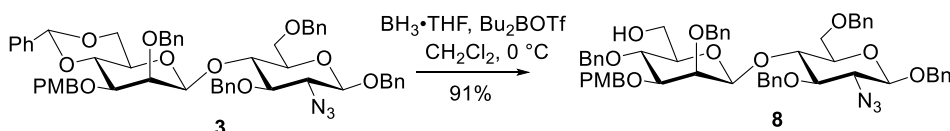
To a solution of compound **5** (83.7 mg, 0.073 mmol) in ethyl acetate (1.2 mL) was added a solution of $NaBrO_3$ (167 mg, 1.09 mmol) in water (0.88 mL). A solution of $Na_2S_2O_4$ (85 %, 194 mg, 0.95 mmol) in water (1.76 mL) was added over 10 min at 0 °C and the mixture was vigorously stirred for 5 h at room temperature. The mixture was quenched with saturated sodium thiosulphate and concentrated in vacuum. The residue was purified by flash chromatography ($CH_2Cl_2/MeOH = 10:1 \sim CH_2Cl_2/MeOH/H_2O = 5:1:0.1$) then dissolved in water and lyophilized to afford compound **6** (26.8 mg, 73%) as white solid. $R_f = 0.60$ ($CHCl_3/MeOH/H_2O = 4:1:0.1$); 1H NMR (400 MHz, D_2O) δ 5.13 (0.64H, d, $J = 2.8$ Hz), 4.67 (1.08H, m), 4.65-4.63 (0.45H, m), 4.21 (1.05H, m), 3.89-3.78 (4.74H, m), 3.74-3.56 (25.7H, m), 3.68-3.46 (1.86H, m), 3.44-3.41 (5.10H, m), 1.97 (3H, s); ^{13}C NMR (100 MHz, D_2O) δ 174.53, 174.28, 100.21, 100.18, 94.92, 90.53, 81.15, 79.72, 79.49, 74.68, 74.56, 72.37, 70.07, 69.98, 69.92, 69.63, 69.61, 69.53, 69.48, 69.21, 69.13, 68.21, 67.14, 65.78, 65.75, 60.14, 56.11, 53.71, 50.16, 50.13, 22.18, 21.88; HRMS: $[M + H]^+$ calcd for $C_{26}H_{48}N_7O_{15}^+$, 698.3203; found, 698.3229.

2-Methyl-{3,6-bis-*O*-2-[2-(2-azidoethoxy)ethoxy]ethyl- β -D-mannopyranosyl-(1 \rightarrow 4)-1,2-dideoxy- α -D-glucopyrano}-[2,1-*d*]-2-oxazoline (7).



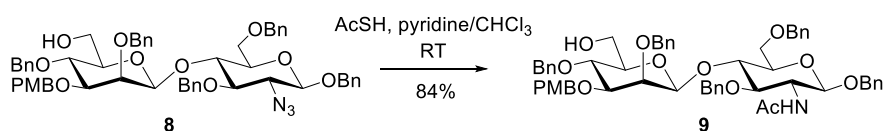
To a solution of compound **6** (5.3 mg, 7.6 μ mol) in H_2O (250 μ L) were added Et_3N (63.9 μ L) and 2-chloro-1,3-dimethylimidazolium chloride (DMC, 25.6 mg) at 0 °C. The reaction mixture was stirred at this temperature for 5 h then purified by gel filtration on a Sephadex G-10 column that was eluted with 0.1% aq Et_3N to afford compound **7** (4.8 mg, 93%) as white solid after lyophilization with 5 mol.% of $NaOH$. 1H NMR (400 MHz, D_2O) δ 5.99 (1H, d, $J = 7.2$ Hz), 4.61-4.60 (1H, m), 4.28-4.26 (1H, m), 4.12-4.07 (2H, m), 3.82-3.77 (3H, m), 3.69-3.61 (24H, m), 3.57-3.55 (1H, m), 3.54-3.53 (1H, m), 3.42-3.39 (4H, m), 3.38-3.35 (1H, m), 3.33-3.29 (1H, m), 1.97 (3H, s); ^{13}C NMR (100 MHz, D_2O) δ 168.16, 100.80, 99.50, 80.75, 77.26, 74.64, 70.53, 69.82, 69.68, 69.53, 69.22, 69.15, 69.09, 68.80, 68.78, 67.75, 66.65, 65.53, 64.86, 61.27, 49.78, 49.75, 12.56; HRMS: $[M + H]^+$ calcd for $C_{26}H_{46}N_7O_{14}^+$, 680.3097; found, 680.3125.

Benzyl 2,4-di-*O*-benzyl-3-*O*-*p*-methoxybenzyl- β -D-mannopyranosyl-(1 \rightarrow 4)-2-azido-3,6-di-*O*-benzyl-2-deoxy- β -D-glucopyranoside (8)



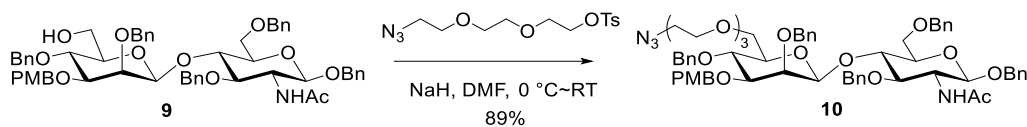
To a solution of compound **3** (300 mg, 0.321 mmol) in $\text{BH}_3 \cdot \text{THF}$ (1 M, 4.0 mL) was added a solution of Bu_2BOTf in CH_2Cl_2 (1 M, 642 μL) under argon atmosphere at 0 °C and the mixture was stirred at 0 °C for 40 min when TLC indicated the completion of the reaction. Et_3N (300 μL) was added to the reaction followed by careful addition of MeOH (600 μL). The mixture was co-evaporated with MeOH three times and the residue was purified by flash chromatography (hexanes/EtOAc = 5:1~2:1) to afford **8** (274 mg, 91%) as a colorless syrup. $R_f = 0.30$ (hexanes/EtOAc = 3:1); $^1\text{H NMR}$ (400 MHz, CDCl_3) δ 7.50-7.28 (27H, m, Ar-H), 6.93 (2H, m, Ar-H), 5.16 (1H, d, PhCH_2 , $J = 10.8$ Hz), 5.01 (1H, d, PhCH_2 , $J = 12.1$ Hz), 4.97-4.86 (3H, m, PhCH_2), 4.78 (1H, d, PhCH_2 , $J = 12.1$ Hz), 4.75-4.64 (3H, m, PhCH_2), 4.55-4.52 (3H, m, PhCH_2), 4.40 (1H, d, $J = 8.1$ Hz), 4.01 (1H, dd, $J = 9.3$ Hz, $J = 9.3$ Hz), 3.89-3.75 (6H, m), 3.73-3.67 (2H, m), 3.57 (1H, dd, $J = 8.2$ Hz, $J = 8.2$ Hz), 3.45-3.39 (4H, m), 3.22-3.18 (1H, m), 1.97 (1H, s); $^{13}\text{C NMR}$ (100 MHz, CDCl_3) δ 159.31, 138.76, 138.52, 138.47, 137.75, 136.93, 130.38, 129.20, 128.64, 128.56, 128.45, 128.38, 128.26, 128.17, 128.06, 128.03, 127.91, 127.78, 127.69, 127.65, 127.51, 113.89, 100.76, 100.51, 82.34, 81.50, 77.08, 75.80, 75.31, 75.10, 74.90, 74.83, 74.57, 73.71, 71.65, 70.93, 68.54, 65.96, 62.22, 55.34; MALDI-TOF: $[\text{M} + \text{Na}]^+$ calcd for $\text{C}_{55}\text{H}_{59}\text{N}_3\text{NaO}_{11}^+$, 960.40; found, 959.98.

Benzyl 2,4-di-O-benzyl-3-O-p-methoxybenzyl- β -D-mannopyranosyl-(1 \rightarrow 4)-2-acetamido-3,6-di-O-benzyl-2-deoxy- β -D-glucopyranoside (9**)**



A solution of compound **8** (133.5 mg, 0.142 mmol) in a mixture of AcSH/pyridine/ CHCl_3 (0.8 mL/0.6 mL/0.8 mL) was stirred at room temperature for 18 h. After the completion of the reaction as monitored by TLC, the resulting mixture was concentrated and subjected to flash chromatography on silica gel (hexanes/EtOAc = 4:1~3:2) to afford compound **9** (113.8 mg, 84%) as colorless syrup. $R_f = 0.30$ (hexanes/EtOAc = 2:1); $^1\text{H NMR}$ (400 MHz, CDCl_3) δ 7.44-7.43 (2H, m, Ar-H), 7.37-7.23 (25H, m, Ar-H), 6.88-6.86 (2H, m, Ar-H), 5.75 (1H, d, NH, $J = 8.0$ Hz), 4.98-4.81 (6H, m, PhCH_2), 4.65-4.59 (4H, m, PhCH_2), 4.53-4.47 (4H, m, PhCH_2), 4.16 (1H, dd, $J = 7.8$ Hz, $J = 7.8$ Hz), 3.90 (1H, dd, $J = 7.0$ Hz, $J = 7.0$ Hz), 3.86-3.78 (6H, m), 3.73-3.69 (3H, m), 3.64-3.58 (1H, m), 3.53-3.48 (1H, m), 3.42-3.39 (1H, m), 3.22-3.18 (1H, m), 2.09 (1H, s), 1.76 (3H, s); $^{13}\text{C NMR}$ (100 MHz, CDCl_3) δ 170.54, 159.25, 138.78, 138.63, 138.37, 137.91, 137.60, 130.28, 129.17, 128.51, 128.39, 128.33, 128.26, 128.15, 128.02, 127.88, 127.74, 127.66, 127.61, 127.54, 113.84, 101.08, 99.14, 82.18, 77.78, 75.71, 75.47, 75.13, 75.08, 74.76, 74.62, 73.75, 73.57, 71.59, 70.71, 69.38, 62.28, 55.29, 23.38; MALDI-TOF: $[\text{M} + \text{Na}]^+$ calcd for $\text{C}_{57}\text{H}_{63}\text{NNaO}_{12}^+$, 976.42; found, 976.00.

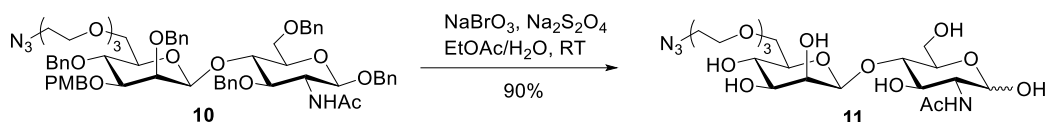
Benzyl 2,4-di-O-benzyl-3-O-p-methoxybenzyl-6-O-2-[2-(2-azidoethoxy)ethoxy]ethyl- β -D-mannopyranosyl-(1 \rightarrow 4)-2-acetamido-3,6-di-O-benzyl-2-deoxy- β -D-glucopyranoside (10**)**



To a solution of compound **9** (88.0 mg, 0.092 mmol) and the tosylate linker ^[2] (76 mg, 0.231 mmol) in anhydrous DMF (2.4 mL) was added 60% sodium hydride (18.5 mg, 0.461 mmol) at 0 °C. After

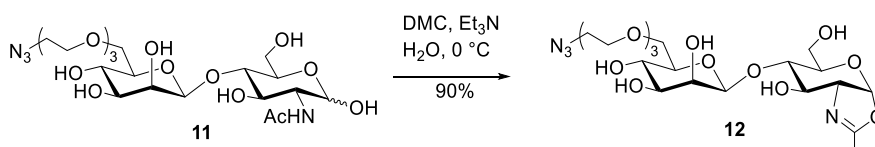
stirring for 0.5 hour at 0 °C then 6 hours at room temperature, MeOH (100 μ L) and AcOH (25 μ L) was added to the reaction mixture at 0 °C. The residual mixture was concentrated to dryness then purified by column chromatography on silica-gel (hexanes/Acetone = 5:1~3:2) to give compound **10** (91.4 mg, 89%) as a colorless syrup. R_f = 0.20 (hexanes/Acetone = 2:1); ^1H NMR (400 MHz, CDCl_3) δ 7.45-7.43 (2H, m, Ar-H), 7.37-7.23 (25H, m, Ar-H), 6.88-6.86 (2H, m, Ar-H), 6.06 (1H, d, NH, J = 8.0 Hz), 4.94-4.82 (6H, m), 4.71-4.61 (3H, m), 4.59-4.46 (5H, m), 4.09 (1H, dd, J = 6.7 Hz, J = 6.7 Hz), 3.96 (1H, dd, J = 6.2 Hz, J = 6.2 Hz), 3.90-3.73 (9H, m), 3.68-3.52 (12H, m), 3.43 (1H, dd, J = 2.8 Hz, J = 9.4 Hz), 3.35-3.29 (3H, m), 1.71 (3H, s); ^{13}C NMR (100 MHz, CDCl_3) δ 170.14, 159.25, 139.01, 138.61, 138.58, 138.04, 137.75, 130.30, 129.22, 128.48, 128.37, 128.34, 128.24, 128.21, 128.00, 127.90, 127.83, 127.79, 127.67, 127.62, 127.36, 113.84, 101.27, 99.51, 82.17, 77.33, 77.25, 75.82, 75.47, 75.01, 74.62, 74.58, 73.50, 73.07, 71.65, 70.91, 70.61, 70.58, 70.52, 70.48, 70.40, 69.92, 69.76, 55.29, 53.42, 50.63, 23.16; MALDI-TOF: $[\text{M} + \text{Na}]^+$ calcd for $\text{C}_{63}\text{H}_{74}\text{N}_4\text{NaO}_{14}^+$, 1133.51; found, 1133.15.

6-O-2-[2-(2-azidoethoxy)ethoxy]ethyl- β -D-mannopyranosyl-(1 \rightarrow 4)-2-acetamido-2-deoxy- β -D-glucopyranoside (11**).**



To a solution of compound **10** (25.0 mg, 0.0225 mmol) in ethyl acetate (0.4 mL) was added a solution of NaBrO_3 (51.6 mg, 0.338 mmol) in water (0.25 mL). A solution of $\text{Na}_2\text{S}_2\text{O}_4$ (85 %, 60.0 mg, 0.293 mmol) in water (0.50 mL) was added over 10 min at 0 °C and the mixture was vigorously stirred for 7 h at room temperature. The mixture was quenched with saturated sodium thiosulphate and concentrated in vacuum. The residue was purified by flash chromatography ($\text{CH}_2\text{Cl}_2/\text{MeOH} = 10:1 \sim \text{CH}_2\text{Cl}_2/\text{MeOH}/\text{H}_2\text{O} = 2:1:0.1$) then dissolved in water and lyophilized to afford compound **11** (11.0 mg, 90%) as white solid. R_f = 0.30 ($\text{CHCl}_3/\text{MeOH}/\text{H}_2\text{O} = 4:1:0.1$); ^1H NMR (400 MHz, D_2O) δ 5.13 (0.70H, d, J = 2.7 Hz), 4.65-4.63 (0.47H, m), 4.01-3.99 (1.08H, m), 3.90-3.85 (1.01H, m), 3.84-3.81 (1.98H, m), 3.81-3.78 (1.06H, m), 3.77-3.76 (0.26H, m), 3.75-3.71 (1.45H, m), 3.70-3.61 (14.3H, m), 3.61-3.56 (1.34H, m), 3.55 (0.37H, m), 3.53 (0.69H, m), 3.50-3.47 (1.57H, m), 3.45-3.42 (2.29H, m), 1.97 (3H, s); ^{13}C NMR (100 MHz, D_2O) δ 174.53, 174.27, 100.26, 100.22, 94.91, 90.52, 79.70, 79.47, 74.78, 74.57, 72.74, 72.38, 70.51, 70.04, 69.99, 69.89, 69.84, 69.63, 69.61, 69.53, 69.21, 69.14, 66.68, 66.65, 60.29, 60.15, 56.12, 53.71, 50.16, 22.18, 21.88; HRMS: $[\text{M} + \text{H}]^+$ calcd for $\text{C}_{20}\text{H}_{37}\text{N}_4\text{O}_{13}^+$, 541.2352; found, 541.2369.

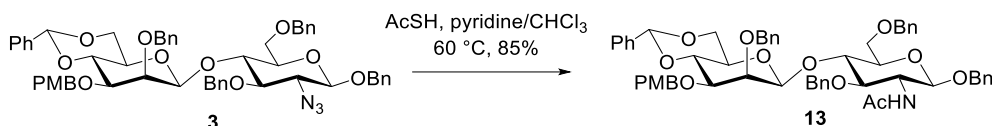
2-Methyl-[6-O-2-[2-(2-azidoethoxy)ethoxy]ethyl- β -D-mannopyranosyl-(1 \rightarrow 4)-1,2-dideoxy- α -D-glucopyrano]-[2,1-*d*]-2-oxazoline (12**).**



To a solution of compound **11** (7.5 mg, 13.8 μ mol) in H_2O (300 μ L) were added Et_3N (77.3 μ L) and 2-chloro-1,3-dimethylimidazolium chloride (DMC, 46.9 mg) at 0 °C. The reaction mixture was stirred at this temperature for 5 h then purified by gel filtration on a Sephadex G-10 column that was

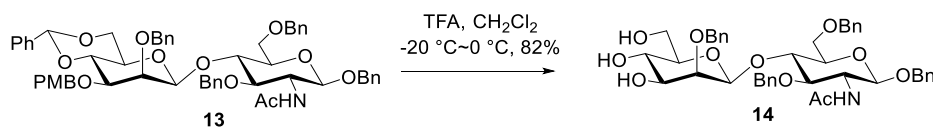
eluted with 0.1% aq Et₃N to afford compound **12** (6.5 mg, 90%) as white solid after lyophilization with 5 mol.% of NaOH. ¹H NMR (400 MHz, D₂O) δ 6.00 (1H, d, *J* = 7.3 Hz), 4.64-4.63 (1H, m), 4.29-4.27 (1H, m), 4.12-4.09 (1H, m), 3.91-3.89 (1H, m), 3.84-3.76 (2H, m), 3.70-3.67 (4H, m), 3.66-3.63 (10H, m), 3.59-3.51 (3H, m), 3.49-3.47 (1H, m), 3.44-3.41 (3H, m), 3.35-3.31 (1H, m), 1.99 (3H, d, *J* = 1.7 Hz); ¹³C NMR (100 MHz, D₂O) δ 168.59, 101.23, 99.87, 77.53, 75.10, 72.73, 70.91, 70.39, 70.18, 70.06, 69.63, 69.61, 69.54, 69.45, 69.22, 66.80, 65.19, 61.68, 50.15, 12.96; HRMS: [M + H]⁺ calcd for C₂₀H₃₅N₄O₁₂⁺, 523.2246; found, 523.2267.

Benzyl 2-*O*-benzyl-4,6-*O*-benzylidene-3-*O*-*p*-methoxybenzyl-β-D-mannopyranosyl-(1→4)-2-acetamido-3,6-di-*O*-benzyl-2-deoxy-β-D-glucopyranoside (13)



A solution of compound **3** (200.0 mg, 0.214 mmol) in a mixture of AcSH/pyridine/CHCl₃ (1.0 mL/0.8 mL/1.0 mL) was stirred at 60 °C for 18 h. After the completion of the reaction as monitored by TLC, the resulting mixture was concentrated and subjected to flash chromatography on silica gel (hexanes/EtOAc = 4:1~1:1) to afford compound **13** (170.0 mg, 85%) as colorless syrup. *R_f* = 0.15 (hexanes/EtOAc = 2:1); ¹H NMR (400 MHz, CDCl₃) δ 7.53-7.50 (2H, m, Ar-H), 7.44-7.25 (25H, m, Ar-H), 6.88-6.86 (2H, m, Ar-H), 5.87 (1H, d, *NH*, *J* = 8.0 Hz), 5.57 (1H, s, PhCH), 4.98-4.86 (4H, m, PhCH₂), 4.82-4.79 (1H, d, *J* = 11.7 Hz, PhCH₂), 4.71-4.68 (1H, d, *J* = 12.0 Hz, PhCH₂), 4.63-4.55 (5H, m), 4.46-4.43 (1H, d, *J* = 12.0 Hz, PhCH₂), 4.15-4.05 (3H, m), 3.94 (1H, dd, *J* = 7.1 Hz, *J* = 7.1 Hz), 3.84-3.76 (5H, m), 3.69-3.60 (4H, m), 3.48 (1H, dd, *J* = 2.9 Hz, *J* = 9.9 Hz), 3.20-3.14 (1H, m), 1.75 (3H, s); ¹³C NMR (100 MHz, CDCl₃) δ 170.33, 159.21, 149.48, 138.79, 138.38, 137.90, 137.59, 130.49, 129.15, 128.89, 128.50, 128.46, 128.37, 128.22, 128.20, 128.01, 127.91, 127.89, 127.75, 127.68, 127.51, 126.11, 123.87, 113.78, 101.81, 101.42, 99.25, 78.70, 78.01, 77.83, 77.27, 77.19, 75.29, 75.18, 73.67, 73.55, 72.36, 70.75, 69.31, 68.58, 67.34, 55.29, 23.25; MALDI-TOF: [M + Na]⁺ calcd for C₅₇H₆₁NNaO₁₂⁺, 974.41; found, 974.07.

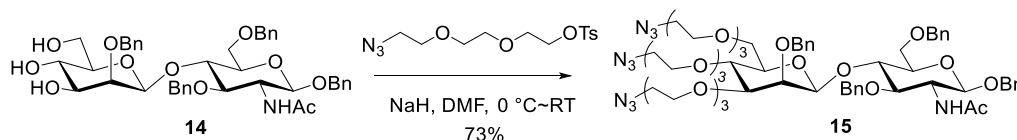
Benzyl 2-*O*-benzyl-β-D-mannopyranosyl-(1→4)-2-acetamido-3,6-di-*O*-benzyl-2-deoxy-β-D-glucopyranoside (14)



To a solution of compound **13** (148.5 mg, 0.156 mmol) in CH₂Cl₂ (8.0 mL) was added Trifluoroacetic acid (1.5 mL) at -20 °C. After stirring at this temperature for 30 min, the reaction was warmed to 0 °C and stirred for further 1 hour. After the completion of the reaction as monitored by TLC, the reaction was quenched by MeOH (4 mL) at 0 °C and extracted by CH₂Cl₂, the residual mixture was concentrated to dryness then purified by column chromatography on silica-gel (hexanes/Acetone = 4:1~1:2) to give compound **14** (95.0 mg, 82%) as a colorless syrup. *R_f* = 0.20 (hexanes/Acetone = 1:1); ¹H NMR (400 MHz, CDCl₃) δ 7.38-7.24 (20H, m, Ar-H), 6.09 (1H, m, *NH*), 5.00-4.89 (4H, m, PhCH₂), 4.68-4.50 (6H, m), 4.15 (1H, dd, *J* = 8.2 Hz, *J* = 8.2 Hz), 3.92 (1H, dd, *J* = 8.0 Hz, *J* = 8.0 Hz), 3.81-3.64 (4H, m), 3.60-3.59 (1H, m), 3.52-3.47 (4H, m), 3.25-3.20 (1H, m), 3.07-3.03 (1H, m), 2.84 (1H,

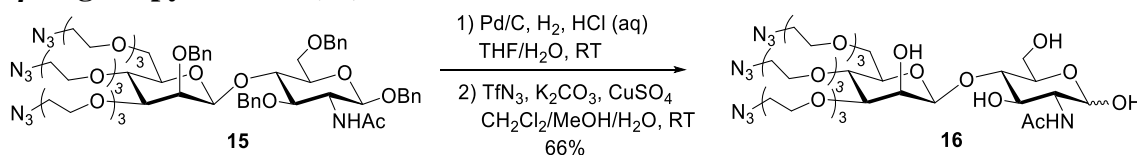
s), 2.35 (1H, s), 1.75 (3H, s); ^{13}C NMR (100 MHz, CDCl_3) δ 170.77, 138.49, 138.18, 137.74, 137.52, 128.58, 128.48, 128.39, 128.34, 128.07, 128.00, 127.97, 127.81, 101.16, 99.08, 78.12, 77.82, 77.73, 77.31, 76.07, 75.31, 75.04, 74.34, 73.94, 73.63, 70.86, 68.99, 68.84, 62.22, 55.85, 29.30, 23.36; MALDI-TOF: $[\text{M} + \text{Na}]^+$ calcd for $\text{C}_{42}\text{H}_{49}\text{NNaO}_{11}^+$, 766.32; found, 766.00.

Benzyl 2-*O*-benzyl-3,4,6-tri-*O*-2-[2-(2-azidoethoxy)ethoxy]ethyl- β -D-mannopyranosyl-(1 \rightarrow 4)-2-acetamido-3,6-di-*O*-benzyl-2-deoxy- β -D-glucopyranoside (15).



To a solution of compound **9** (84.0 mg, 0.113 mmol) and the tosylate linker ^[2] (205 mg, 0.623 mmol) in anhydrous DMF (3.2 mL) was added 60% sodium hydride (36.0 mg, 0.900 mmol) at 0 °C. After stirring for 0.5 hour at 0 °C then 10 hours at room temperature, MeOH (200 μL) and AcOH (40 μL) was added to the reaction mixture at 0 °C. The residual mixture was concentrated to dryness then purified by column chromatography on silica-gel (hexanes/Acetone = 4:1~1:1) to give compound **15** (99.7 mg, 73%) as a colorless syrup. R_f = 0.50 (hexanes/Acetone = 1:1); ^1H NMR (400 MHz, CDCl_3) δ 7.41-7.23 (20H, m, Ar-H), 6.08 (1H, d, J = 8.4 Hz, NH), 4.91-4.76 (5H, m, PhCH_2), 4.67-4.55 (3H, m), 4.49-4.46 (2H, m), 4.06-3.88 (4H, m), 3.82-3.71 (6H, m), 3.69-3.53 (30H, m), 3.51-3.48 (2H, m), 3.40-3.37 (2H, m), 3.34-3.32 (4H, m), 3.29-3.22 (2H, m), 1.68 (3H, s); ^{13}C NMR (100 MHz, CDCl_3) δ 169.58, 138.50, 138.20, 137.56, 137.25, 127.94, 127.79, 127.66, 127.34, 127.30, 127.23, 127.07, 127.02, 126.80, 100.54, 99.02, 82.91, 76.50, 75.24, 75.04, 74.91, 74.64, 74.04, 72.96, 72.48, 71.51, 70.41, 70.35, 70.22, 70.19, 70.11, 70.05, 69.98, 69.94, 69.90, 69.79, 69.55, 69.50, 69.40, 69.22, 69.16, 52.69, 50.18, 50.13, 22.60; MALDI-TOF: $[\text{M} + \text{Na}]^+$ calcd for $\text{C}_{60}\text{H}_{82}\text{N}_{10}\text{NaO}_{17}^+$, 1237.58; found, 1237.46.

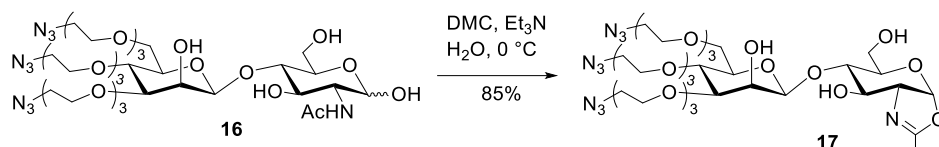
3,4,6-tri-*O*-2-[2-(2-azidoethoxy)ethoxy]ethyl- β -D-mannopyranosyl-(1 \rightarrow 4)-2-acetamido-2-deoxy- β -D-glucopyranoside (16).



A mixture of compound **15** (99.7 mg, 0.082 mmol) and Pd/C (10 wt.% loading, 40 mg) in THF (4.5 mL) and H_2O (1.5 mL) was added 2 M HCl (aq, 205 μL , 5 eq), then stirred under H_2 atmosphere overnight. After LC-MS analysis showed the complete conversion to free amine intermediate, the reaction mixture was filtered through a Celite pad, then concentrated to dryness. To the solution of the residue in H_2O (3.0 mL) was added freshly prepared solution of TfN_3 ^[3] in CH_2Cl_2 (4.0 mL, 1.23 mmol), K_2CO_3 (92 mg) and CuSO_4 (10 mg) at 0 °C, then MeOH was added to make the solution homogenous, and the mixture was stirred at room temperature for 24 h. The reaction mixture was filtered, then concentrated to dryness and purified on a Sephadex LH-20 column by elution with H_2O . Fractions containing the product were pooled and lyophilized, then further purified by preparative RP-HPLC (gradient, 20–35% aq MeCN containing 0.1% FA for 40 min; flow rate, 10.0 mL/min) to give compound **16** (46.2 mg, 66%) as white solid. ^1H NMR (400 MHz, D_2O) δ 5.10 (0.56H, d, J = 3.0 Hz), 4.63 (0.84H, m), 4.62-4.59 (0.54H, m), 4.17-4.15 (1.12H, m), 3.92-3.88 (1.66H, m), 3.87-3.83 (1.76H,

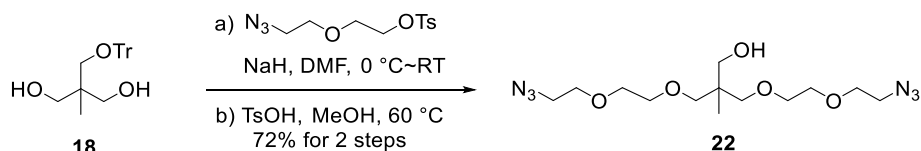
m), 3.81-3.75 (5.13H, m), 3.69-3.58 (33.19H, m), 3.50-3.45 (4.06H, m), 3.43-3.39 (6.41H, m), 3.55 (0.37H, m), 3.53 (0.69H, m), 3.50-3.47 (1.57H, m), 3.45-3.42 (2.29H, m), 1.96-1.94 (3H, m); ^{13}C NMR (100 MHz, D_2O) δ 174.07, 173.81, 99.68, 99.65, 94.47, 90.08, 81.00, 79.21, 78.97, 74.12, 74.03, 73.99, 73.33, 71.89, 71.18, 69.59, 69.56, 69.24, 69.19, 69.17, 69.13, 68.82, 68.78, 68.66, 68.04, 67.13, 59.83, 59.70, 55.68, 53.26, 49.73, 49.71, 21.73, 21.44; HRMS: $[\text{M} + \text{H}]^+$ calcd for $\text{C}_{32}\text{H}_{59}\text{N}_{10}\text{O}_{17}^+$, 855.4054; found, 855.4088.

2-Methyl-{3,4,6-tri-*O*-2-[2-(2-azidoethoxy)ethoxy]ethyl- β -D-mannopyranosyl-(1 \rightarrow 4)-1,2-dideoxy- α -D-glucopyrano}-[2,1-*d*]-2-oxazoline (17).



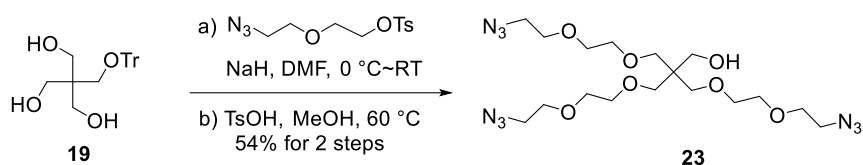
To a solution of compound **16** (3.0 mg, 3.5 μmol) in H_2O (250 μL) were added Et_3N (29.5 μL) and 2-chloro-1,3-dimethylimidazolium chloride (DMC, 11.9 mg) at 0 $^\circ\text{C}$. The reaction mixture was stirred at this temperature for 8 h then purified by gel filtration on a Sephadex G-10 column that was eluted with 0.1% aq Et_3N to afford compound **17** (2.5 mg, 85%) as colorless oil after lyophilization with 5 mol.% of NaOH . ^1H NMR (400 MHz, D_2O) δ 6.01 (1H, d, $J = 7.3$ Hz), 4.61-4.60 (1H, m), 4.30-4.29 (1H, m), 4.13-4.10 (2H, m), 3.96-3.91 (2H, m), 3.83-3.77 (3H, m), 3.69-3.61 (35H, m), 3.46-3.41 (11H, m), 3.36-3.31 (1H, m), 1.99 (3H, d, $J = 1.7$ Hz); ^{13}C NMR (100 MHz, D_2O) δ 168.16, 100.75, 99.49, 81.06, 77.26, 74.23, 73.72, 71.20, 70.52, 69.78, 69.65, 69.63, 69.33, 69.29, 69.23, 69.20, 69.16, 69.03, 68.86, 68.83, 68.03, 67.08, 64.85, 61.28, 46.13, 12.56; HRMS: $[\text{M} + \text{H}]^+$ calcd for $\text{C}_{32}\text{H}_{57}\text{N}_{10}\text{O}_{16}^+$, 837.3949; found, 837.3981.

Synthesis of scaffold (22).



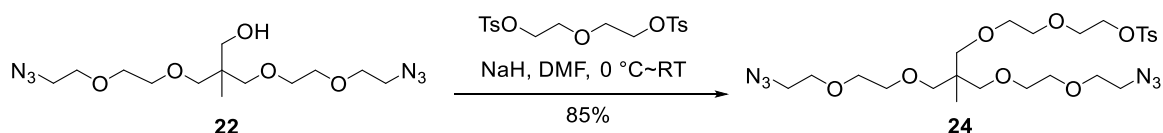
To a solution of compound **18** ^[4] (400 mg, 1.10 mmol) and the tosylate linker ^[5] (944 mg, 3.30 mmol) in anhydrous DMF (5.0 mL) was added 60% sodium hydride (198 mg, 4.95 mmol) at 0 $^\circ\text{C}$. After stirring overnight at room temperature, MeOH (200 μL) was added at 0 $^\circ\text{C}$ to quench the reaction. The residual mixture was diluted with CH_2Cl_2 , washed with saturated NH_4Cl (aq.) and brine, dried over Na_2SO_4 and concentrated to obtain the crude product. To the solution of the crude product in MeOH (10 mL) was added $\text{TsOH}\cdot\text{H}_2\text{O}$ (62.7 mg, 0.33 mmol), and the reaction was heated to 60 $^\circ\text{C}$ and stirred for 2 h. After the completion of the reaction as monitored by TLC, the reaction was concentrated to dryness then purified by column chromatography on silica-gel (hexanes/ EtOAc = 4:1~1:1) to give compound **22** (272 mg, 72%) as a colorless syrup. $R_f = 0.20$ (hexanes/ EtOAc = 2:1); ^1H NMR (400 MHz, CDCl_3) δ 3.69-3.60 (12H, m), 3.58-3.55 (2H, m), 3.51-3.49 (2H, m), 3.45-3.43 (2H, m), 3.40-3.37 (4H, m), 3.04-3.01 (1H, m), 0.88 (3H, s); ^{13}C NMR (100 MHz, CDCl_3) δ 75.66, 71.00, 70.46, 70.05, 68.90, 50.76, 40.70, 17.45; ESI-TOF (positive mode): $[\text{M} + \text{Na}]^+$ calcd for $\text{C}_{13}\text{H}_{26}\text{N}_6\text{NaO}_5^+$, 369.19; found, 369.06.

Synthesis of scaffold (23).



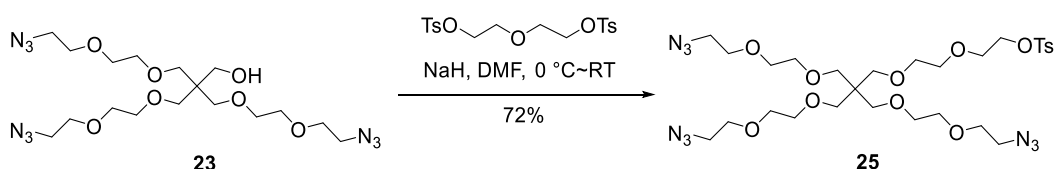
To a solution of compound **19** [6] (400 mg, 1.06 mmol) and the tosylate linker [5] (1.21 g, 4.24 mmol) in anhydrous DMF (5.0 mL) was added 60% sodium hydride (212 mg, 5.30 mmol) at 0 °C. After stirring overnight at room temperature, MeOH (250 μL) was added at 0 °C to quench the reaction. The residual mixture was diluted with CH_2Cl_2 , washed with saturated NH_4Cl (aq.) and brine, dried over Na_2SO_4 and concentrated to obtain the crude product. To the solution of the crude product in MeOH (10 mL) was added $\text{TsOH}\cdot\text{H}_2\text{O}$ (61.0 mg, 0.32 mmol), and the reaction was heated to 60 °C and stirred for 2 h. After the completion of the reaction as monitored by TLC, the reaction was concentrated to dryness then purified by column chromatography on silica-gel (hexanes/EtOAc = 4:1~1:2) to give compound **23** (270 mg, 54%) as a colorless syrup. $R_f = 0.20$ (hexanes/EtOAc = 1:1); $^1\text{H NMR}$ (400 MHz, CDCl_3) δ 3.69-3.61 (20H, m), 3.54-3.52 (6H, m), 3.40-3.38 (6H, m), 3.06-3.03 (1H, m); $^{13}\text{C NMR}$ (100 MHz, CDCl_3) δ 71.62, 71.01, 70.41, 70.03, 65.59, 50.77, 45.10; MALDI-TOF: $[\text{M} + \text{Na}]^+$ calcd for $\text{C}_{17}\text{H}_{33}\text{N}_9\text{NaO}_7^+$, 498.24; found, 498.10.

Synthesis of scaffold (24).



To a solution of compound **22** (294 mg, 0.850 mmol) and the tosylate linker [7] (1.76 g, 4.25 mmol) in anhydrous DMF (10.0 mL) was added 60% sodium hydride (170 mg, 4.25 mmol) at 0 °C. After stirring overnight at room temperature, MeOH (200 μL) was added at 0 °C to quench the reaction. The residual mixture was diluted with CH_2Cl_2 , washed with saturated NH_4Cl (aq.) and brine, dried over Na_2SO_4 and concentrated, then purified by column chromatography on silica-gel (CH_2Cl_2 , then hexanes/Acetone = 2:1~1:1) to give compound **24** (426 mg, 85%) as a colorless syrup. $R_f = 0.50$ (hexanes/Acetone = 2:1); $^1\text{H NMR}$ (400 MHz, CDCl_3) δ 7.82-7.80 (2H, m, Ar-H), 7.37-7.34 (2H, m, Ar-H), 4.17-4.15 (2H, m), 3.72-3.67 (6H, m), 3.65-3.63 (4H, m), 3.59-3.55 (6H, m), 3.52-3.50 (2H, m), 3.39-3.37 (4H, m), 3.33-3.30 (6H, m), 2.46 (3H, s), 0.94 (3H, s); $^{13}\text{C NMR}$ (100 MHz, CDCl_3) δ 144.79, 133.05, 129.83, 127.97, 73.89, 73.84, 71.09, 71.03, 70.58, 70.55, 70.03, 69.34, 68.69, 50.81, 40.99, 21.64, 17.34; MALDI-TOF: $[\text{M} + \text{Na}]^+$ calcd for $\text{C}_{24}\text{H}_{40}\text{N}_6\text{NaO}_9\text{S}^+$, 611.25; found, 611.04.

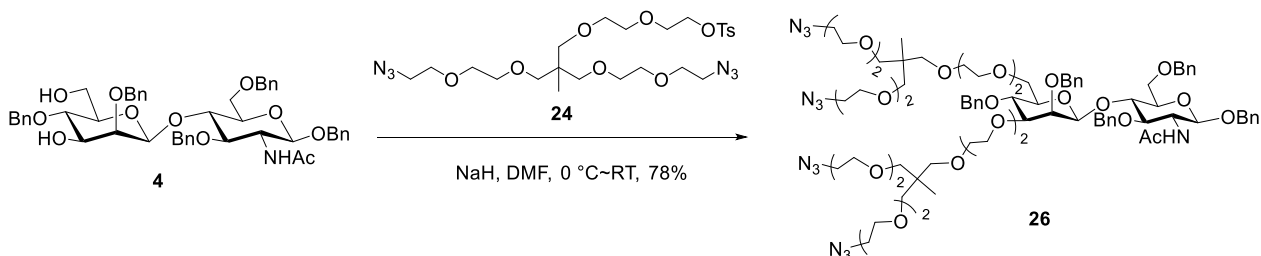
Synthesis of scaffold (25).



To a solution of compound **23** (250 mg, 0.526 mmol) and the tosylate linker [7] (1.09 g, 2.63 mmol) in anhydrous DMF (7.0 mL) was added 60% sodium hydride (105 mg, 2.63 mmol) at 0 °C. After stirring overnight at room temperature, MeOH (200 μL) was added at 0 °C to quench the reaction. The residual mixture was diluted with CH_2Cl_2 , washed with saturated NH_4Cl (aq.) and brine, dried over Na_2SO_4

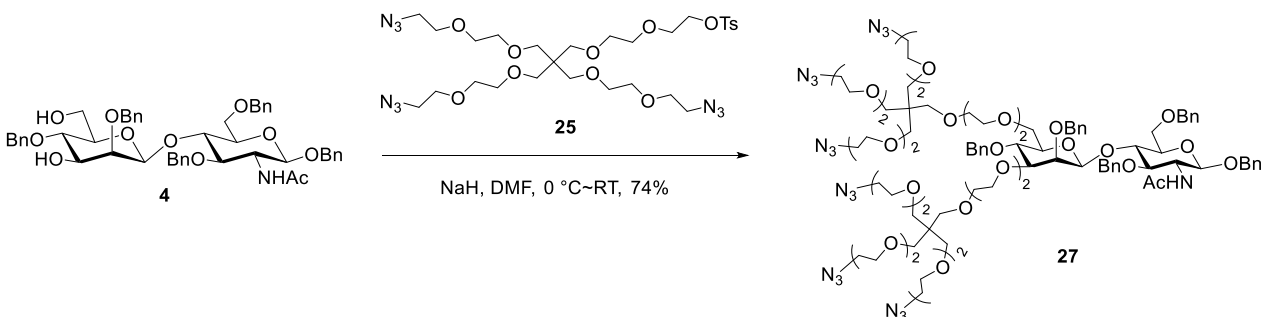
and concentrated, then purified by column chromatography on silica-gel (CH₂Cl₂, then hexanes/Acetone = 4:1~1:1) to give compound **25** (272 mg, 72%) as a colorless syrup. *R_f* = 0.40 (hexanes/EtOAc = 1:1); ¹H NMR (400 MHz, CDCl₃) δ 7.82-7.80 (2H, m, Ar-H), 7.37-7.35 (2H, m, Ar-H), 4.16-4.14 (2H, m), 3.71-3.66 (9H, m), 3.64-3.62 (7H, m), 3.59-3.55 (8H, m), 3.52-3.50 (2H, m), 3.48-3.42 (8H, m), 3.39-3.36 (6H, m), 2.46 (3H, s); ¹³C NMR (100 MHz, CDCl₃) δ 144.80, 133.05, 129.83, 127.97, 71.03, 70.98, 70.50, 69.99, 69.34, 68.66, 50.80, 45.54, 21.63; MALDI-TOF: [M + Na]⁺ calcd for C₂₈H₄₇N₉NaO₁₁S⁺, 740.30; found, 740.02.

Synthesis of compound (26).



To a solution of compound **4** (40.0 mg, 0.048 mmol) and scaffold **24** (113 mg, 0.192 mmol) in anhydrous DMF (1.5 mL) was added 60% sodium hydride (15.4 mg, 0.384 mmol) at 0 °C. After stirring for 0.5 hour at 0 °C then 11 hours at room temperature, MeOH (200 μL) was added at 0 °C to quench the reaction. The residual mixture was diluted with CH₂Cl₂, washed with brine, dried over Na₂SO₄ and concentrated, then purified by column chromatography on silica-gel (hexanes/Acetone = 4:1~3:2) to give compound **26** (62.4 mg, 78%) as a colorless syrup. *R_f* = 0.30 (hexanes/Acetone = 2:1); ¹H NMR (400 MHz, CDCl₃) δ 7.44-7.24 (25H, m, Ar-H), 6.11 (1H, d, *J* = 8.3 Hz, NH), 4.92-4.78 (6H, m, PhCH₂), 4.69-4.45 (6H, m), 4.07 (1H, dd, *J* = 6.5 Hz, *J* = 6.5 Hz), 3.95-3.87 (2H, m), 3.83-3.80 (2H, m), 3.80-3.72 (3H, m), 3.70-3.47 (42H, m), 3.40-3.26 (22H, m), 1.69 (3H, s), 0.95 (3H, s), 0.94 (3H, s); ¹³C NMR (100 MHz, CDCl₃) δ 170.11, 138.97, 138.69, 138.64, 138.04, 137.75, 128.46, 128.34, 128.31, 128.27, 128.18, 128.01, 127.89, 127.84, 127.76, 127.61, 127.58, 127.56, 127.33, 101.09, 99.51, 83.71, 77.29, 75.72, 75.56, 75.18, 74.84, 74.54, 74.44, 73.95, 73.91, 73.86, 73.47, 73.00, 71.09, 70.91, 70.80, 70.55, 70.53, 70.47, 70.24, 70.04, 70.03, 69.75, 69.65, 53.19, 50.79, 41.01, 41.00, 23.11, 17.35; MALDI-TOF: [M + Na]⁺ calcd for C₈₃H₁₁₉N₁₃NaO₂₃⁺, 1688.84; found, 1688.35.

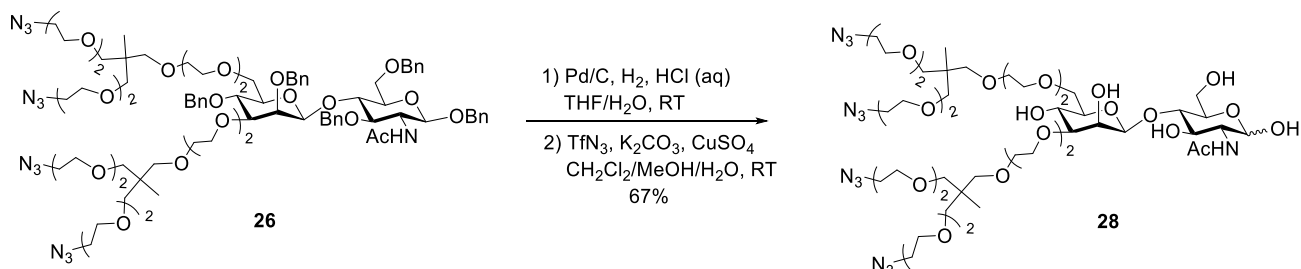
Synthesis of compound (27).



To a solution of compound **4** (35.0 mg, 0.042 mmol) and scaffold **25** (122 mg, 0.170 mmol) in anhydrous DMF (1.3 mL) was added 60% sodium hydride (13.4 mg, 0.335 mmol) at 0 °C. After stirring for 0.5 hour at 0 °C then 11 hours at room temperature, MeOH (200 μL) was added at 0 °C to quench the reaction. The residual mixture was diluted with CH₂Cl₂, washed with brine, dried over

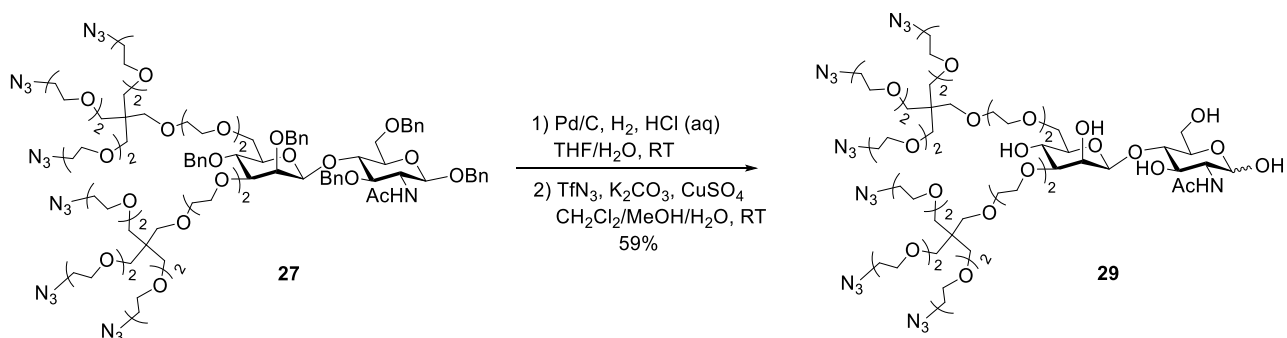
Na₂SO₄ and concentrated, then purified by column chromatography on silica-gel (hexanes/Acetone = 6:1~3:2) to give compound **27** (60.0 mg, 74%) as a colorless syrup. *R_f* = 0.30 (hexanes/Acetone = 2:1); ¹H NMR (400 MHz, CDCl₃) δ 7.43-7.41 (2H, m, Ar-H), 7.37-7.24 (23H, m, Ar-H), 6.12 (1H, d, *J* = 8.4 Hz, *NH*), 4.92-4.78 (6H, m, PhCH₂), 4.67-4.45 (6H, m), 4.07 (1H, dd, *J* = 6.6 Hz, *J* = 6.6 Hz), 3.93 (1H, dd, *J* = 6.1 Hz, *J* = 6.1 Hz), 3.88-3.85 (1H, m), 3.84-3.78 (2H, m), 3.78-3.70 (4H, m), 3.68-3.64 (13H, m), 3.64-3.59 (18H, m), 3.57-3.51 (18H, m), 3.50-3.43 (20H, m), 3.42 (2H, m), 3.38-3.33 (12H, m), 3.32-3.26 (2H, m), 1.69 (3H, s); ¹³C NMR (100 MHz, CDCl₃) δ 170.12, 138.98, 138.68, 138.64, 138.04, 137.74, 128.46, 128.34, 128.31, 128.26, 128.17, 128.00, 127.94, 127.90, 127.84, 127.76, 127.62, 127.59, 127.56, 127.33, 101.06, 99.49, 83.70, 75.72, 75.52, 75.17, 74.82, 74.54, 74.44, 73.47, 73.05, 71.03, 70.98, 70.87, 70.85, 70.73, 70.49, 70.47, 70.41, 70.19, 70.06, 70.04, 69.99, 69.98, 69.71, 69.60, 53.34, 50.79, 45.55, 45.53, 23.11; MALDI-TOF: [M + Na]⁺ calcd for C₉₁H₁₃₃N₁₉NaO₂₇⁺, 1946.95; found, 1947.43.

Synthesis of compound (28).



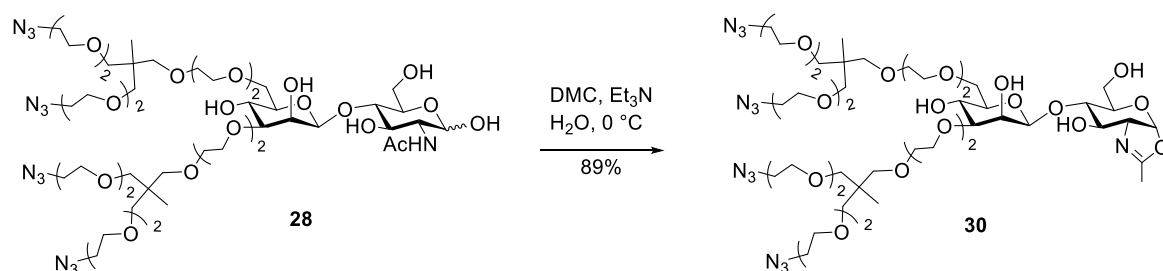
A mixture of compound **26** (70.0 mg, 0.042 mmol) and Pd/C (10 wt.% loading, 35 mg) in THF (3.0 mL) and H₂O (1.0 mL) was added 2 M HCl (aq, 168 μL, 8 eq), then stirred under H₂ atmosphere overnight. After LC-MS analysis showed the complete conversion to free amine intermediate, the reaction mixture was filtered through a Celite pad, then concentrated to dryness. To the solution of the residue in H₂O (2.0 mL) was added freshly prepared solution of TfN₃ in CH₂Cl₂ (2.0 mL, 1.68 mmol), K₂CO₃ (62 mg) and CuSO₄ (7.2 mg) at 0 °C, then MeOH was added to make the solution homogenous, and the mixture was stirred at room temperature for 48 h. The reaction mixture was filtered, then concentrated to dryness and purified on a Sephadex LH-20 column by elution with H₂O. Fractions containing the product were pooled and lyophilized, then further purified by preparative RP-HPLC (gradient, 40–80% aq MeCN containing 0.1% FA for 40 min; flow rate, 10.0 mL/min) to give compound **28** (34.1 mg, 67%) as thick oil. ¹H NMR (400 MHz, D₂O) δ 5.13 (0.75H, d, *J* = 2.8 Hz), 4.68-4.65 (1.06H, m), 4.22-4.19 (1.07H, m), 3.89-3.75 (6.04H, m), 3.74-3.56 (47.07H, m), 3.52-3.34 (24.04H, m), 1.97 (3H, s), 0.88 (6H, m); ¹³C NMR (100 MHz, D₂O) δ 174.22, 100.21, 94.92, 90.52, 81.21, 79.74, 79.52, 74.71, 74.57, 73.53, 72.37, 70.51, 70.15, 69.98, 69.94, 69.58, 69.30, 69.13, 68.22, 67.15, 65.78, 60.16, 56.12, 53.72, 50.26, 40.46, 22.21, 21.92, 16.84, 16.83; HRMS: [M + H]⁺ calcd for C₄₈H₉₀N₁₃O₂₃⁺, 1216.6267; found, 1216.6316.

Synthesis of compound (29).



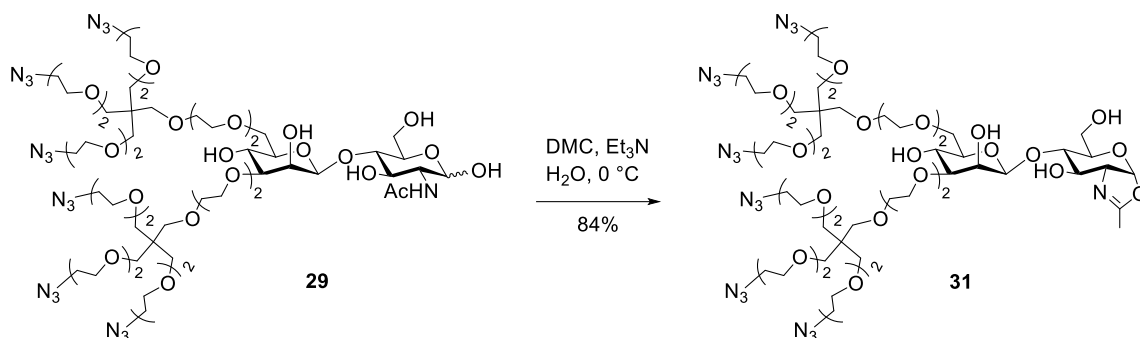
A mixture of compound **27** (50.0 mg, 0.026 mmol) and Pd/C (10 wt.% loading, 20 mg) in THF (3.0 mL) and H₂O (1.0 mL) was added 2 M HCl (aq, 105 μ L, 10 eq), then stirred under H₂ atmosphere overnight. After LC-MS analysis showed the complete conversion to free amine intermediate, the reaction mixture was filtered through a Celite pad, then concentrated to dryness. To the solution of the residue in H₂O (2.0 mL) was added freshly prepared solution of TfN₃ in CH₂Cl₂ (3.0 mL, 1.56 mmol), K₂CO₃ (60 mg) and CuSO₄ (10 mg) at 0 °C, then MeOH was added to make the solution homogenous, and the mixture was stirred at room temperature for 48 h. The reaction mixture was filtered, then concentrated to dryness and purified on a Sephadex LH-20 column by elution with H₂O. Fractions containing the product were pooled and lyophilized, then further purified by preparative RP-HPLC (gradient, 40–80% aq MeCN containing 0.1% FA for 40 min; flow rate, 10.0 mL/min) to give compound **29** (22.5 mg, 59%) as thick oil. ¹H NMR (400 MHz, D₂O) δ 5.12 (0.78H, d, *J* = 2.8 Hz), 4.67 (1.06H, m), 4.21-4.18 (1.10H, m), 3.89-3.75 (8.11H, m), 3.74-3.56 (59.91H, m), 3.52-3.38 (30.63H, m), 1.98-1.96 (3H, m); ¹³C NMR (100 MHz, D₂O) δ 174.48, 174.22, 100.22, 94.92, 90.52, 81.23, 79.75, 79.52, 74.70, 74.57, 72.36, 70.84, 70.55, 70.16, 69.96, 69.74, 69.64, 69.33, 69.13, 68.21, 67.13, 65.77, 60.28, 60.16, 56.12, 53.72, 50.27, 45.08, 43.38, 22.21, 21.91; HRMS: [M + H]⁺ calcd for C₅₆H₁₀₄N₁₉O₂₇⁺, 1474.7344; found, 1474.7427.

Synthesis of compound (30).



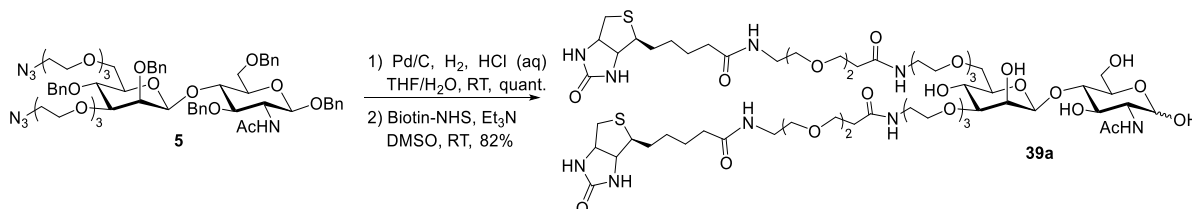
To a solution of compound **28** (9.0 mg, 7.4 μ mol) in H₂O (500 μ L) were added Et₃N (62.2 μ L) and 2-chloro-1,3-dimethylimidazolium chloride (DMC, 37.5 mg) at 0 °C. The reaction mixture was stirred at this temperature overnight then purified by gel filtration on a Sephadex G-10 column that was eluted with 0.1% aq Et₃N to afford compound **30** (7.9 mg, 89%) as colorless oil after lyophilization with 5 mol.% of NaOH. ¹H NMR (400 MHz, D₂O) δ 6.00 (1H, d, *J* = 7.3 Hz), 4.61-4.60 (1H, m), 4.28-4.27 (1H, m), 4.12-4.10 (2H, m), 3.83-3.77 (4H, m), 3.66-3.61 (34H, m), 3.69-3.61 (35H, m), 3.60-3.57 (15H, m), 3.43-3.39 (11H, m), 3.36-3.34 (14H, m), 1.99 (3H, s), 0.87 (6H, m); ¹³C NMR (100 MHz, D₂O) δ 168.11, 100.84, 99.50, 80.80, 77.34, 74.64, 73.14, 70.52, 70.17, 70.11, 69.88, 69.74, 69.54, 69.19, 69.10, 68.87, 67.76, 66.63, 65.53, 64.89, 61.27, 46.06, 40.06, 16.41, 12.57; HRMS: [M + H]⁺ calcd for C₄₈H₈₈N₁₃O₂₂⁺, 1198.6161; found, 1198.6216.

Synthesis of compound (31).



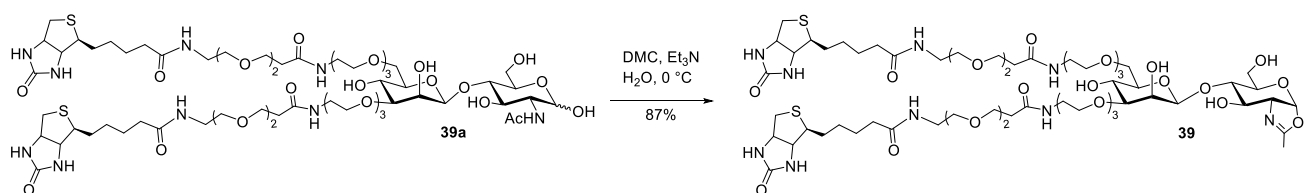
To a solution of compound **29** (10.0 mg, 6.8 μ mol) in H₂O (500 μ L) were added Et₃N (56.9 μ L) and 2-chloro-1,3-dimethylimidazolium chloride (DMC, 34.4 mg) at 0 °C. The reaction mixture was stirred at this temperature overnight then purified by gel filtration on a Sephadex G-10 column that was eluted with 0.1% aq Et₃N to afford compound **31** (8.3 mg, 84%) as colorless oil after lyophilization with 5 mol.% of NaOH. ¹H NMR (400 MHz, D₂O) δ 6.01 (1H, d, J = 7.3 Hz), 4.62-4.61 (1H, m), 4.30-4.29 (1H, m), 4.13-4.10 (2H, m), 3.84-3.77 (5H, m), 3.68-3.62 (38H, m), 3.61-3.57 (18H, m), 3.48-3.34 (33H, m), 2.93-2.90 (1H, m), 3.36-3.34 (14H, m), 1.99 (3H, d, J = 1.7 Hz); ¹³C NMR (100 MHz, D₂O) δ 101.30, 99.89, 81.21, 77.78, 75.03, 70.84, 70.30, 70.16, 69.95, 69.46, 68.20, 68.12, 66.96, 65.91, 65.25, 61.68, 12.99 (selected peaks); HRMS: [M + H]⁺ calcd for C₅₆H₁₀₂N₁₉O₂₆⁺, 1456.7238; found, 1456.7310.

Synthesis of Biotin-tagged disaccharide (39a).



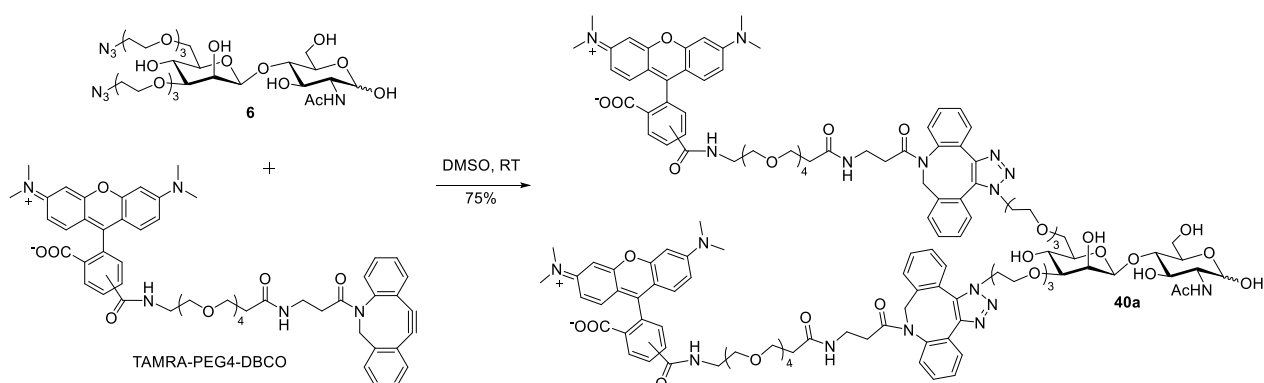
To a solution of compound **5** (56 mg, 0.049 mmol) and Pd/C (10 wt.% loading, 28 mg) in THF (3.0 mL) and H₂O (1.0 mL) was added 2 M HCl (aq, 84 μ L, 3.5 eq), then stirred under H₂ atmosphere overnight. After LC-MS analysis showed the complete conversion to free amine intermediate, the reaction mixture was filtered through a Celite pad and purified by Sephadex LH-20 (H₂O) to give the intermediate in hydrochloride form (35 mg, quant.). Then a solution of the intermediate (6.6 mg, 9.2 μ mol) and Biotin-NHS (11.5 mg, 0.023 mmol) in DMSO (200 μ L) was added Et₃N (5.2 μ L) and the mixture was incubated at room temperature until ESI-MS indicated the complete consumption of the free amine. Preparative RP-HPLC (gradient, 10–40% aq MeCN containing 0.1% FA for 40 min; flow rate, 10.0 mL/min) afforded compound **39a** (13.0 mg, 82%) as white solid. HRMS: [M + H]⁺ calcd for C₆₀H₁₀₆N₉O₂₅S₂⁺, 1416.6736; found, 1416.6799.

Synthesis of Biotin-tagged disaccharide oxazoline (39).



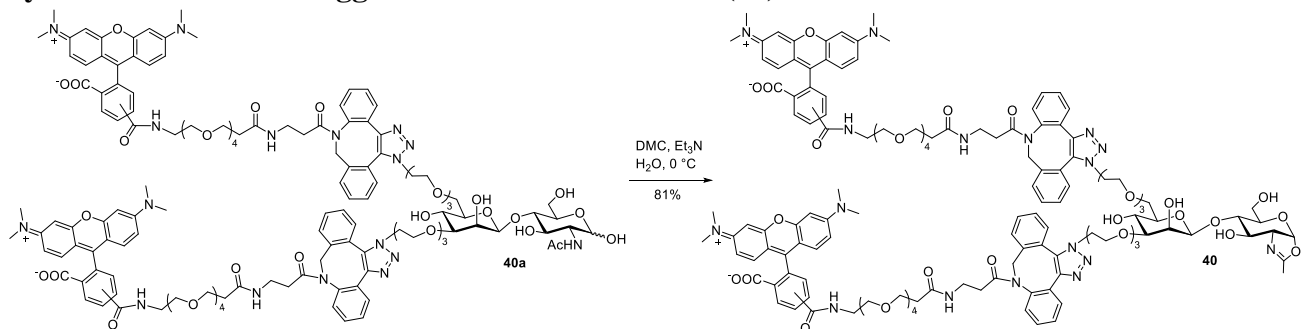
To a solution of compound **39a** (4.6 mg, 3.2 μmol) in H₂O (300 μL) were added Et₃N (18 μL) and 2-chloro-1,3-dimethylimidazolium chloride (DMC, 11 mg) at 0 °C. The reaction mixture was stirred at this temperature for 8 h then purified by gel filtration on a Sephadex G-10 column that was eluted with 0.1% aq Et₃N to afford compound **39** (4.0 mg, 87%) as white solid after lyophilization with 5 mol.% of NaOH. HRMS: [M + Na]⁺ calcd for C₆₀H₁₀₃N₉NaO₂₄S₂⁺, 1420.6450; found, 1420.6499.

Synthesis of TAMRA-tagged disaccharide (**40a**).



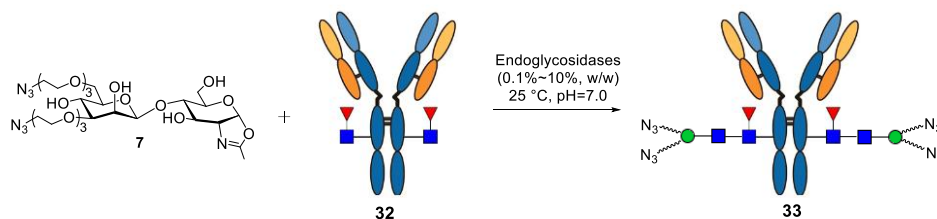
A solution of compound **6** (0.75 mg, 1.1 μmol) and TAMRA-PEG4-DBCO (3.0 mg, 3.2 μmol) in DMSO (0.6 mL) was incubated at room temperature overnight. The product was purified by semi-preparative RP-HPLC (gradient, 20–45% aq MeCN containing 0.1% FA for 40 min; flow rate, 4.0 mL/min) to give compound **40a** (2.0 mg, 75%) as purple solid. HRMS: [M + 3H]³⁺ calcd for C₁₃₄H₁₆₄N₁₇O₃₅³⁺, 857.3864; found, 857.3898.

Synthesis of TAMRA-tagged disaccharide oxazoline (**40**).



To a solution of compound **40a** (1.6 mg, 0.6 μmol) in H₂O (100 μL) were added Et₃N (5.6 μL) and 2-chloro-1,3-dimethylimidazolium chloride (DMC, 3.4 mg) at 0 °C. The reaction mixture was stirred at this temperature for 8 h then purified by gel filtration on a Sephadex G-10 column that was eluted with 0.1% aq Et₃N to afford compound **40** (1.3 mg, 81%) as purple solid after lyophilization with 5 mol.% of NaOH. HRMS: [M + 3H]³⁺ calcd for C₁₃₄H₁₆₂N₁₇O₃₄³⁺, 851.3829; found, 851.3869.

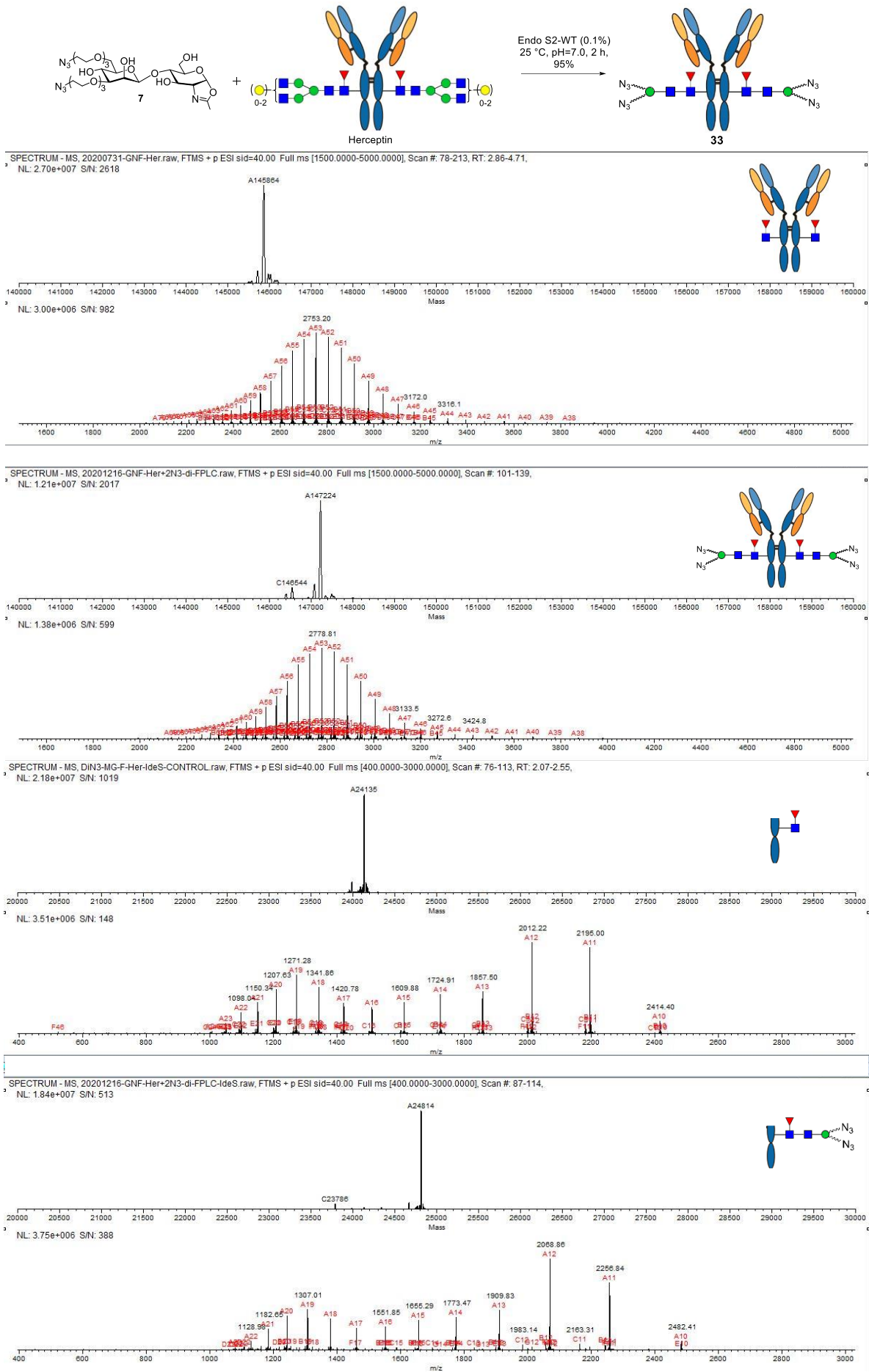
2. Screening of the transglycosylation conditions.

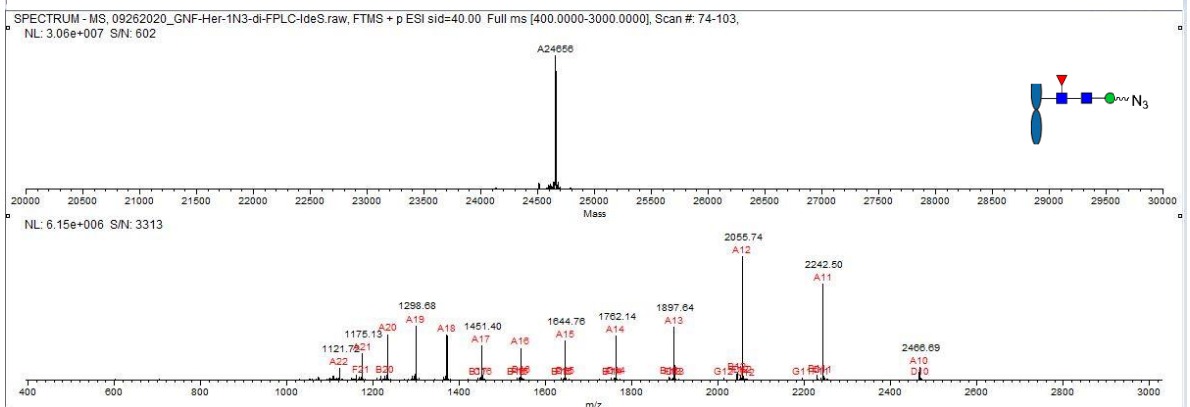
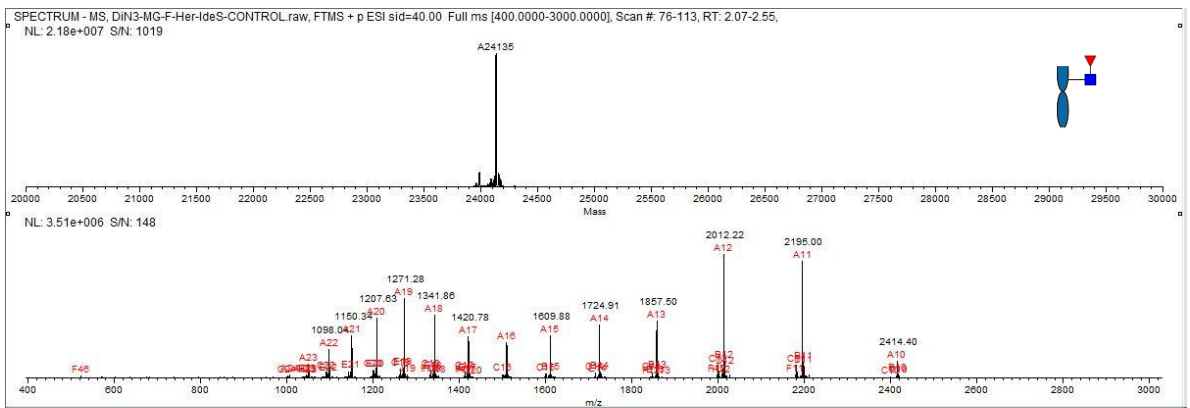
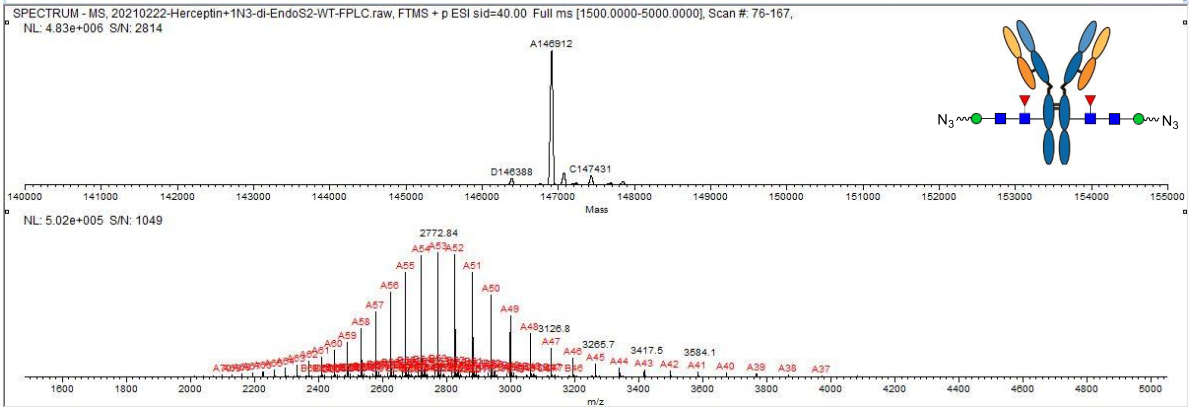
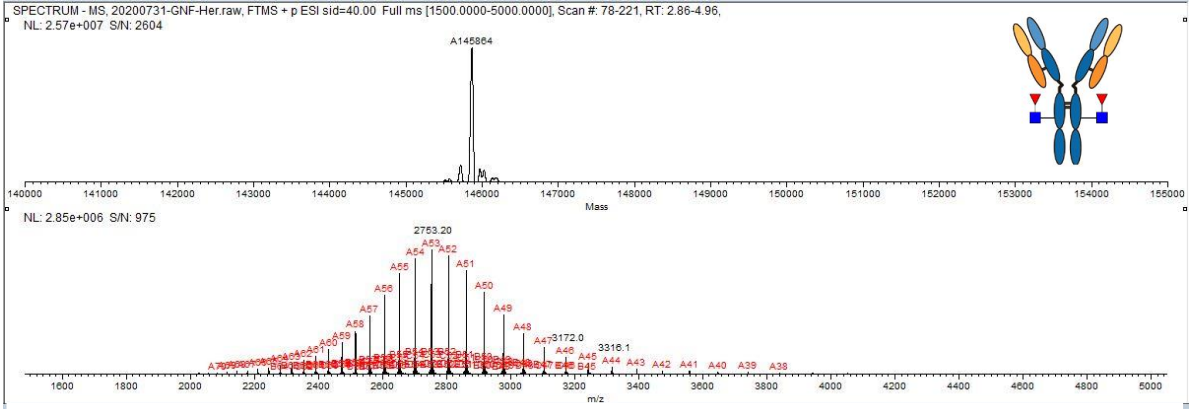
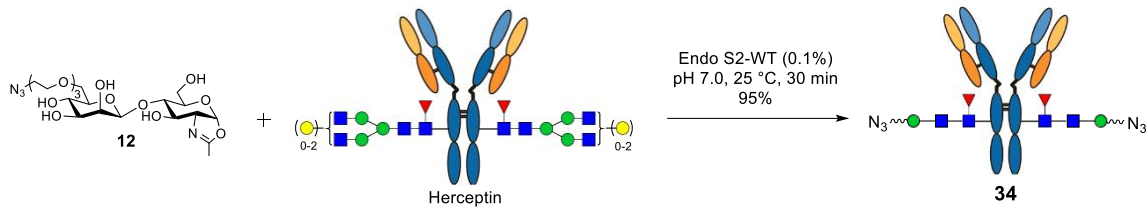


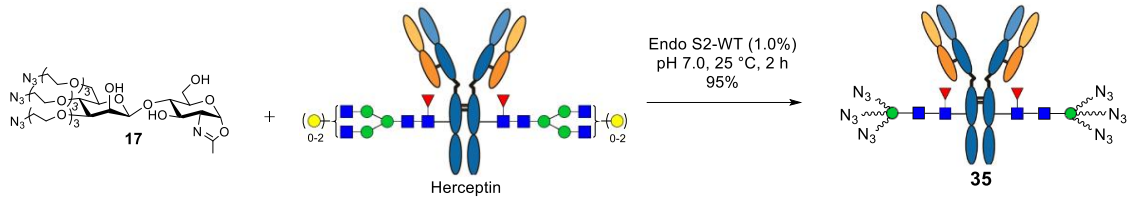
A solution of GNF-Herceptin **32** (100 µg) and oxazoline **7** (18.6 µg, 20 eq per reaction site) was incubated with different endoglycosidases (0.1 µg ~ 10 µg) at 25 °C in 5 µL of 150 mM PBS buffer (pH 7.0), and the reaction was monitored by LC-MS of aliquots. The ratio of the starting material and the product species were determined by the peak intensities, and the conversion yields were based on the reaction sites.

Enzymes	Sources
Endo-S	<i>Streptococcus pyogenes</i>
Endo-S D233Q	<i>Streptococcus pyogenes</i>
Endo-S2	<i>Streptococcus pyogenes M49</i>
Endo-S2 D184M	<i>Streptococcus pyogenes M49</i>
Endo-F3	<i>Elizabethkingia miricola</i>
Endo-F3 DA65A	<i>Elizabethkingia miricola</i>
Endo-A	<i>Arthrobacter protophormiae</i>
Endo-CC	<i>Coprinopsis cinerea</i>
Endo-D	<i>Streptococcus pneumoniae</i>

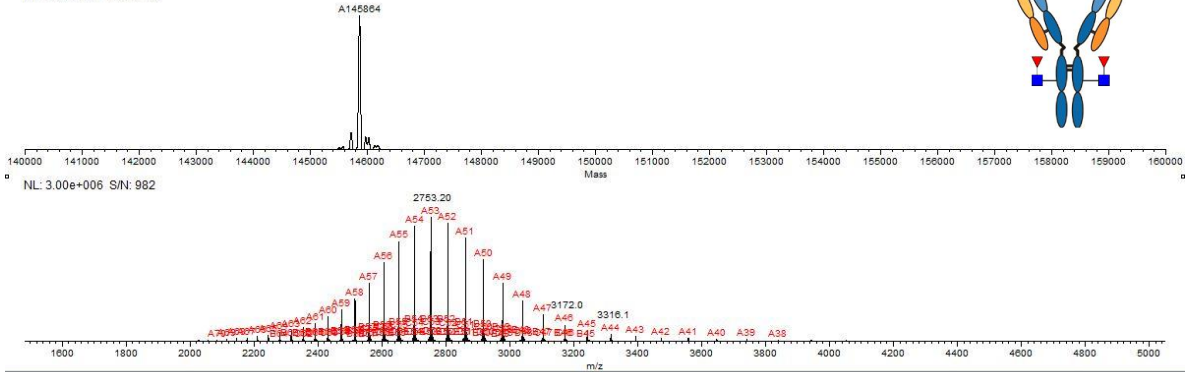
3. LC-MS analysis of the transglycosylation reactions.



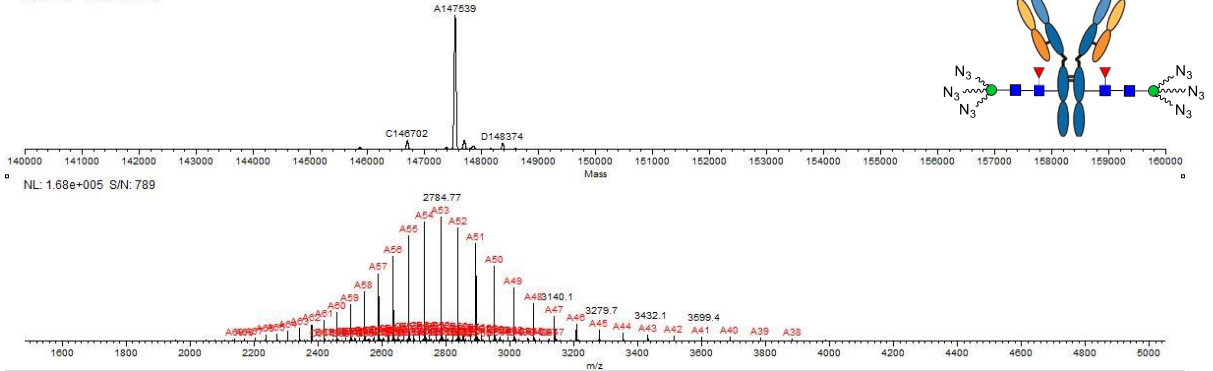




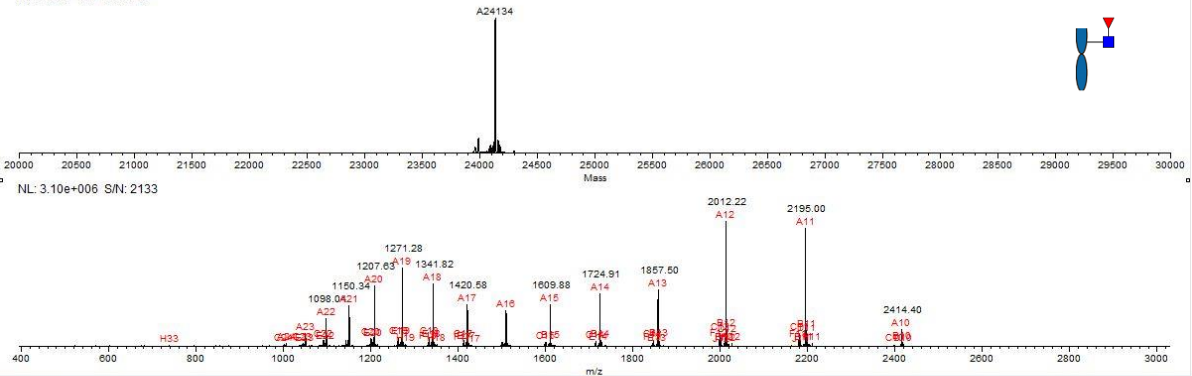
SPECTRUM - MS, 20200731-GNF-Her.raw, FTMS + p ESI sid=40.00 Full ms [1500.0000-5000.0000], Scan #: 78-213, RT: 2.86-4.71, NL: 2.70e+007 S/N: 2618



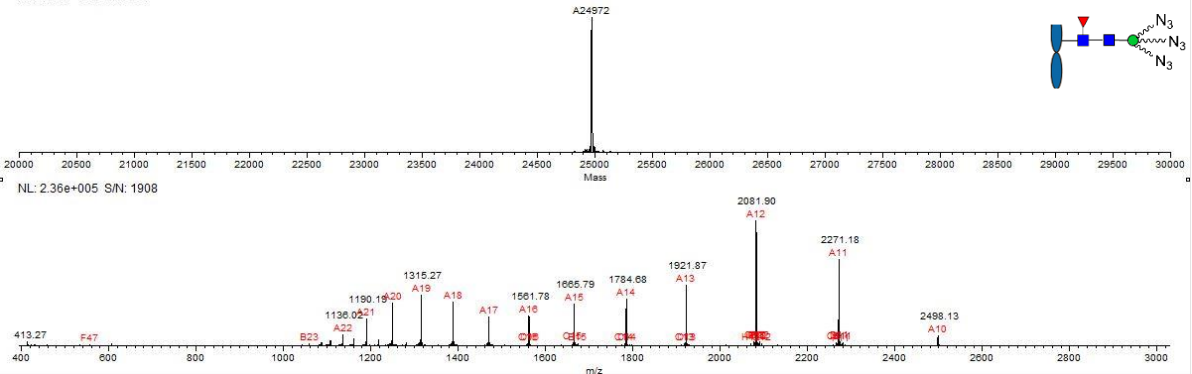
SPECTRUM - MS, 20210212-GNF-Her+3N3-di-EndoS2_100-FPLC.raw, FTMS + p ESI sid=40.00 Full ms [1500.0000-5000.0000], Scan #: 79-120, NL: 1.56e+006 S/N: 2466

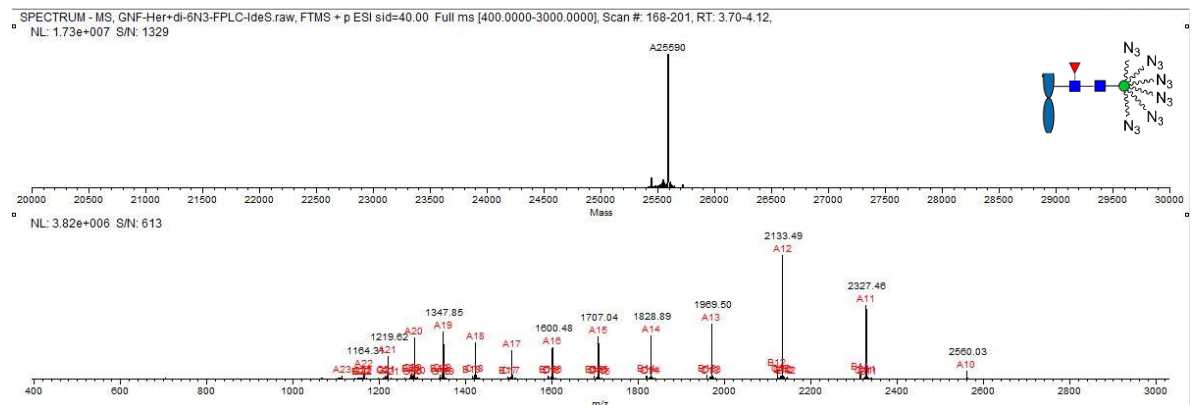
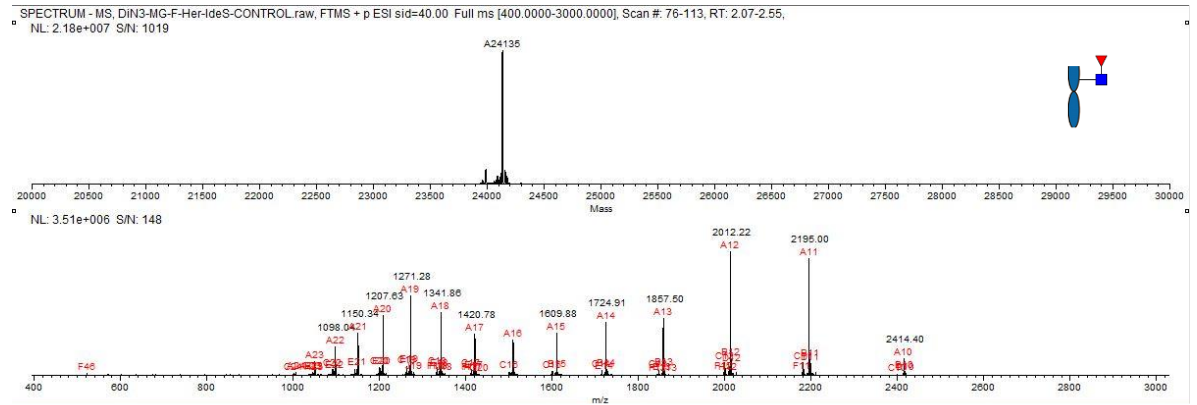
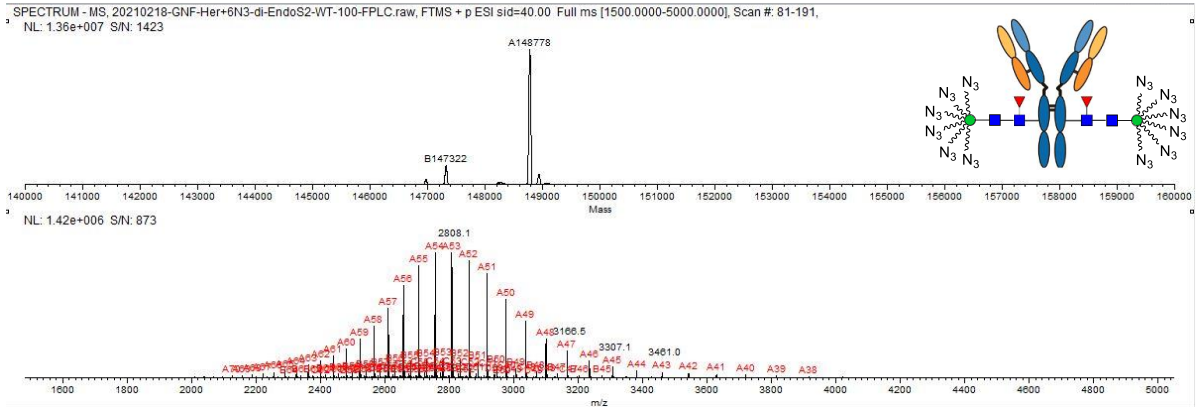
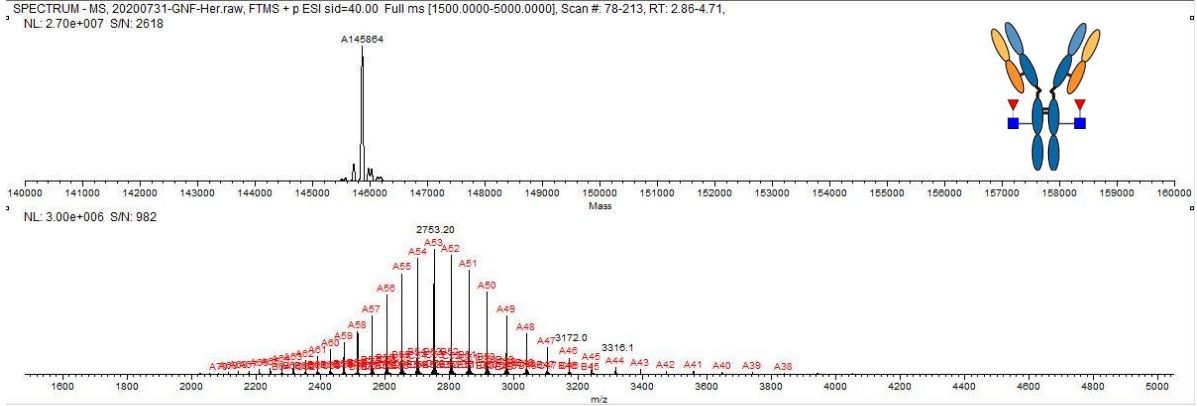
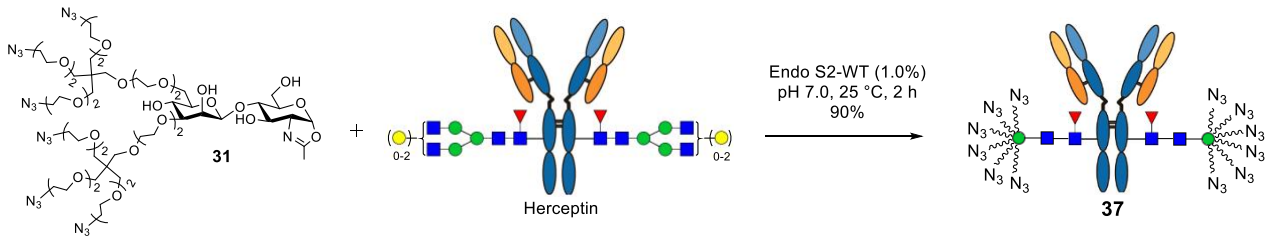


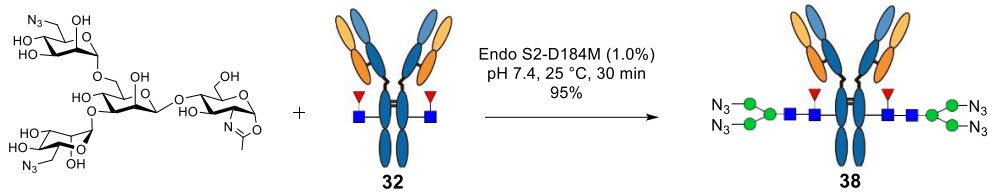
SPECTRUM - MS, DIN3-MG-F-Her-IdeS-CONTROL.raw, FTMS + p ESI sid=40.00 Full ms [400.0000-3000.0000], Scan #: 78-129, RT: 2.10-2.75, NL: 1.90e+007 S/N: 749



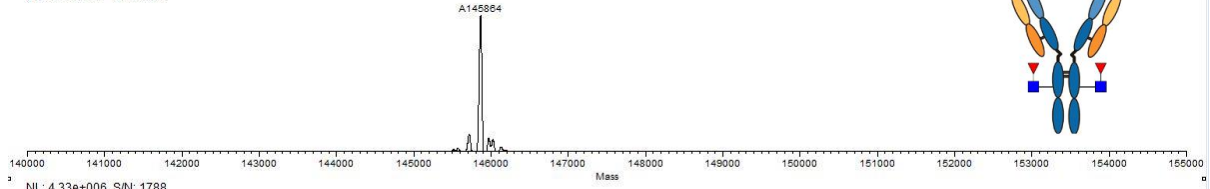
SPECTRUM - MS, 20210212-GNF-Her+3N3-di-EndoS2_100-IdeS.raw, FTMS + p ESI sid=40.00 Full ms [400.0000-3000.0000], Scan #: 80-106, NL: 1.13e+006 S/N: 517



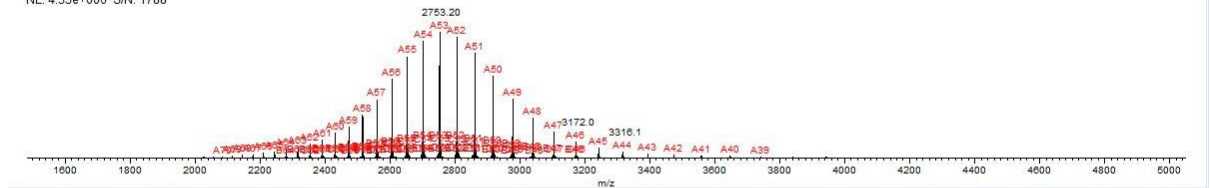




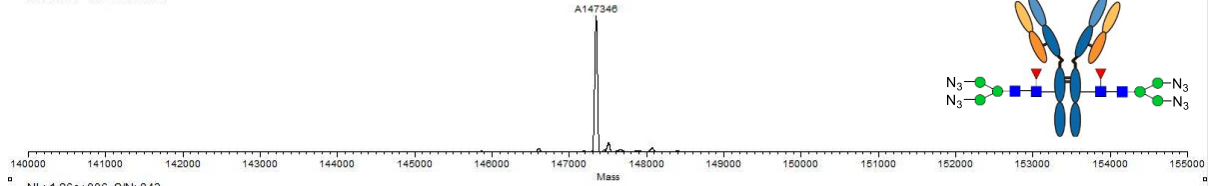
3 SPECTRUM - MS, 20200731-GNF-Her.raw, FTMS + p ESI sid=40.00 Full ms [1500.0000-5000.0000], Scan #: 91-174, RT: 3.09-4.13, NL: 3.88e+007 S/N: 3307



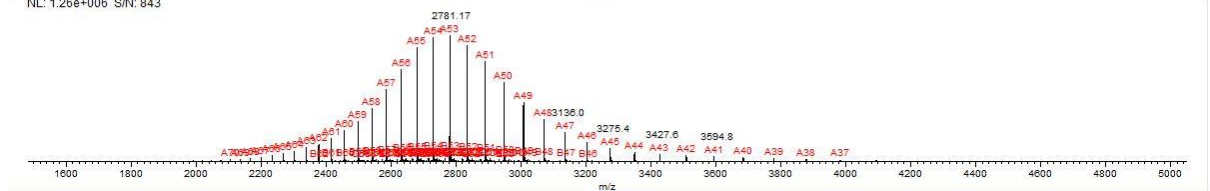
NL: 4.33e+006 S/N: 1788



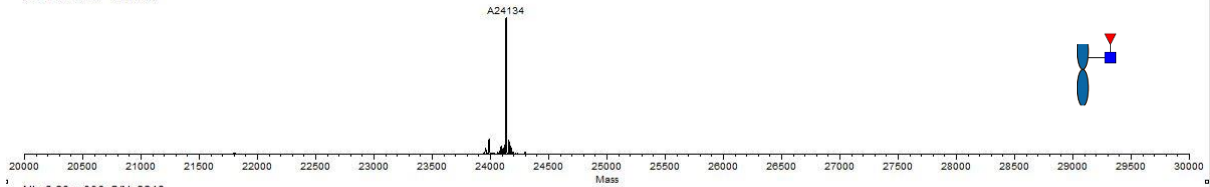
4 SPECTRUM - MS, 20210223-GNF-Her+2N3-Tetra-EndoS2-mutant-100-25min.raw, FTMS + p ESI sid=40.00 Full ms [1500.0000-5000.0000], NL: 1.23e+007 S/N: 2091



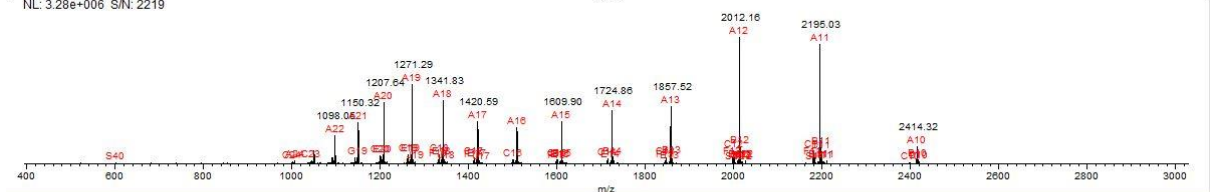
NL: 1.26e+006 S/N: 843



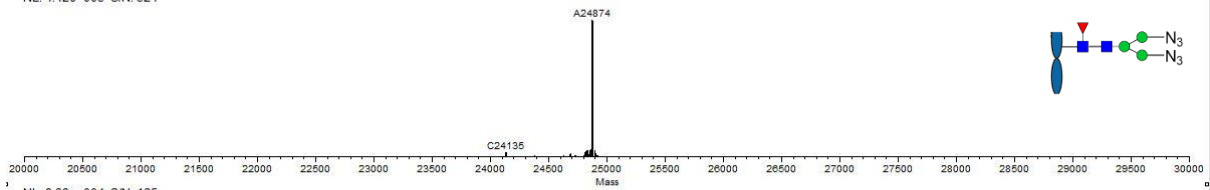
5 SPECTRUM - MS, DIN3-MG-F-Her-IdeS-CONTROL.raw, FTMS + p ESI sid=40.00 Full ms [400.0000-3000.0000], Scan #: 80-127, RT: 2.13-2.72, NL: 1.98e+007 S/N: 491



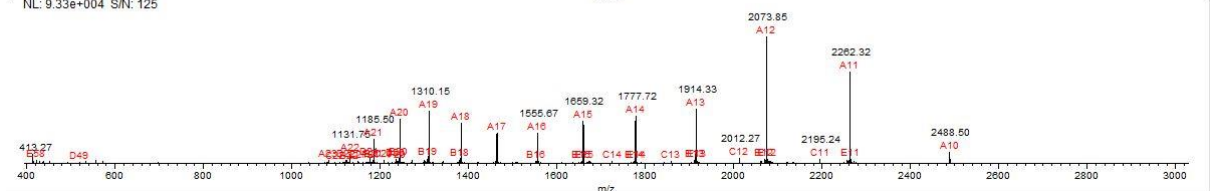
NL: 3.28e+006 S/N: 2219

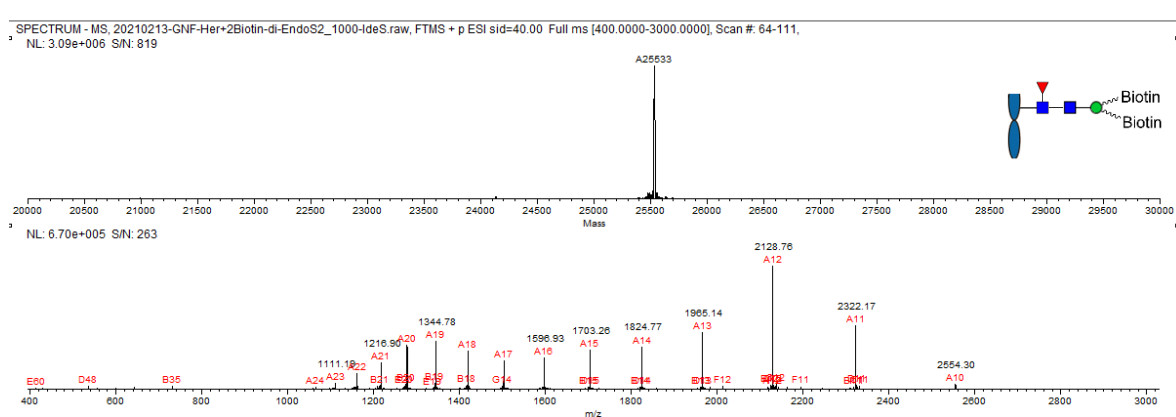
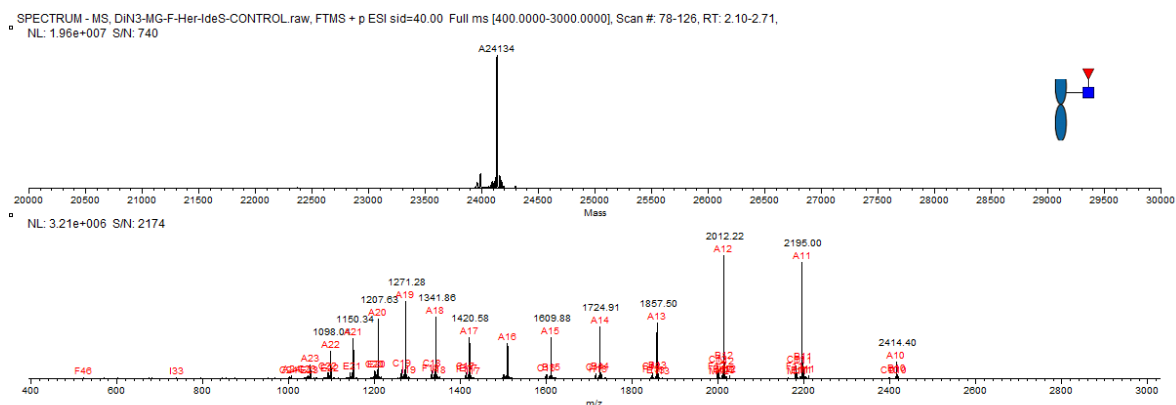
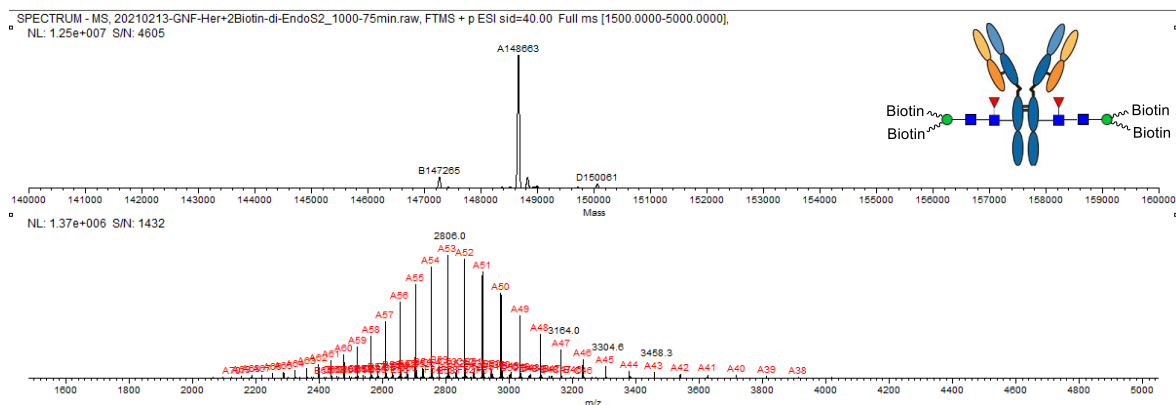
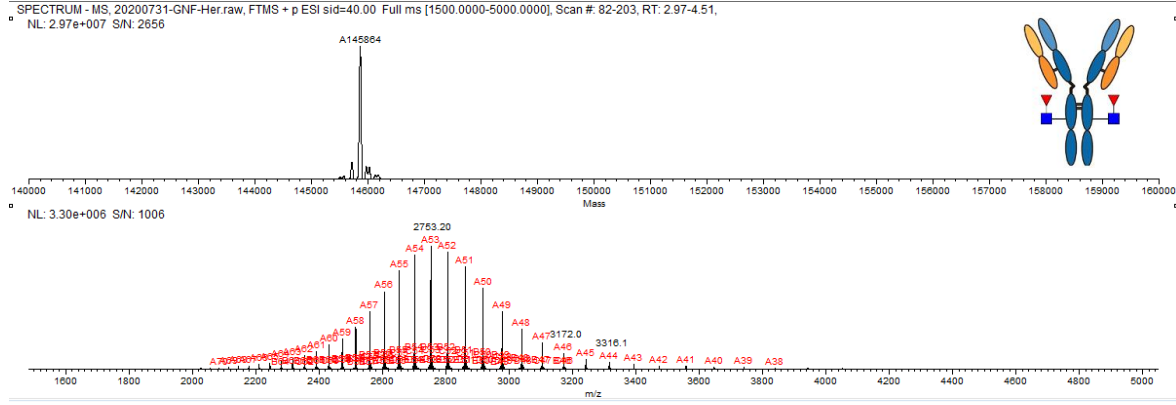
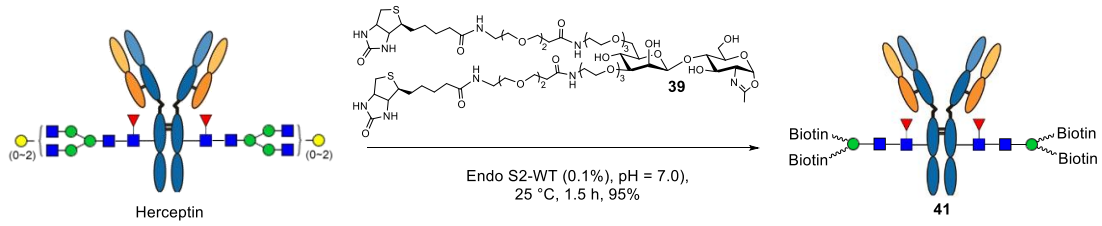


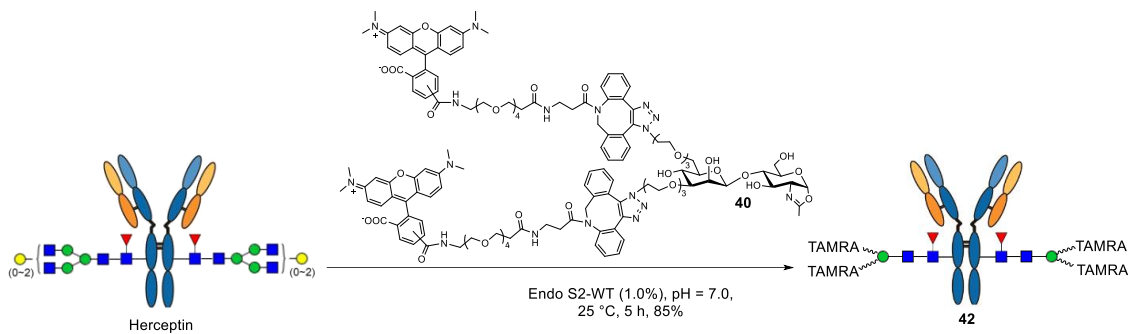
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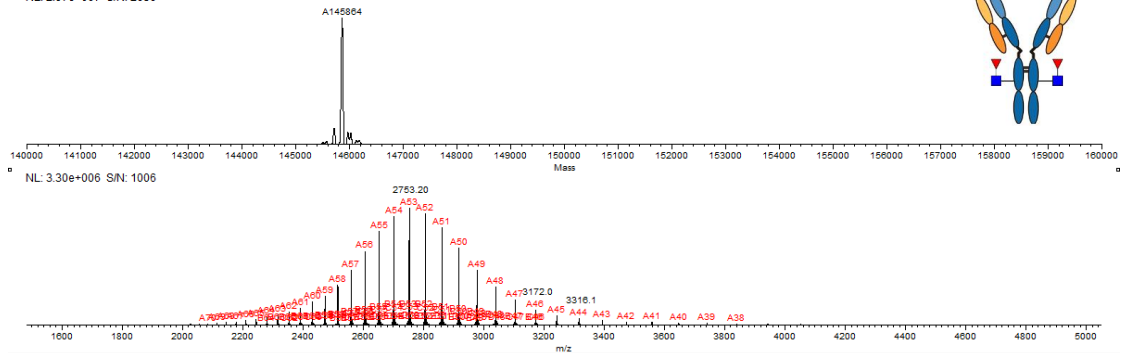
NL: 9.33e+004 S/N: 125



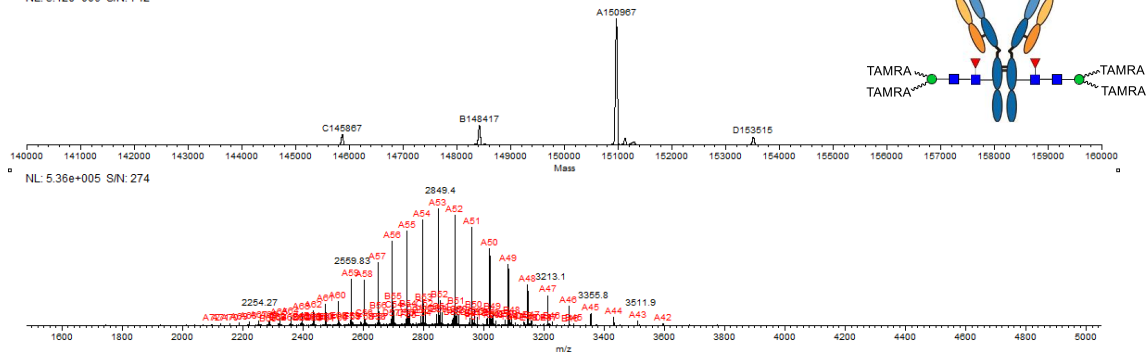




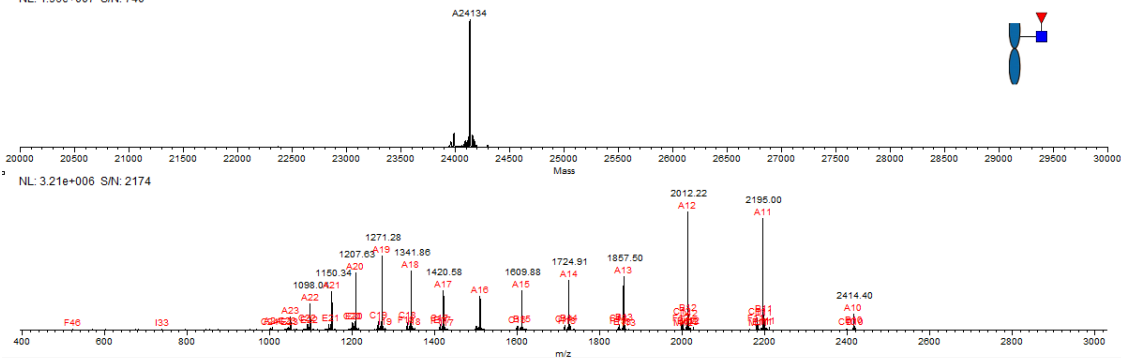
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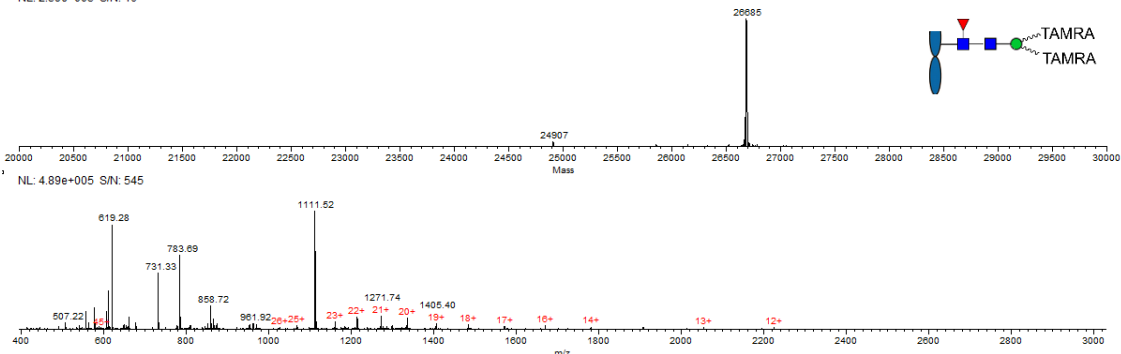
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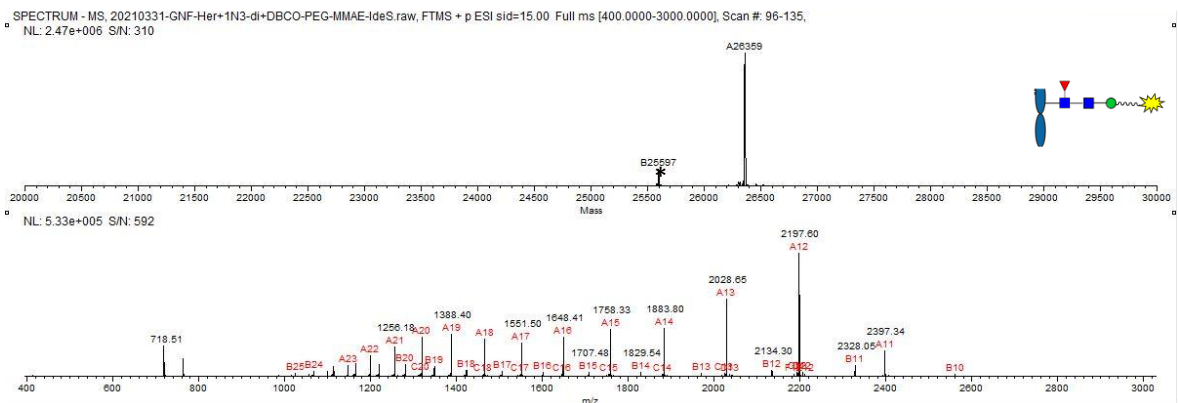
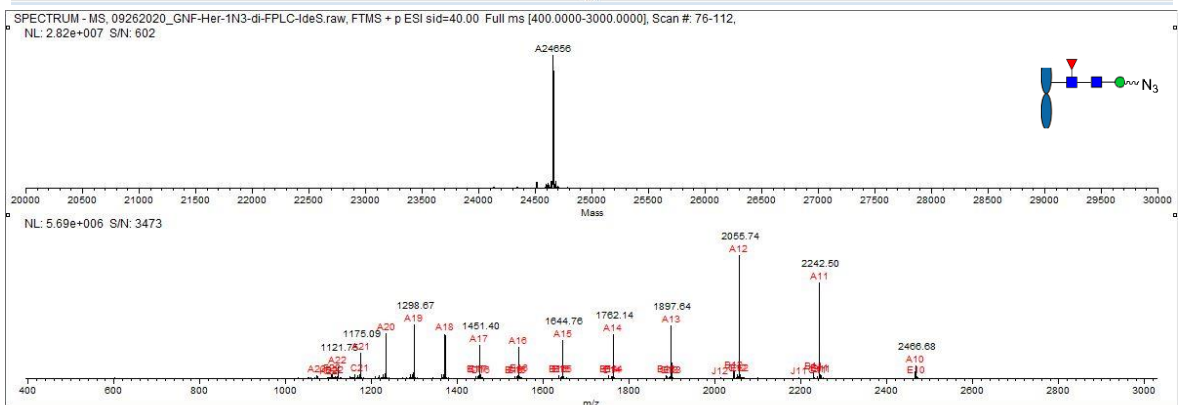
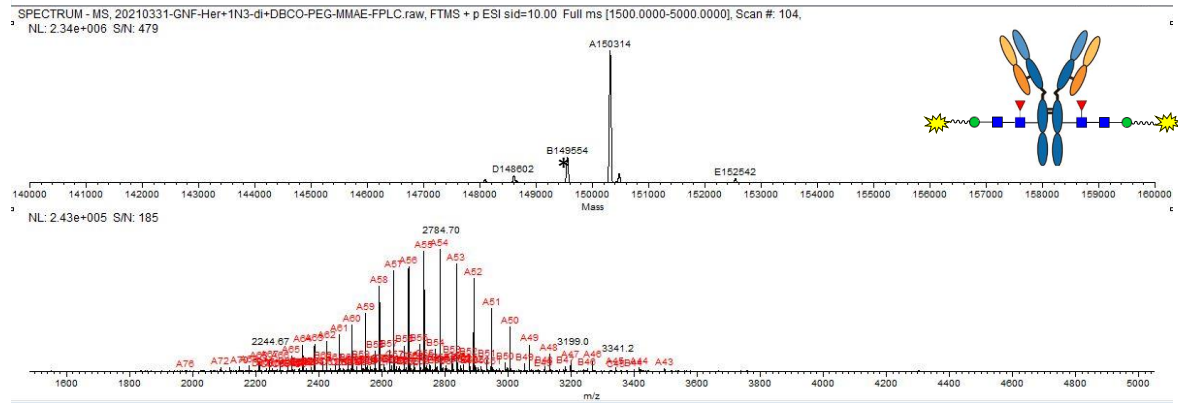
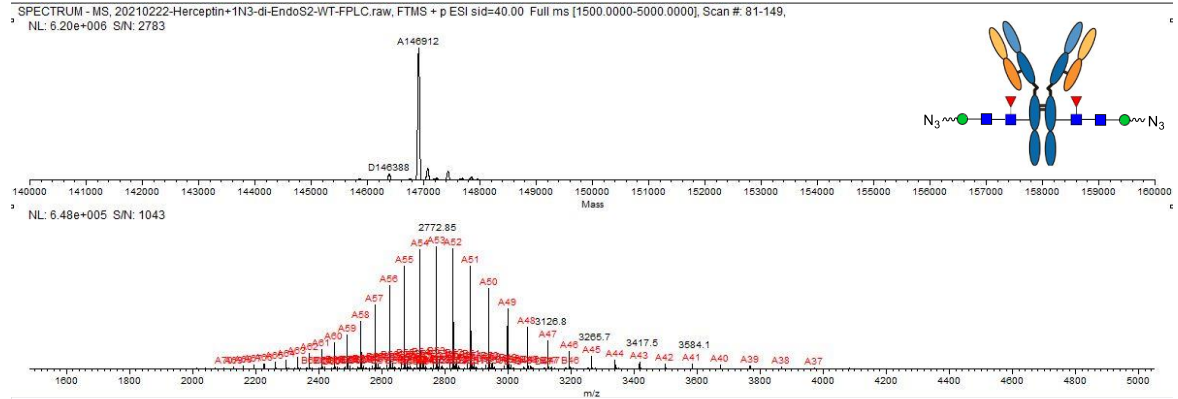
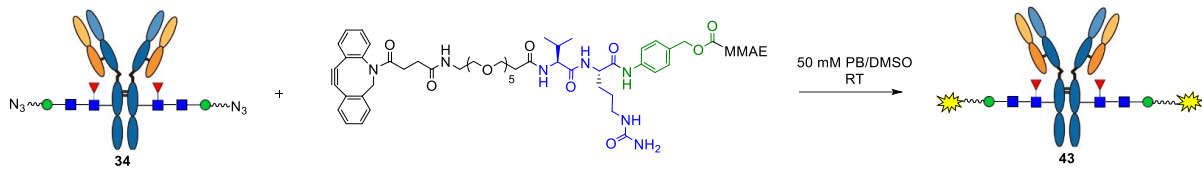
SPECTRUM - MS_DIN3-MG-F-Her-IdeS-CONTROL.raw, FTMS + p ESI sid=40.00 Full ms [400.0000-3000.0000], Scan #: 78-126, RT: 2.10-2.71, NL: 1.96e+007 S/N: 740

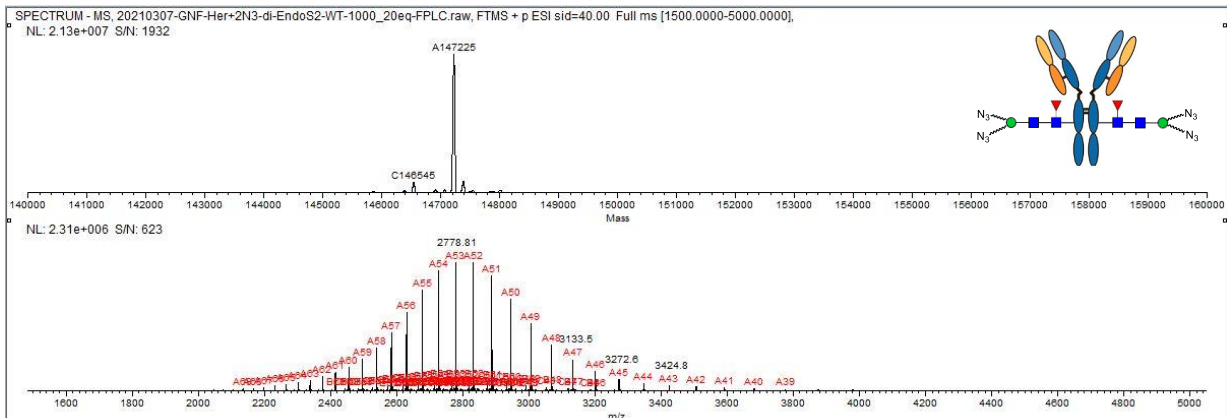
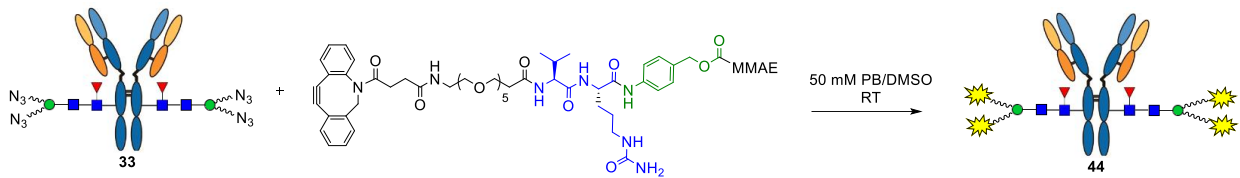


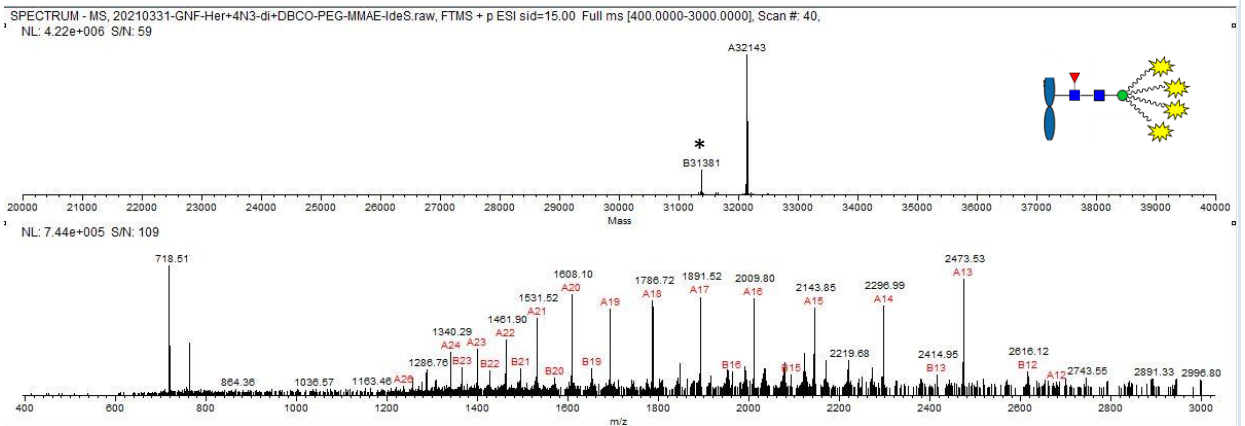
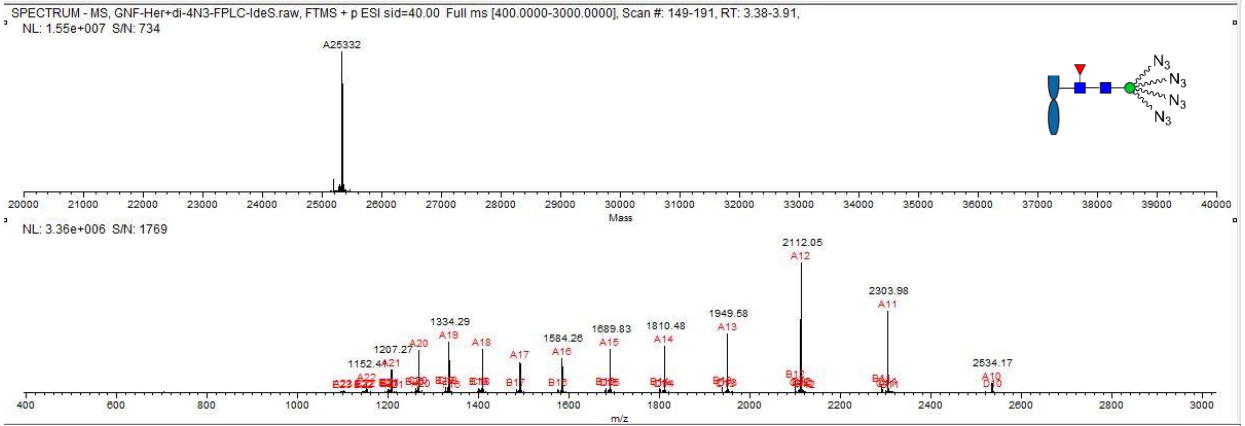
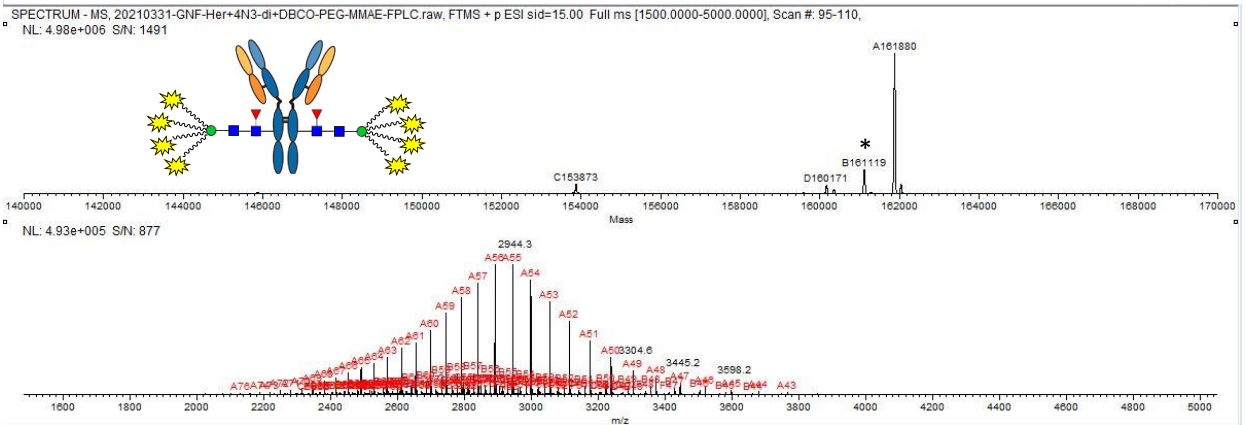
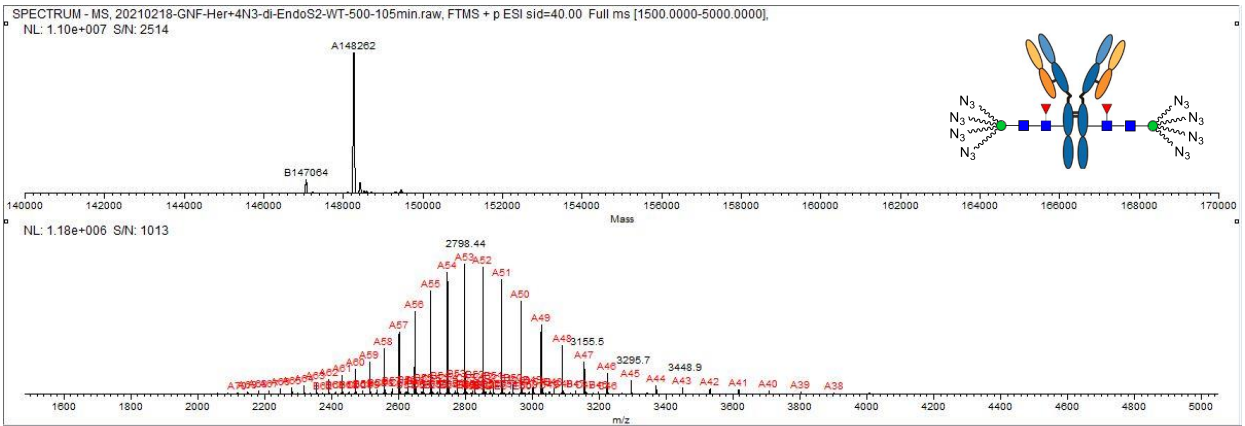
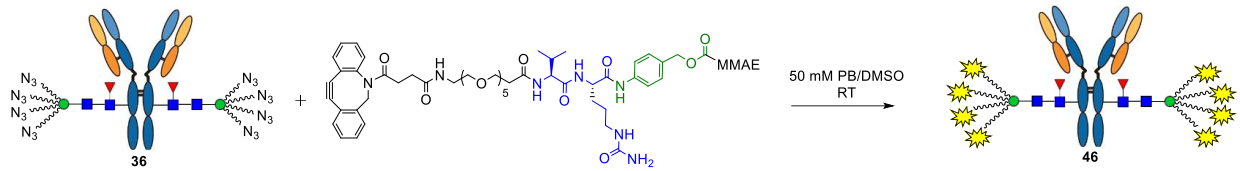
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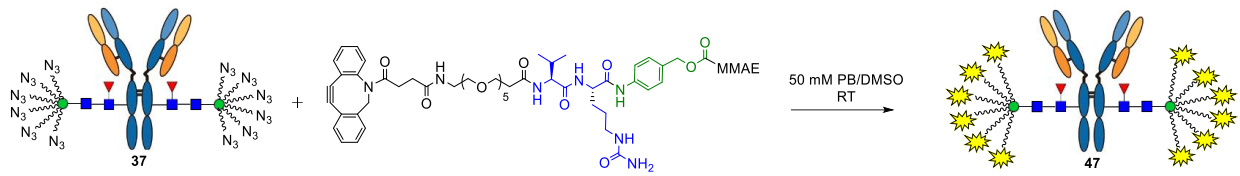


4. LC-MS analysis of the homogenous ADCs.

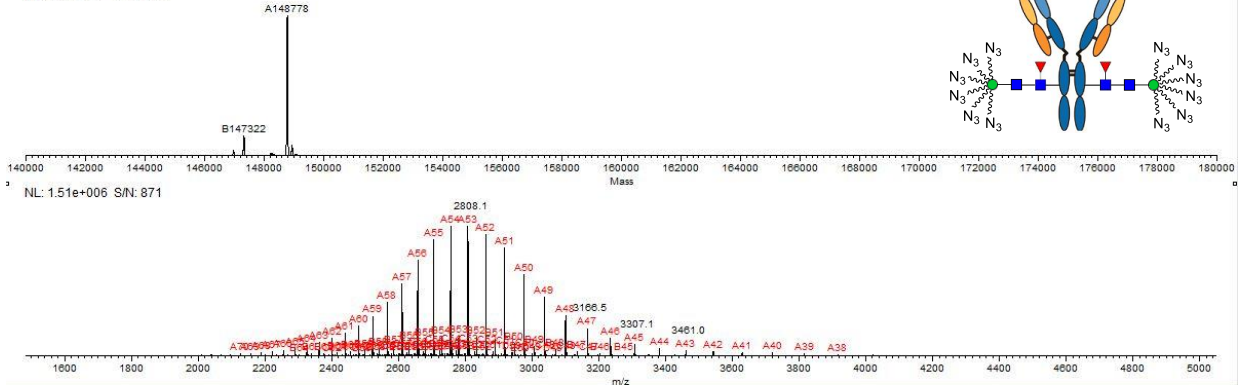




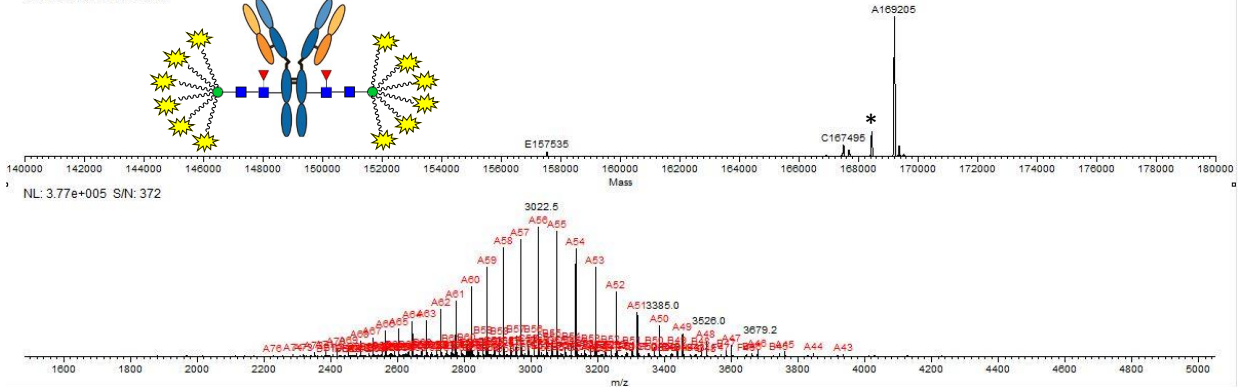




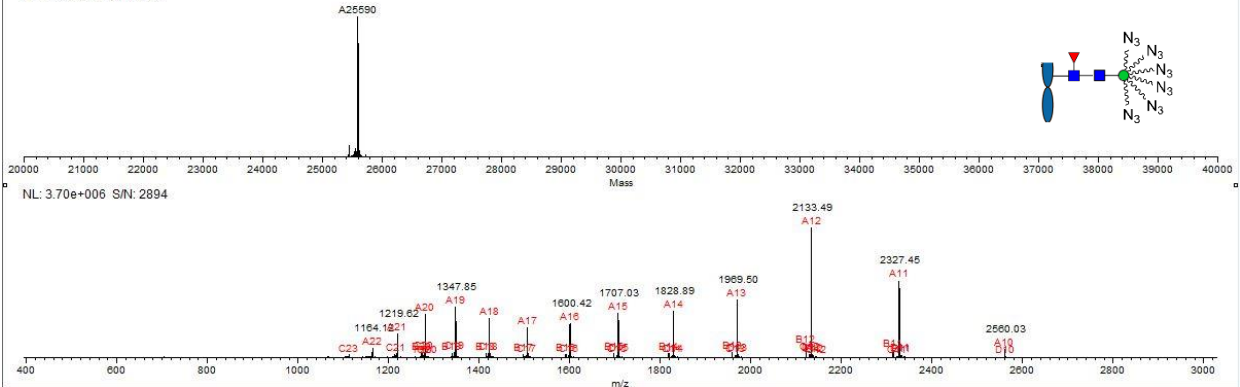
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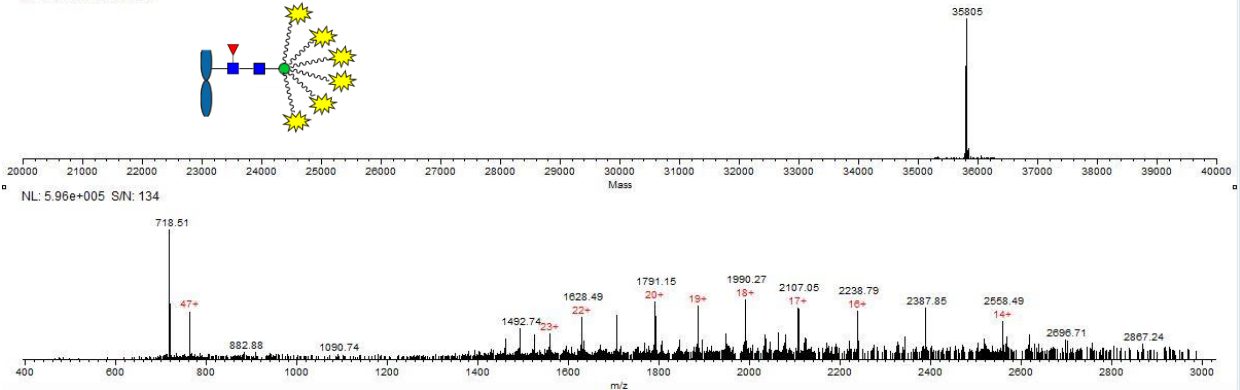
SPECTRUM - MS, 20210401-GNF-Her+6N3-di-DBCO-PEG-MMAE-FPLC.raw, FTMS + p ESI sid=15.00 Full ms [1500.0000-5000.0000], Scan #: 104-111, NL: 3.85e+006 S/N: 1008



SPECTRUM - MS, GNF-Her+di-6N3-FPLC-IdeS.raw, FTMS + p ESI sid=40.00 Full ms [400.0000-3000.0000], Scan #: 171-212, RT: 3.74-4.26, NL: 1.69e+007 S/N: 924



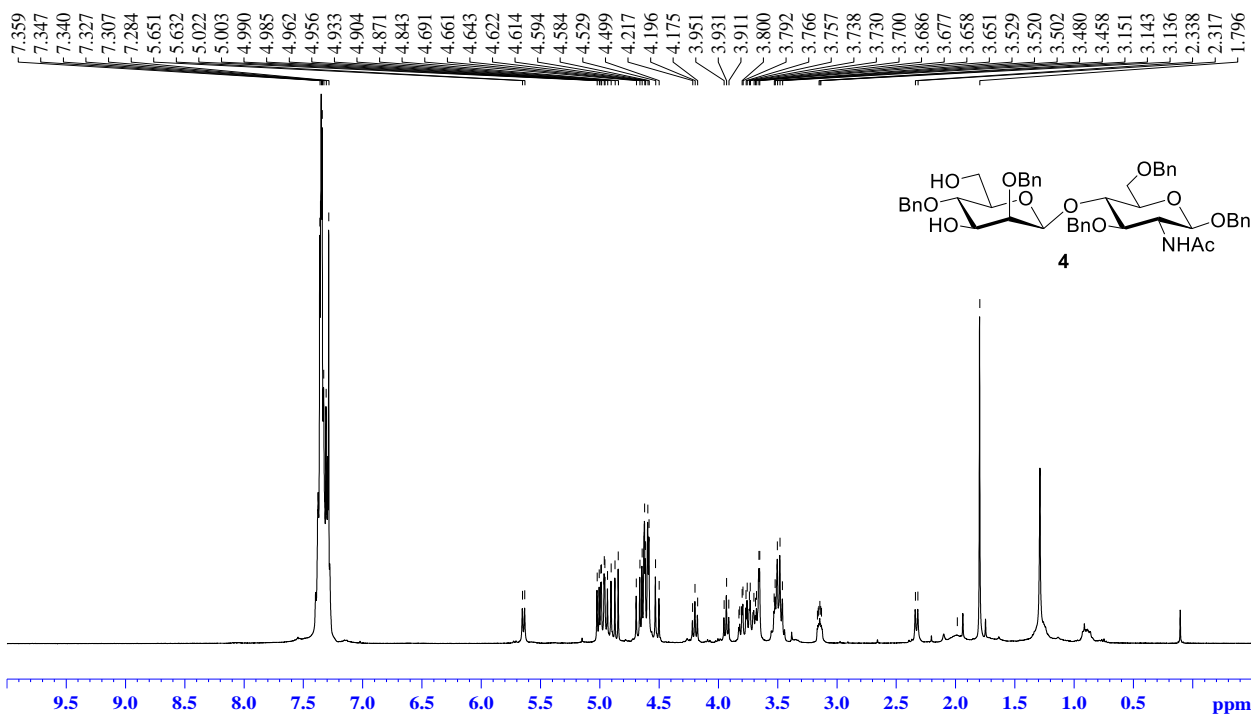
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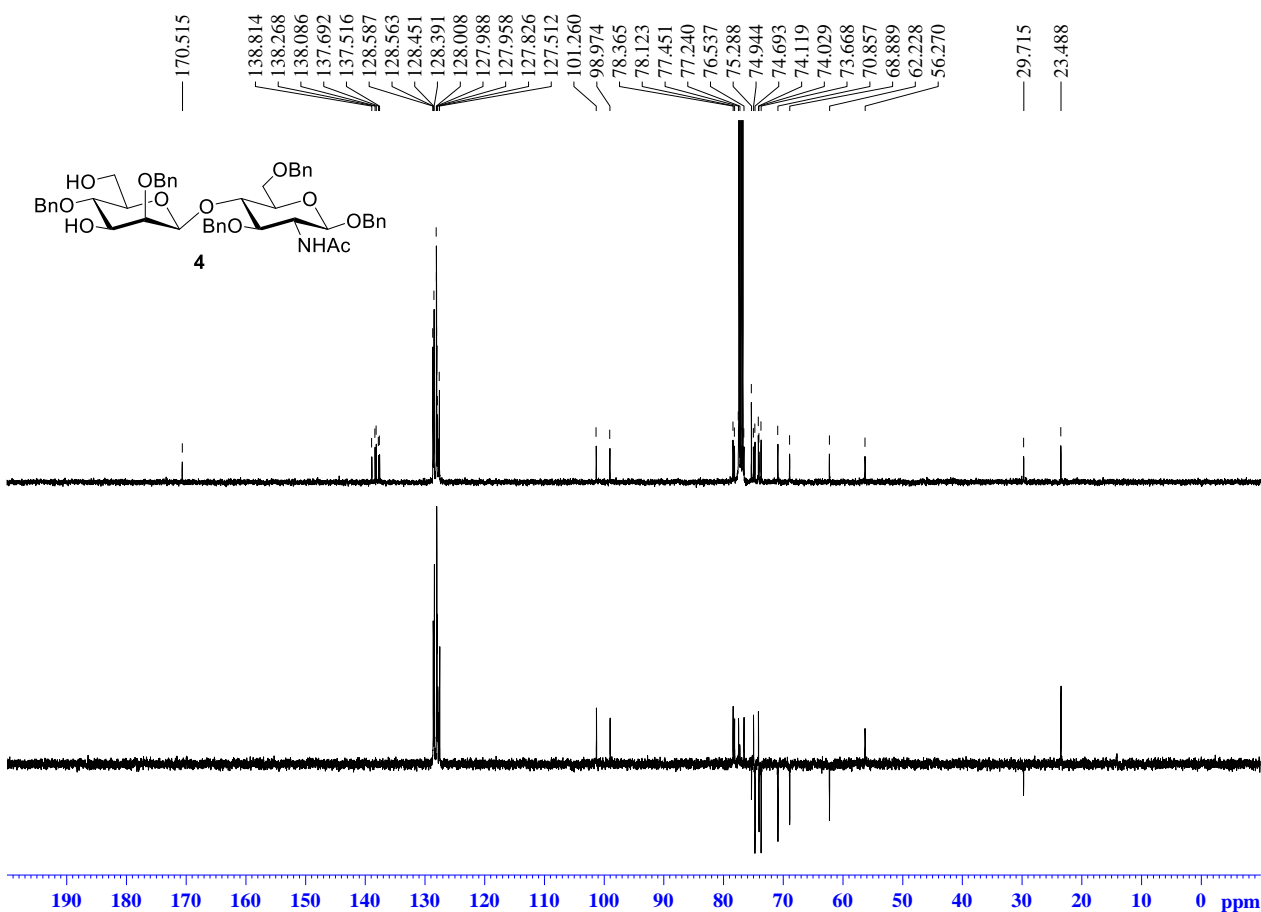
5. References:

1. H. Ochiai, W. Huang, L.-X. Wang, Expeditious chemoenzymatic synthesis of homogeneous N-glycoproteins carrying defined oligosaccharide ligands, *J Am Chem Soc*, **2008**, *130*, 13790-13803.
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7. C.-S. Kwan, A. S. C. Chan, K. C.-F. Leung, A Fluorescent and Switchable Rotaxane Dual Organocatalyst, *Org Lett*, **2016**, *18*, 976-979.

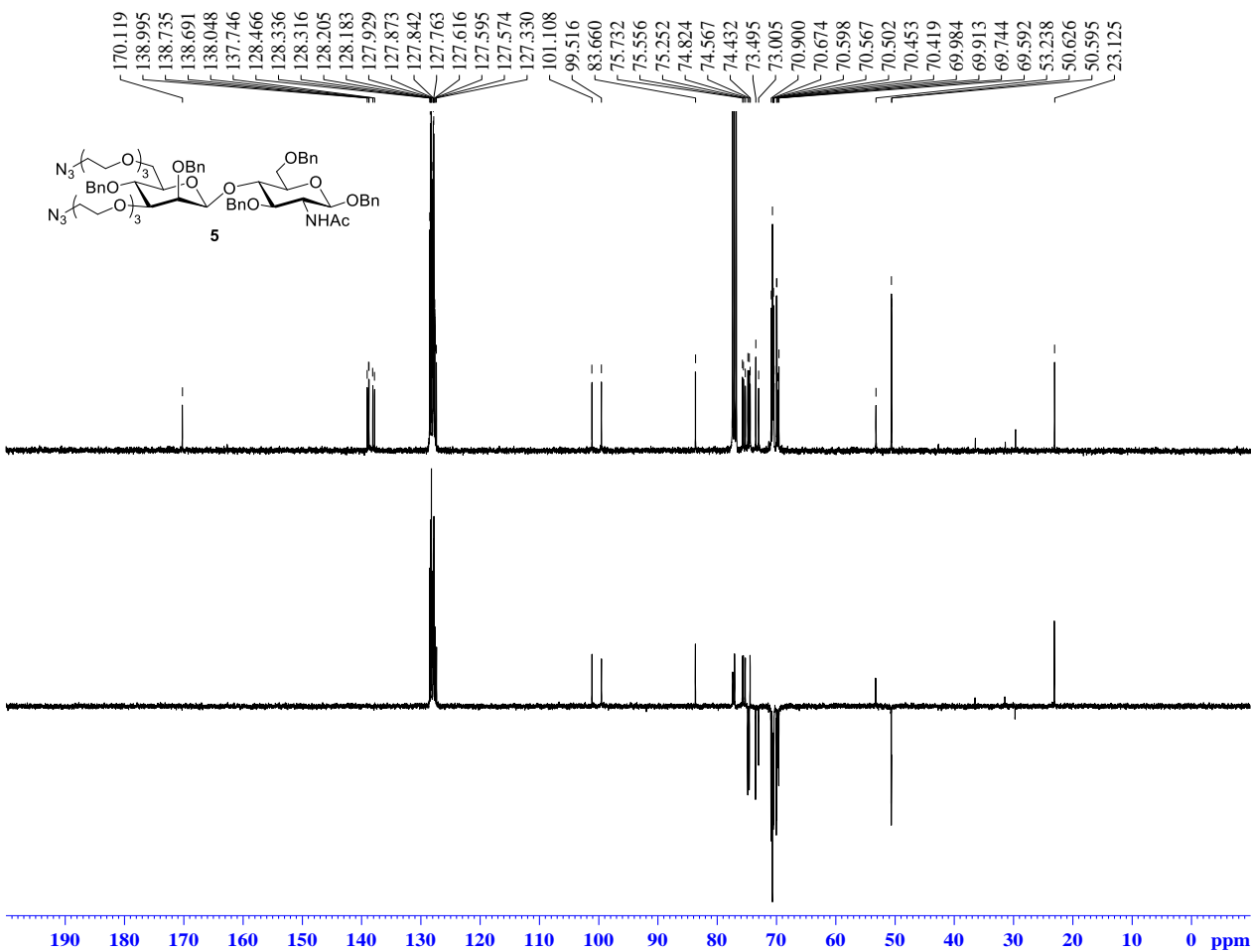
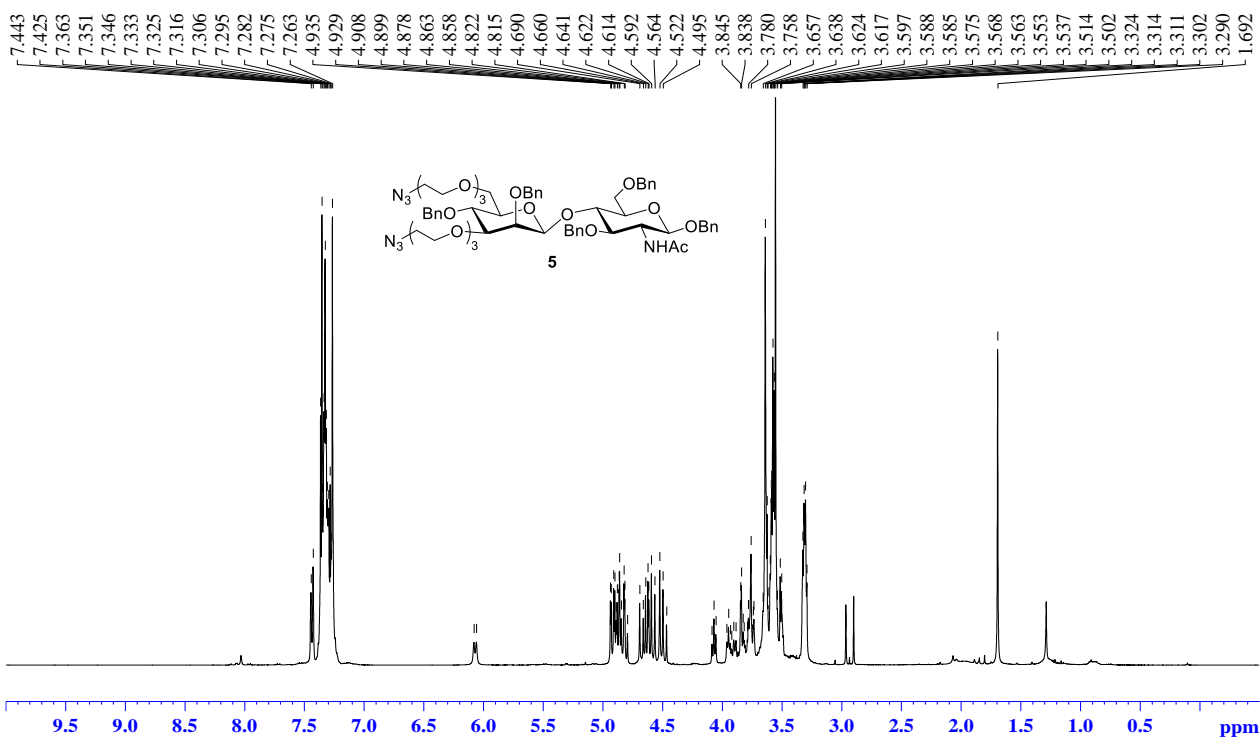
6. NMR Spectra

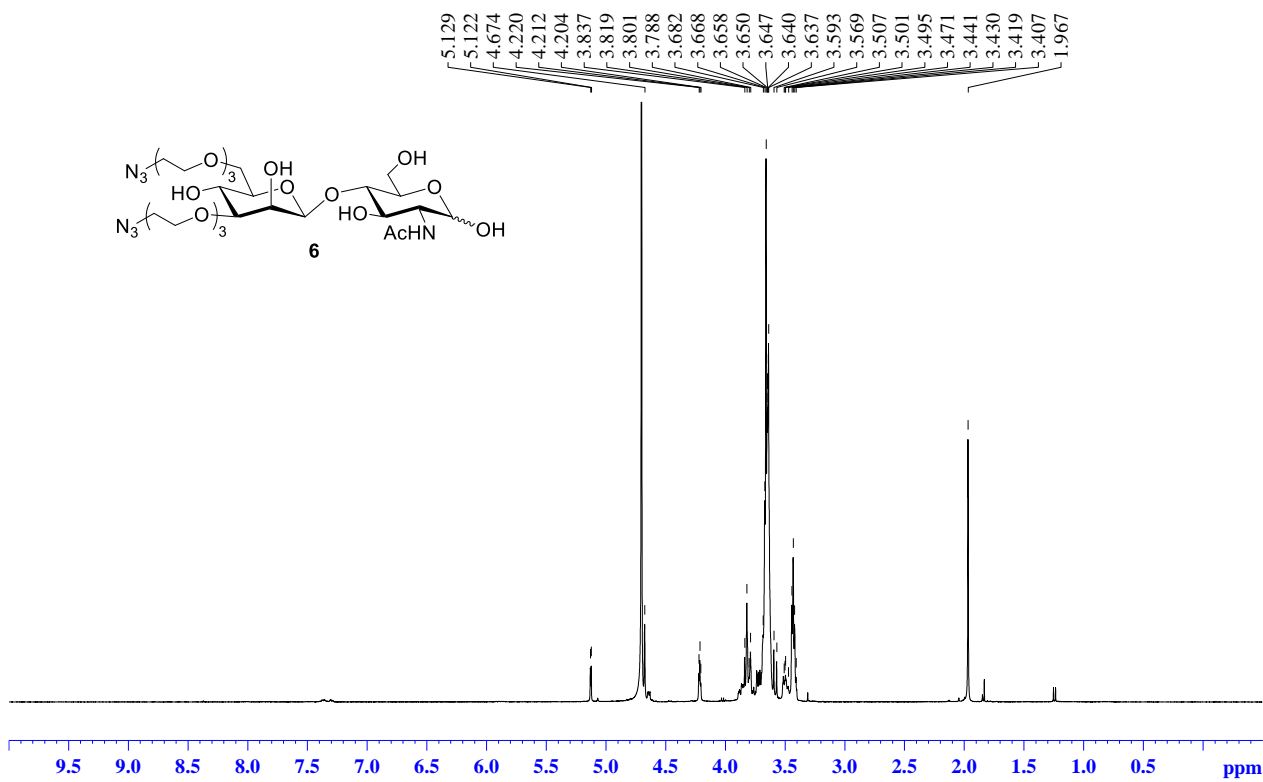


Compound 4: ¹H NMR (CDCl₃, 400 MHz)

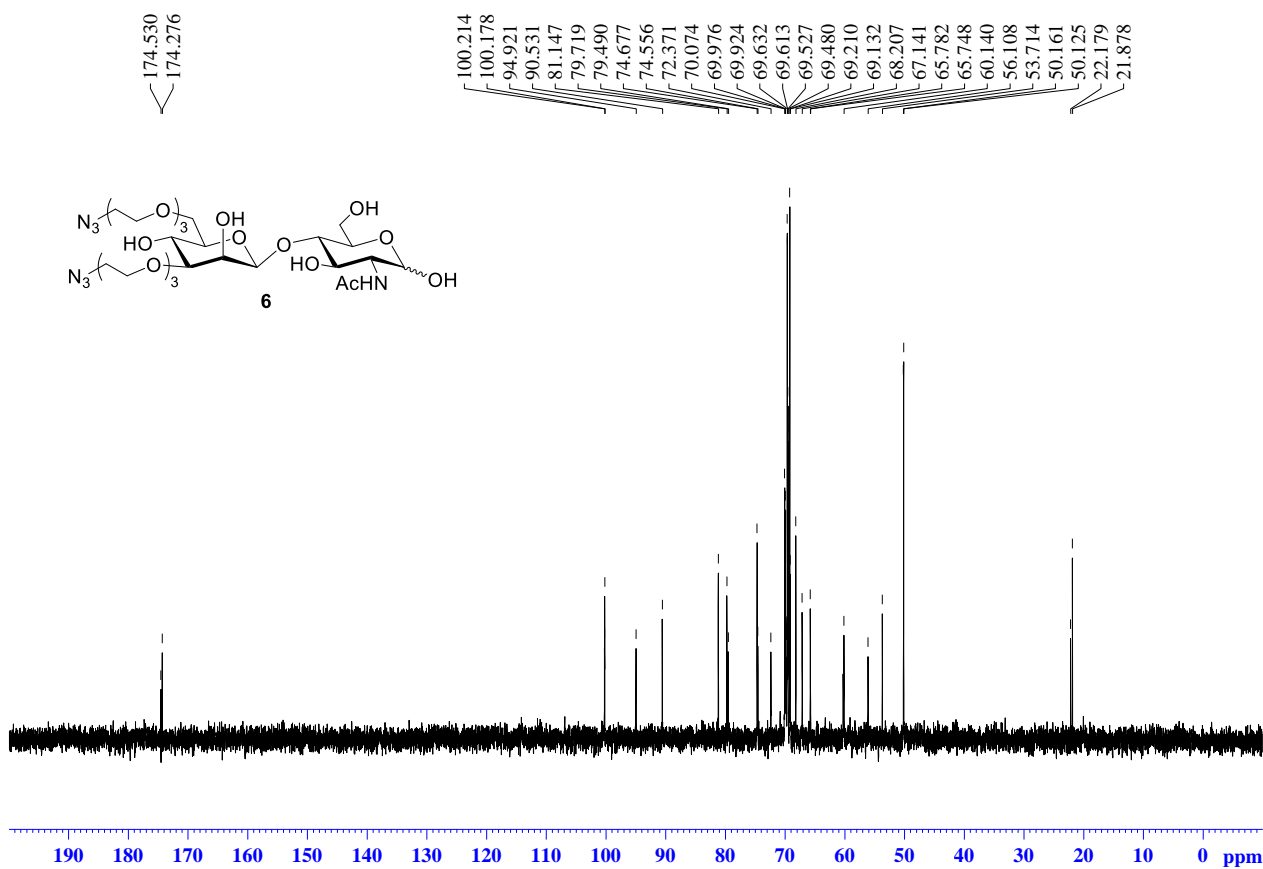


Compound 4: ¹³C and Dept-135 NMR (CDCl₃, 100 MHz)

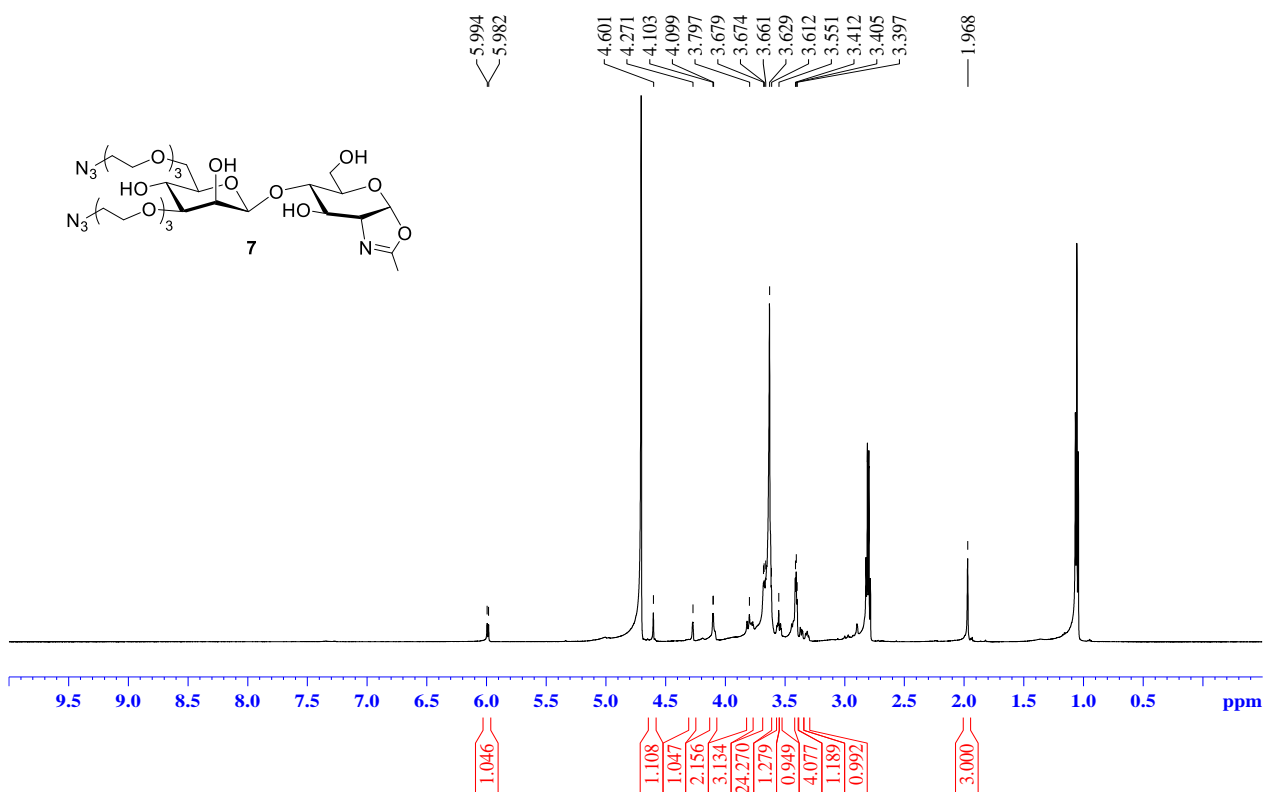




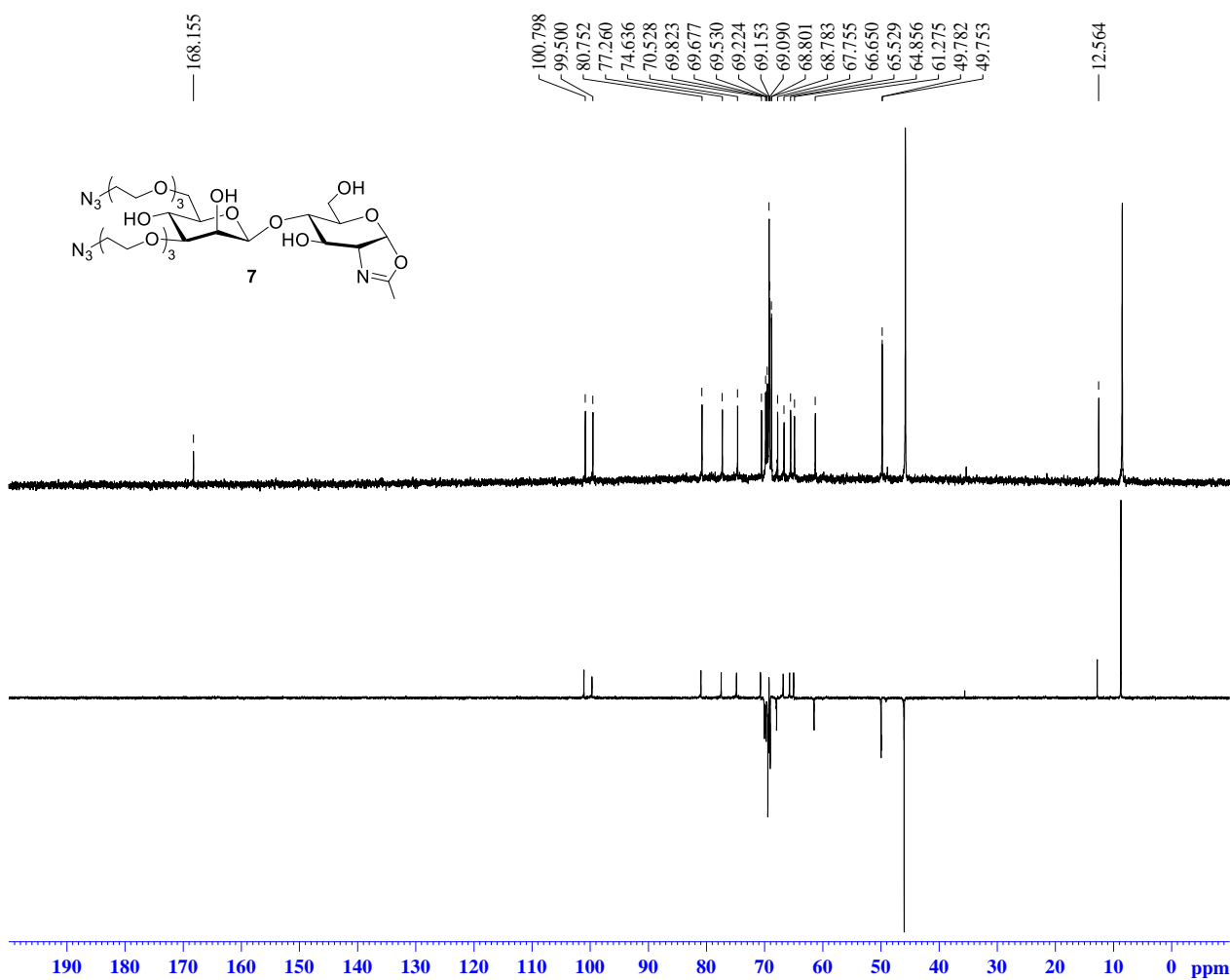
Compound 6: ¹H NMR (D₂O, 400 MHz)



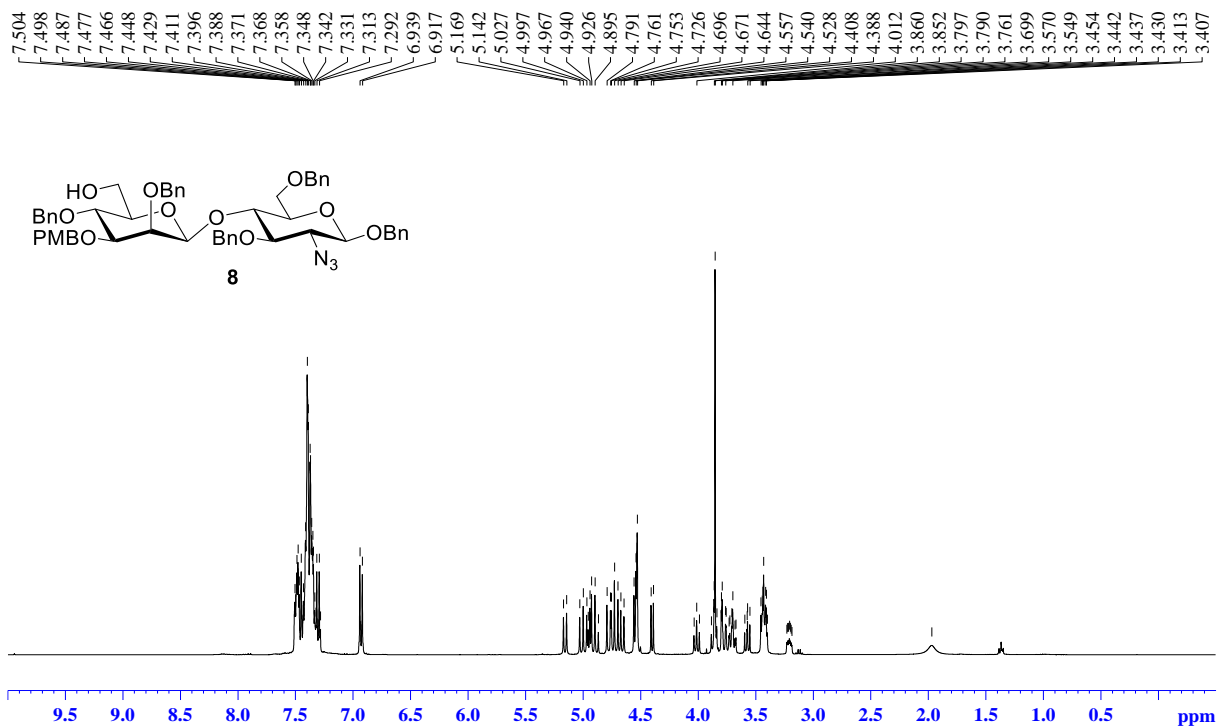
Compound 6: ¹³C NMR (D₂O, 100 MHz)



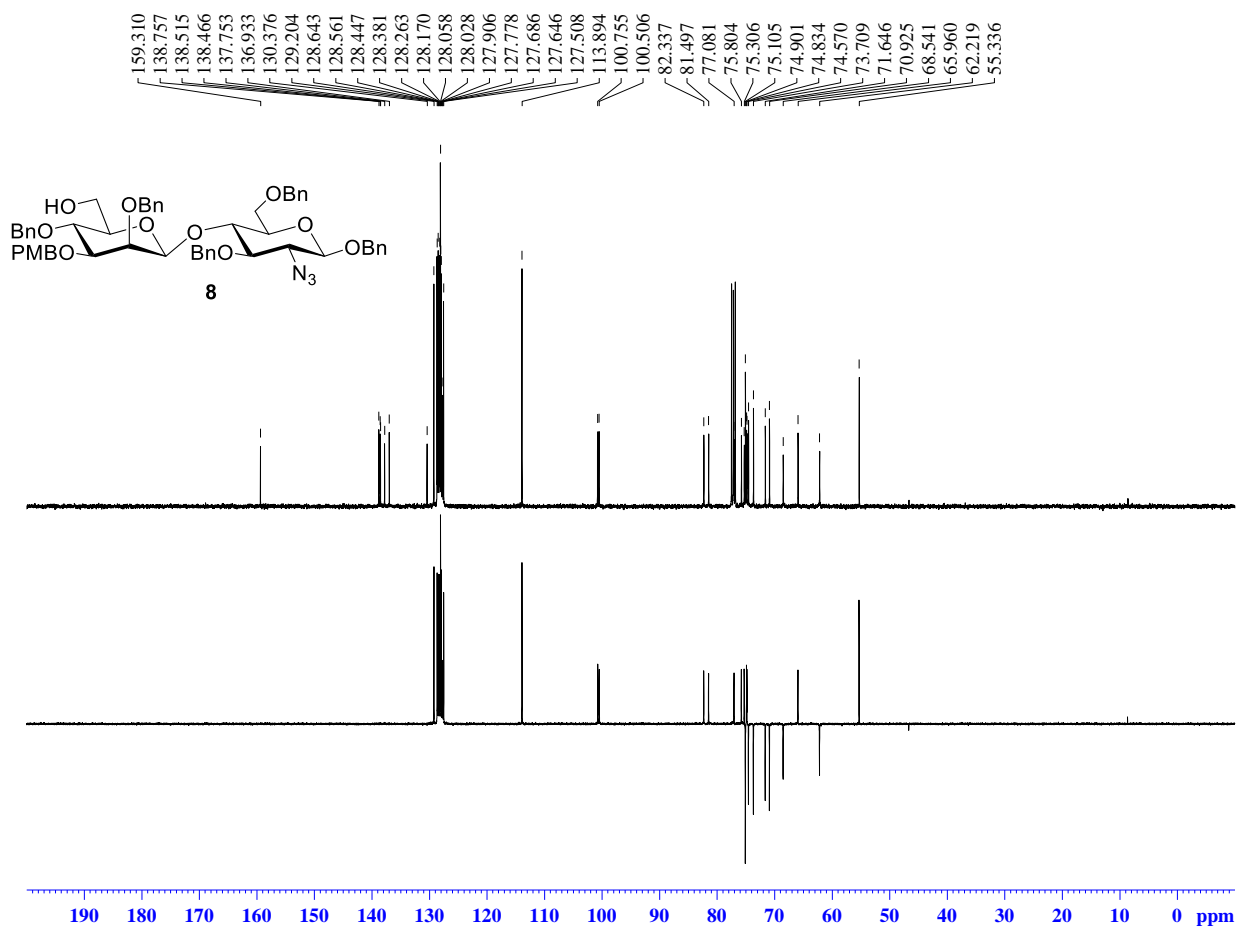
Compound 7: ¹H NMR (D₂O, 400 MHz)



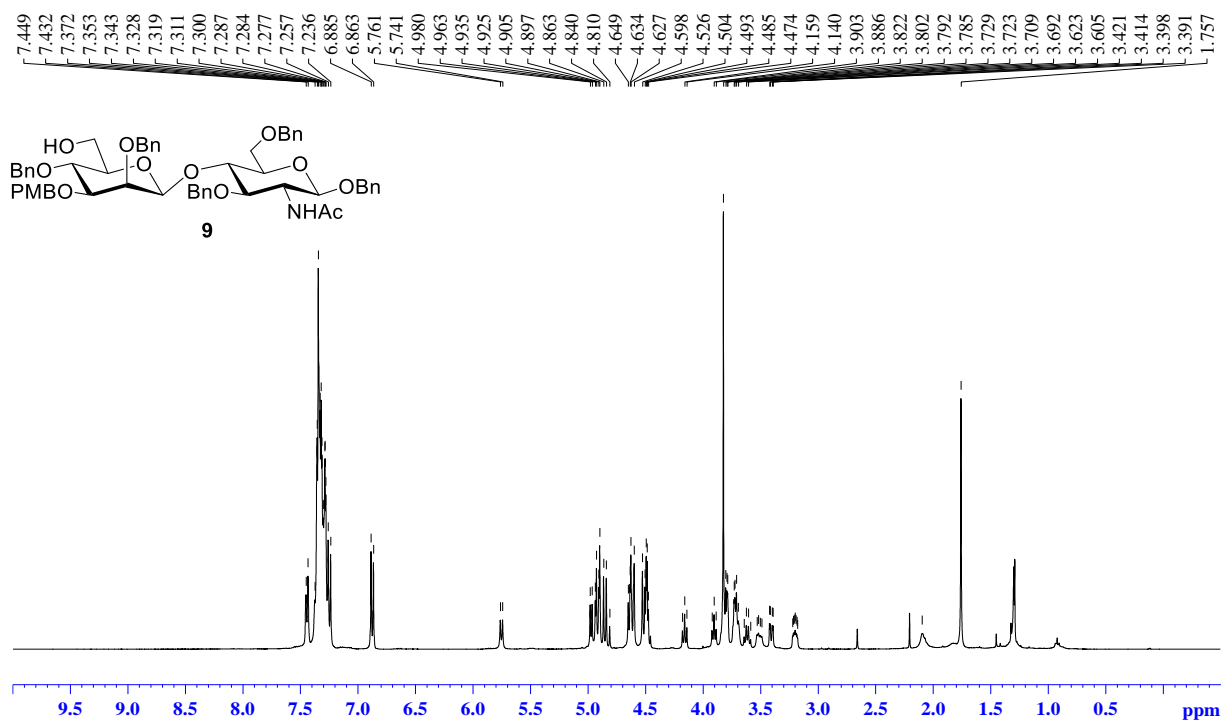
Compound 7: ¹³C and Dept-135 NMR (D₂O, 100 MHz)



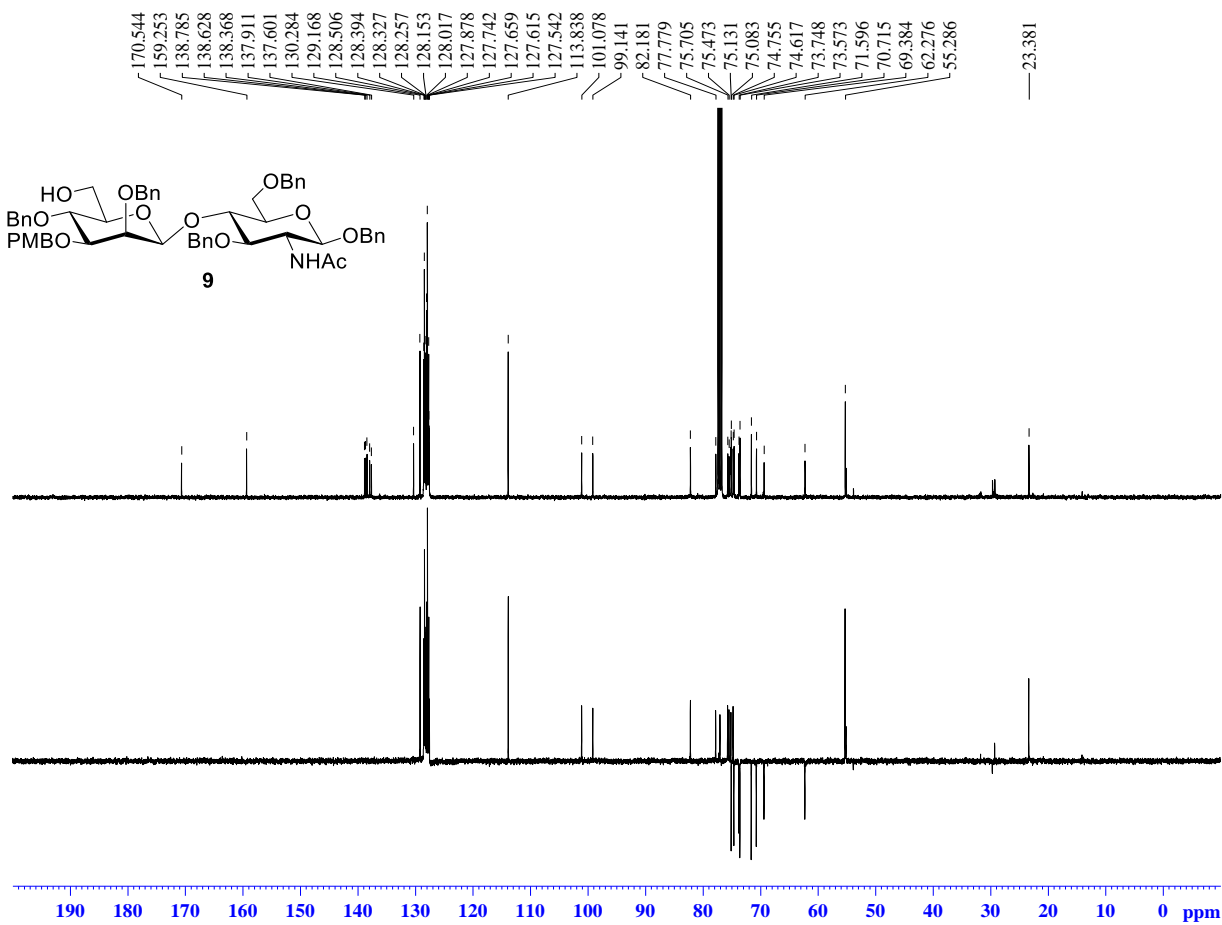
Compound 8: ¹H NMR (CDCl₃, 400 MHz)



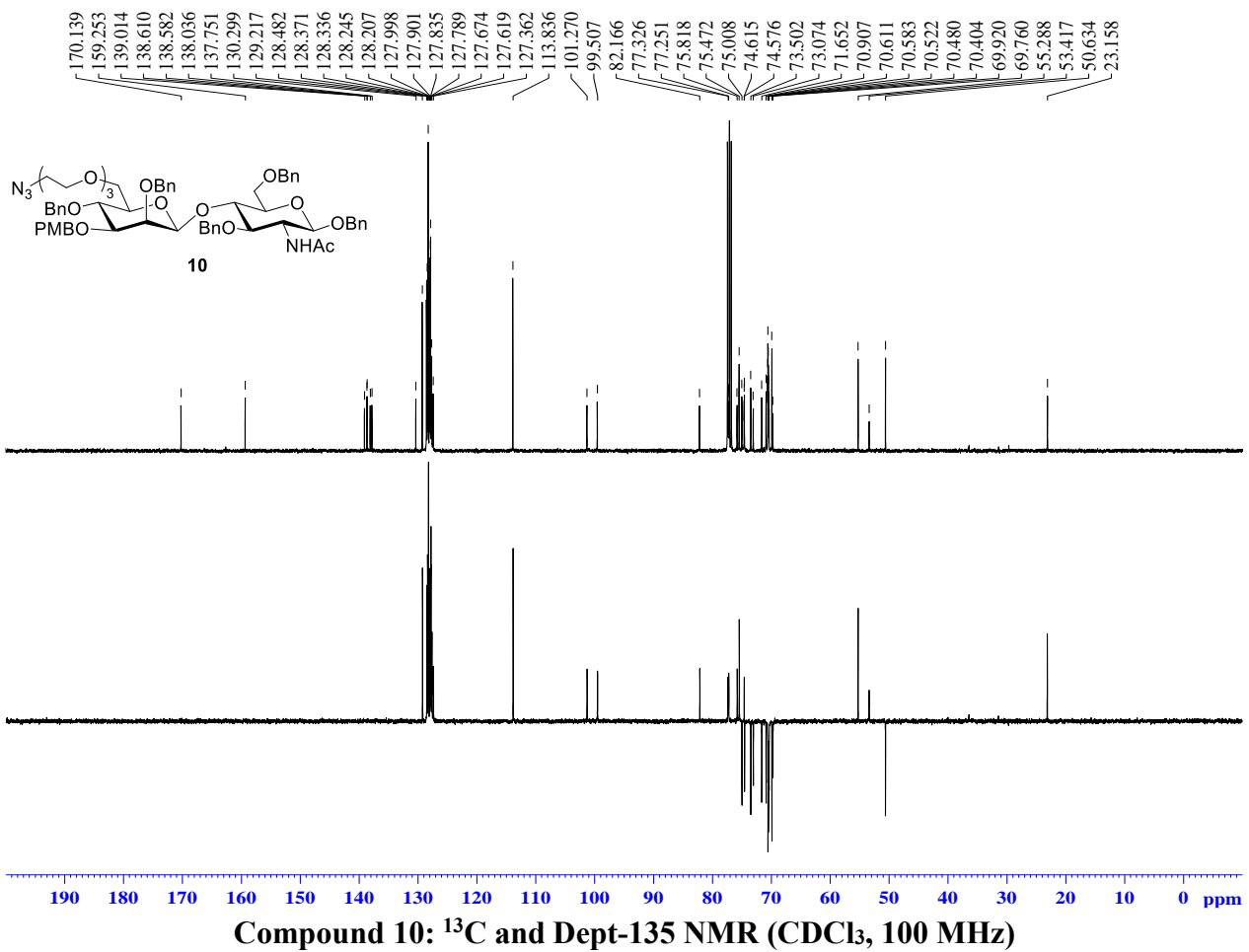
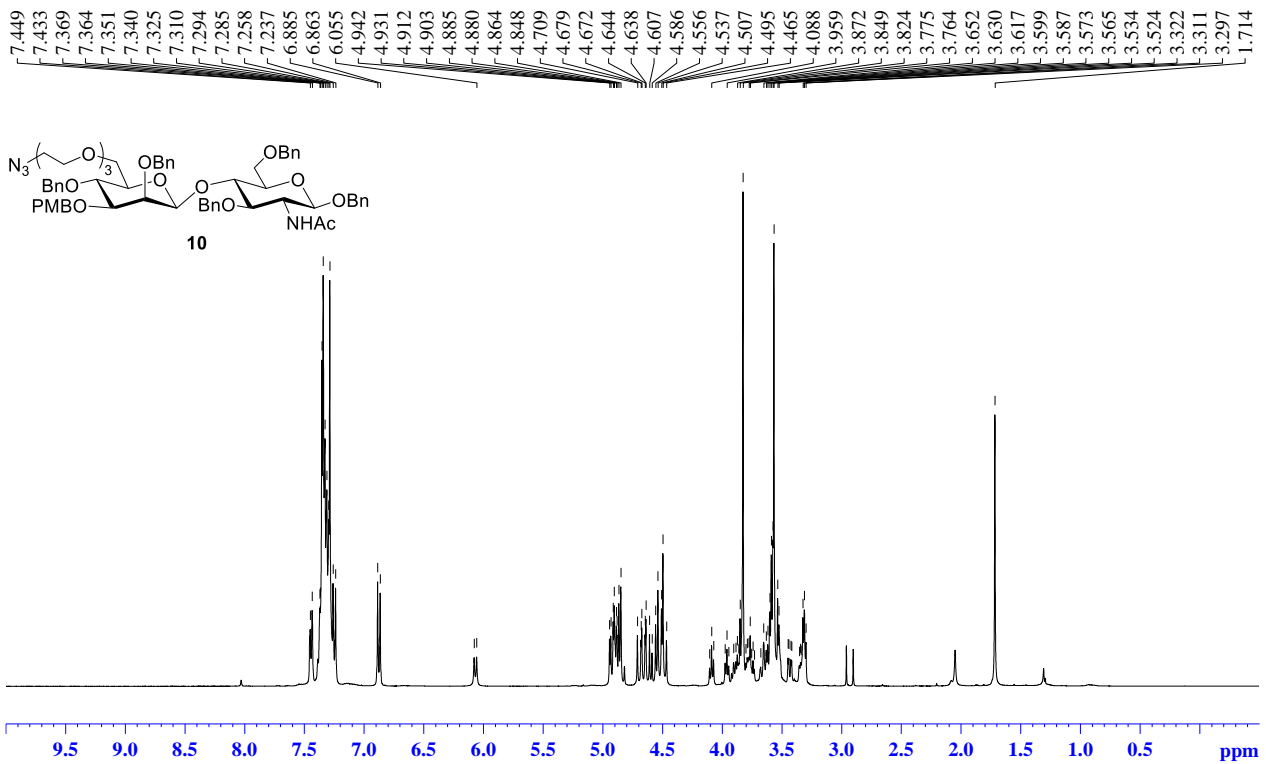
Compound 8: ¹³C and Dept-135 NMR (CDCl₃, 100 MHz)

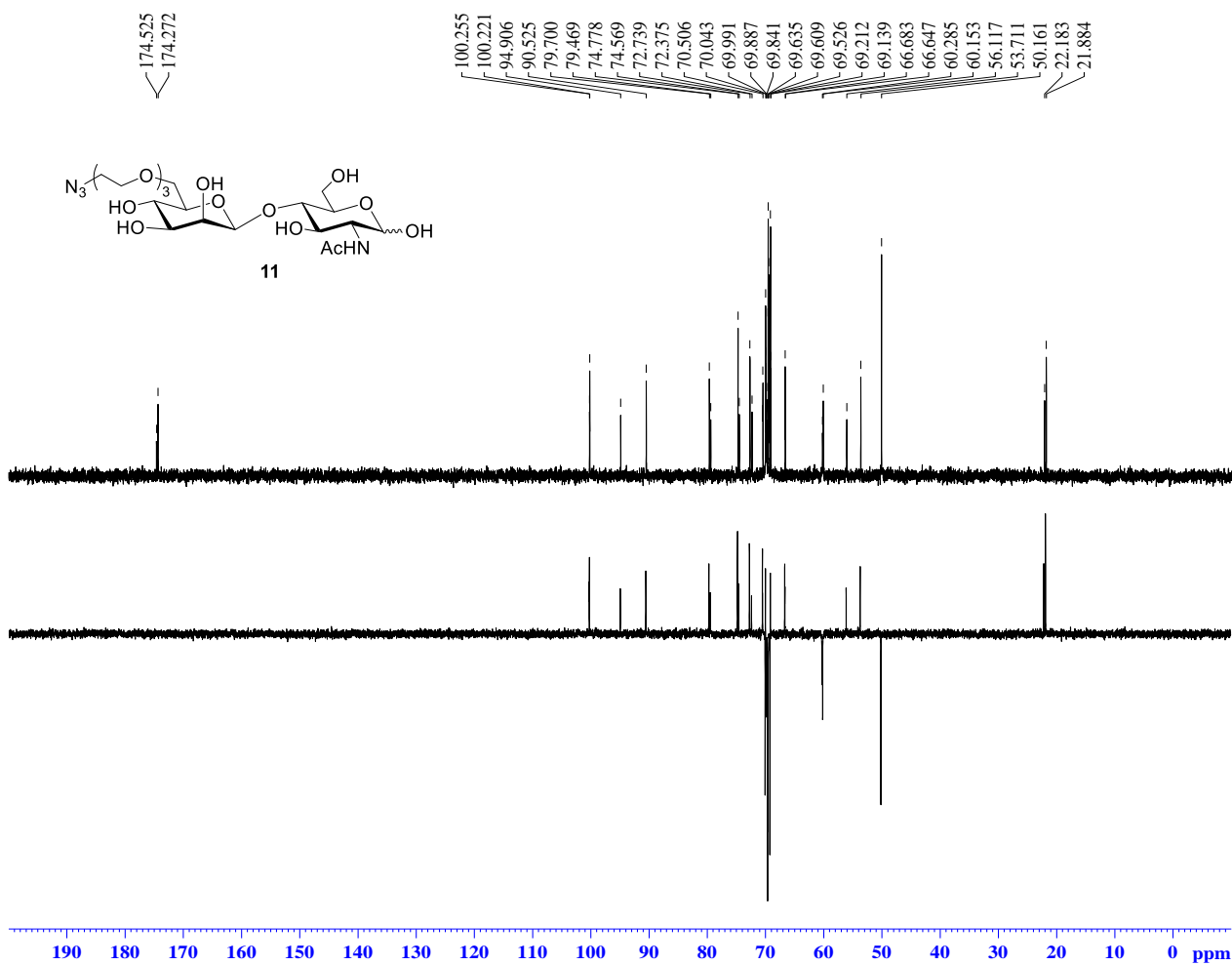
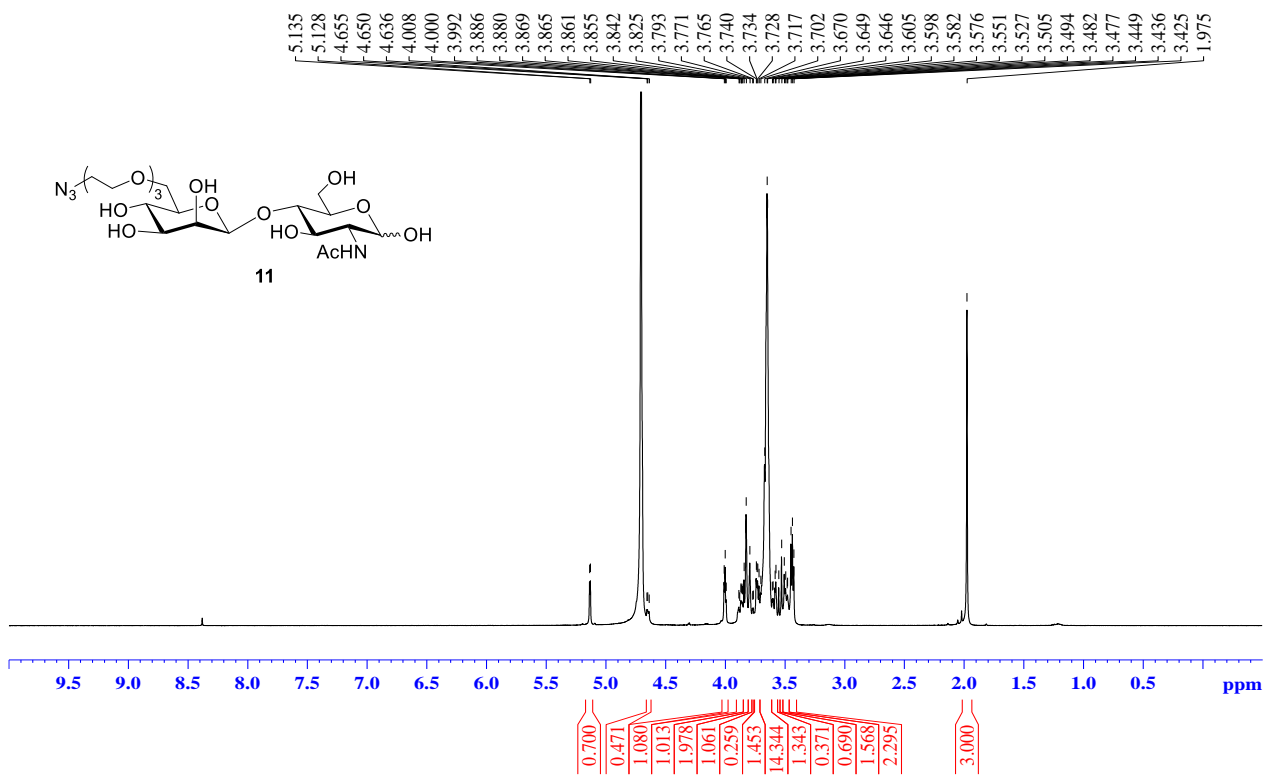


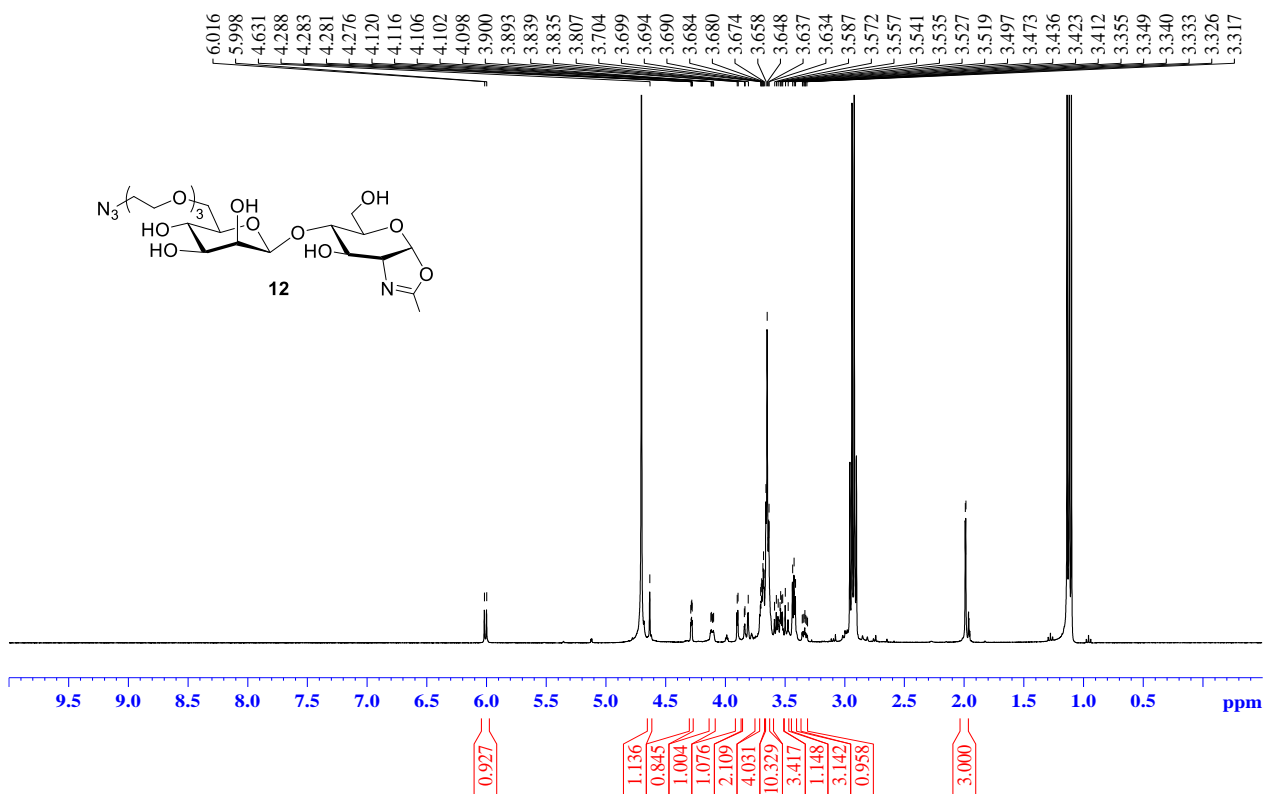
Compound 9: ^1H NMR (CDCl_3 , 400 MHz)



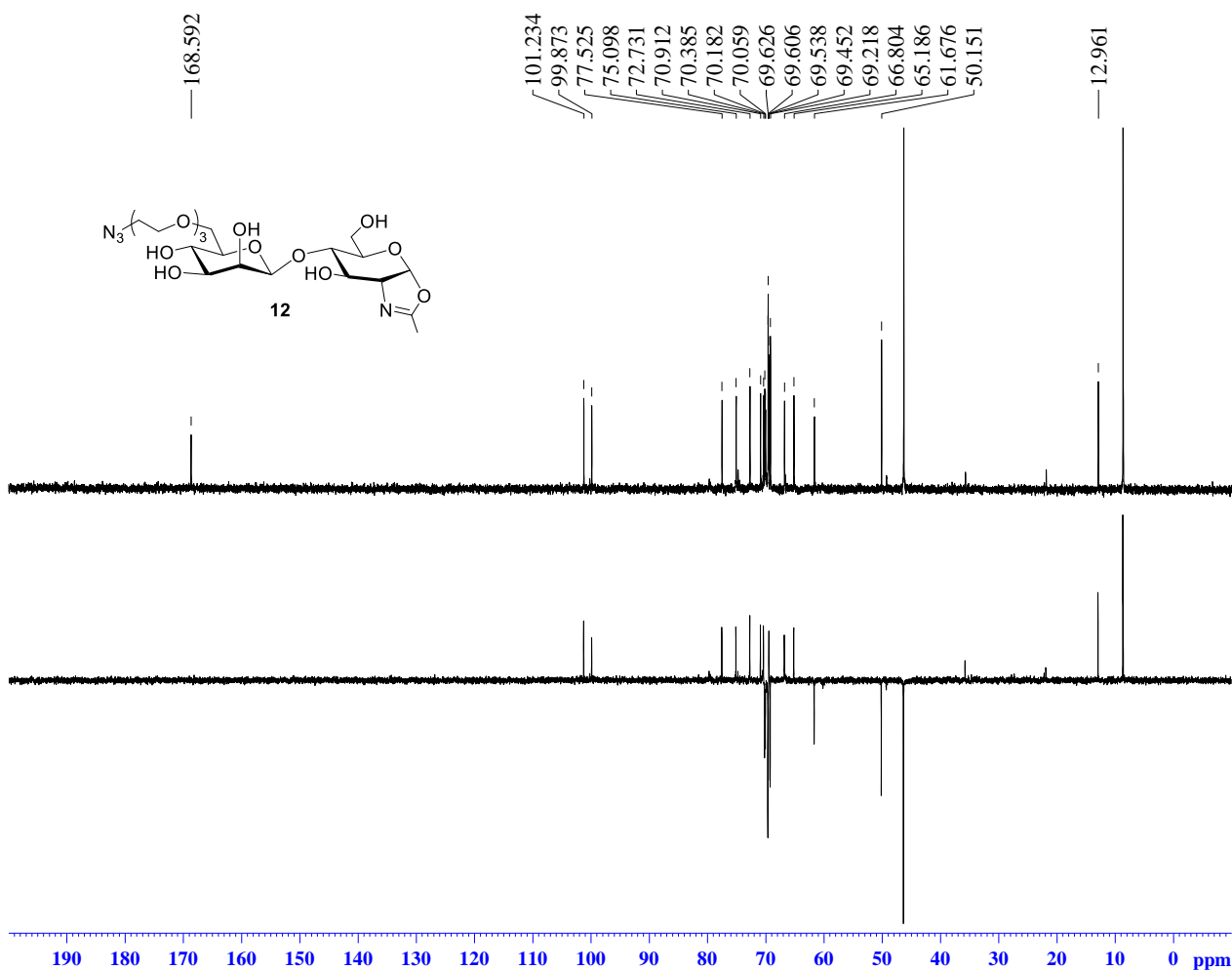
Compound 9: ^{13}C and Dept- ^{135}C NMR (CDCl_3 , 100 MHz)



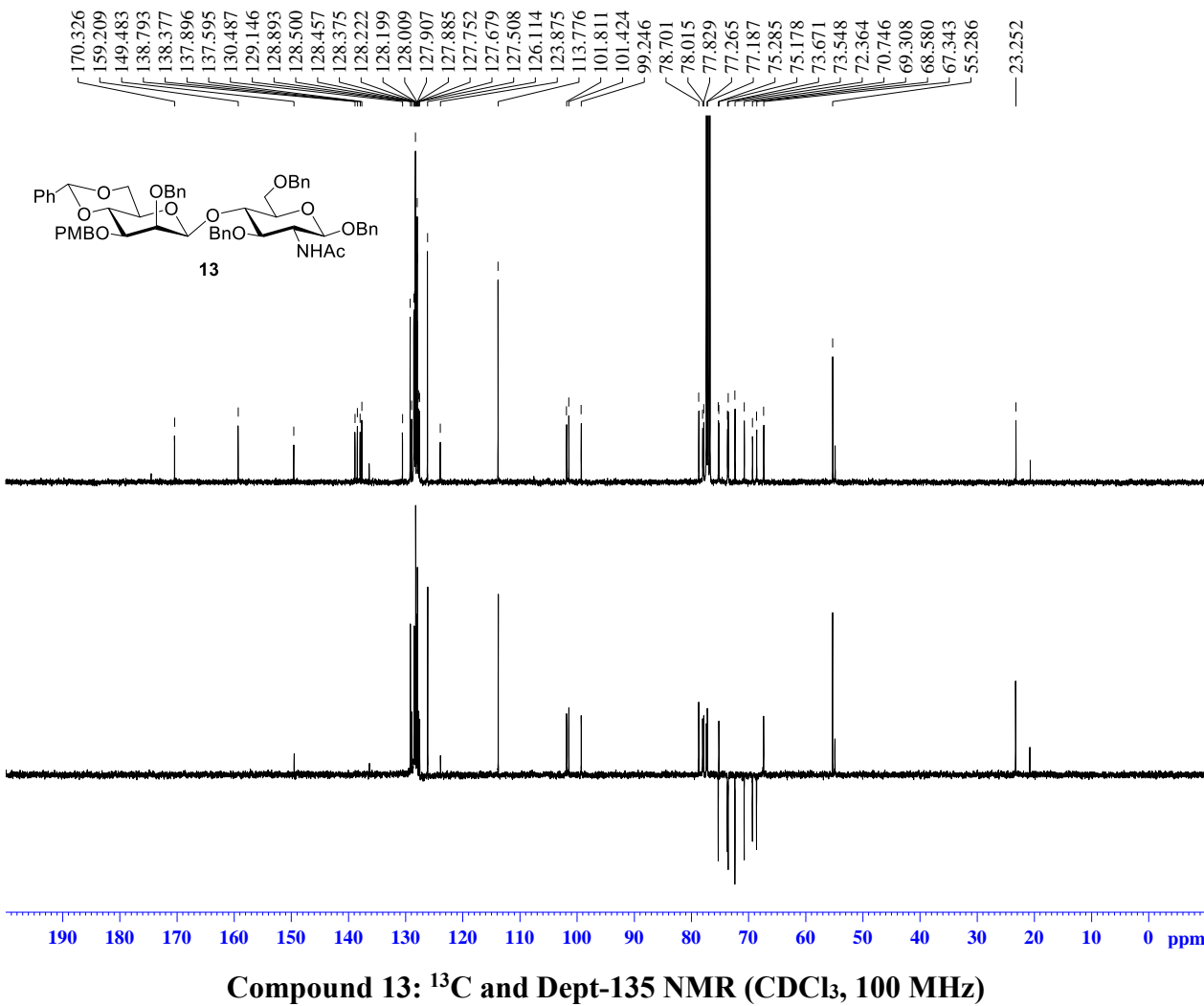
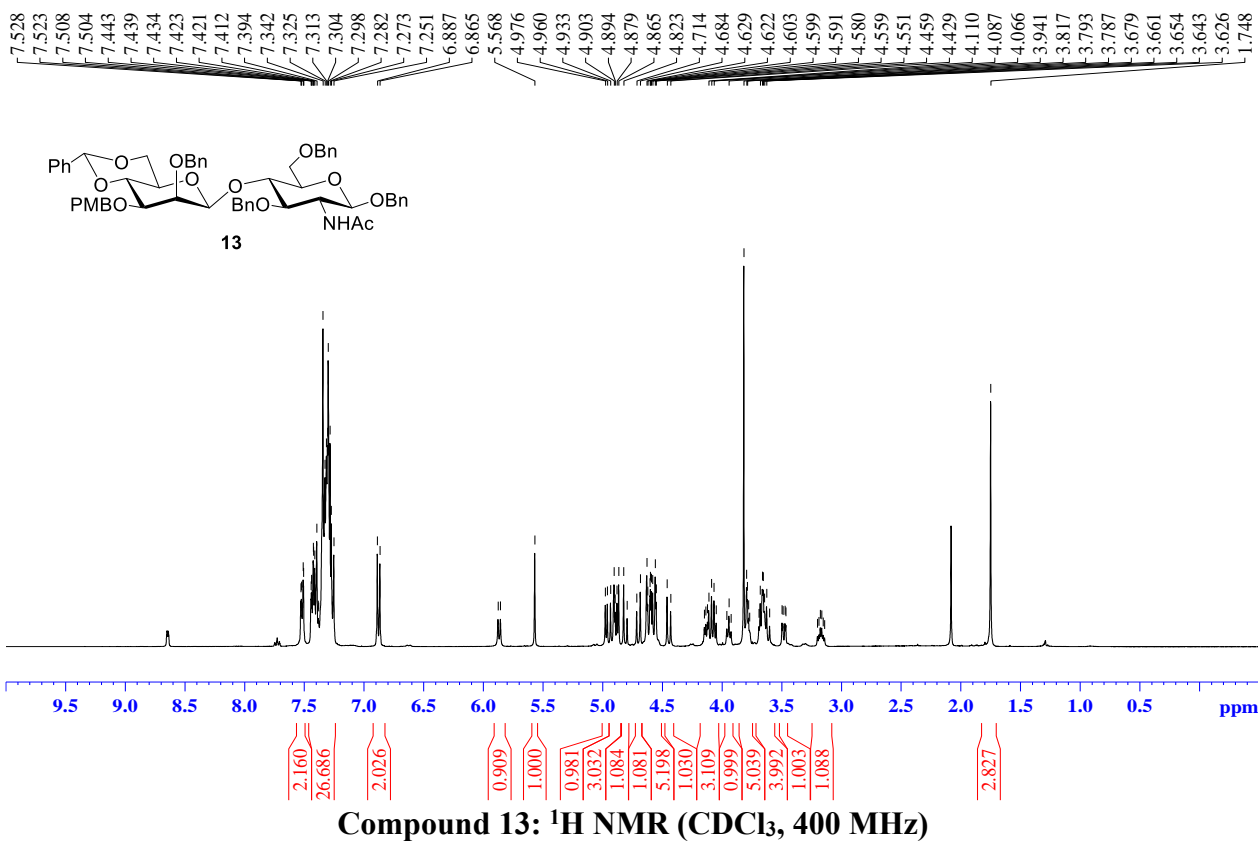


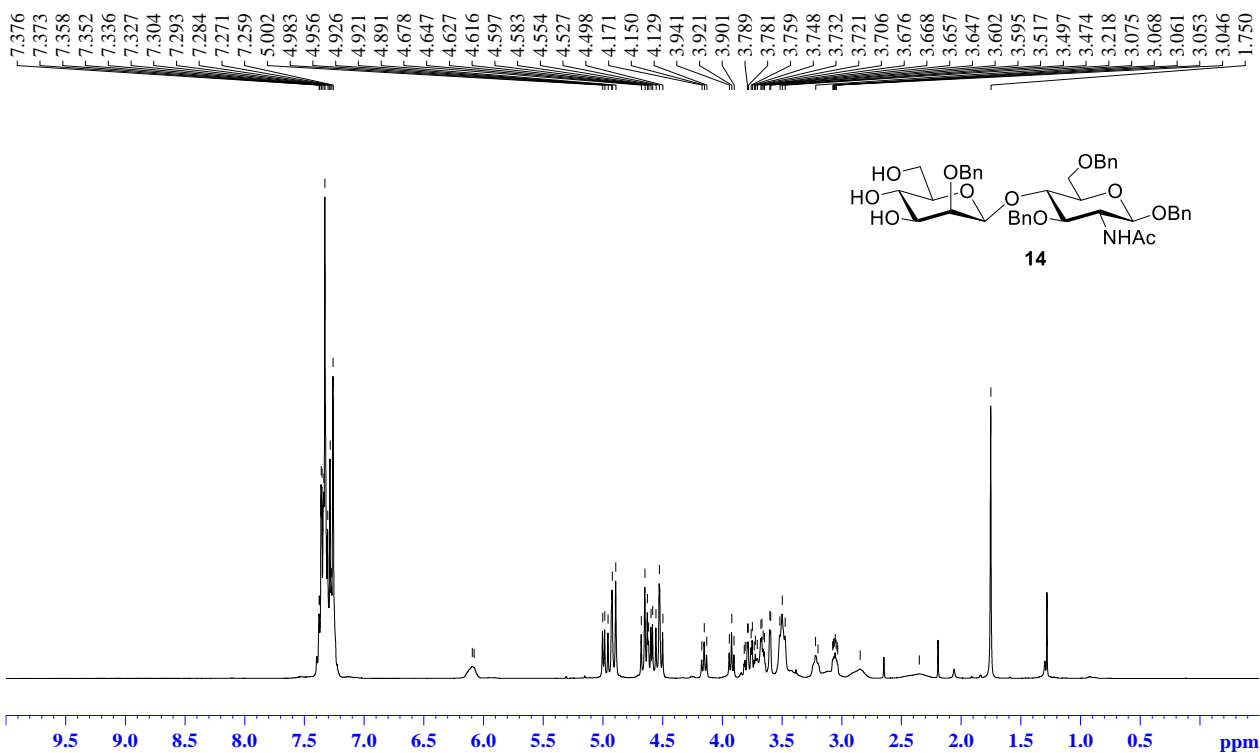


Compound 12: ^1H NMR (D_2O , 400 MHz)

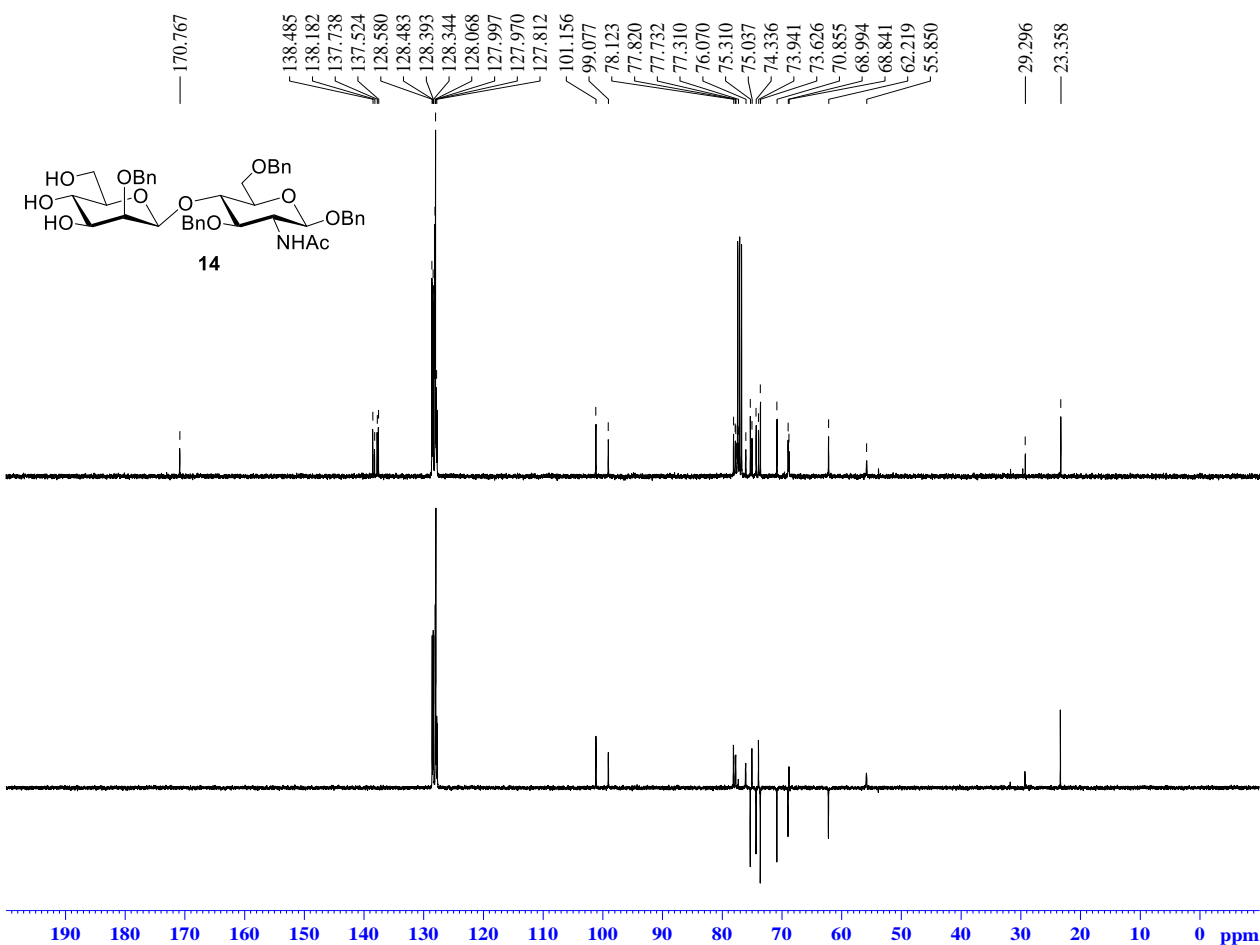


Compound 12: ^{13}C and Dept- ^{135}C NMR (D_2O , 100 MHz)



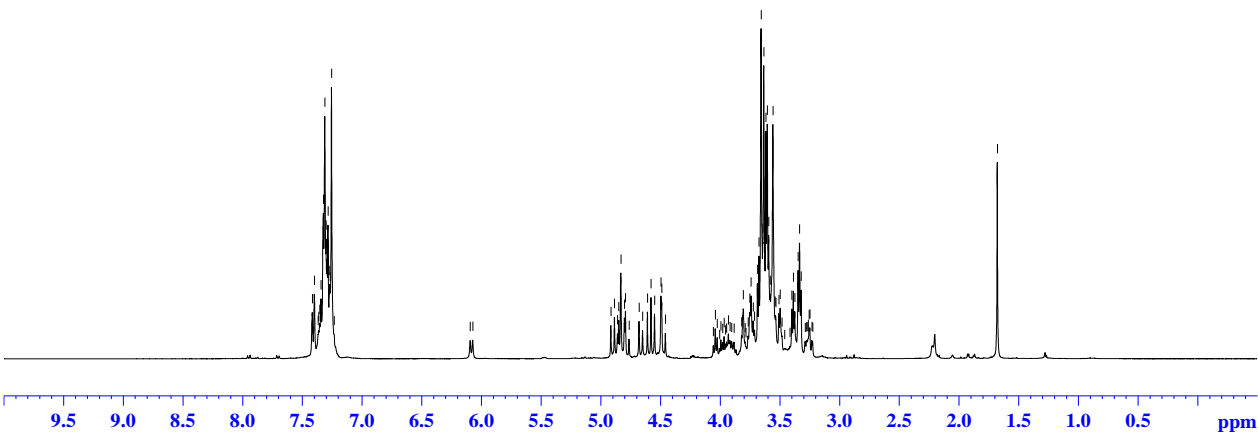
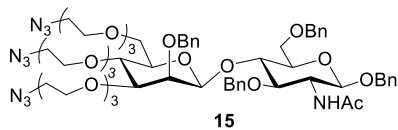


Compound 14: ^1H NMR (CDCl_3 , 400 MHz)



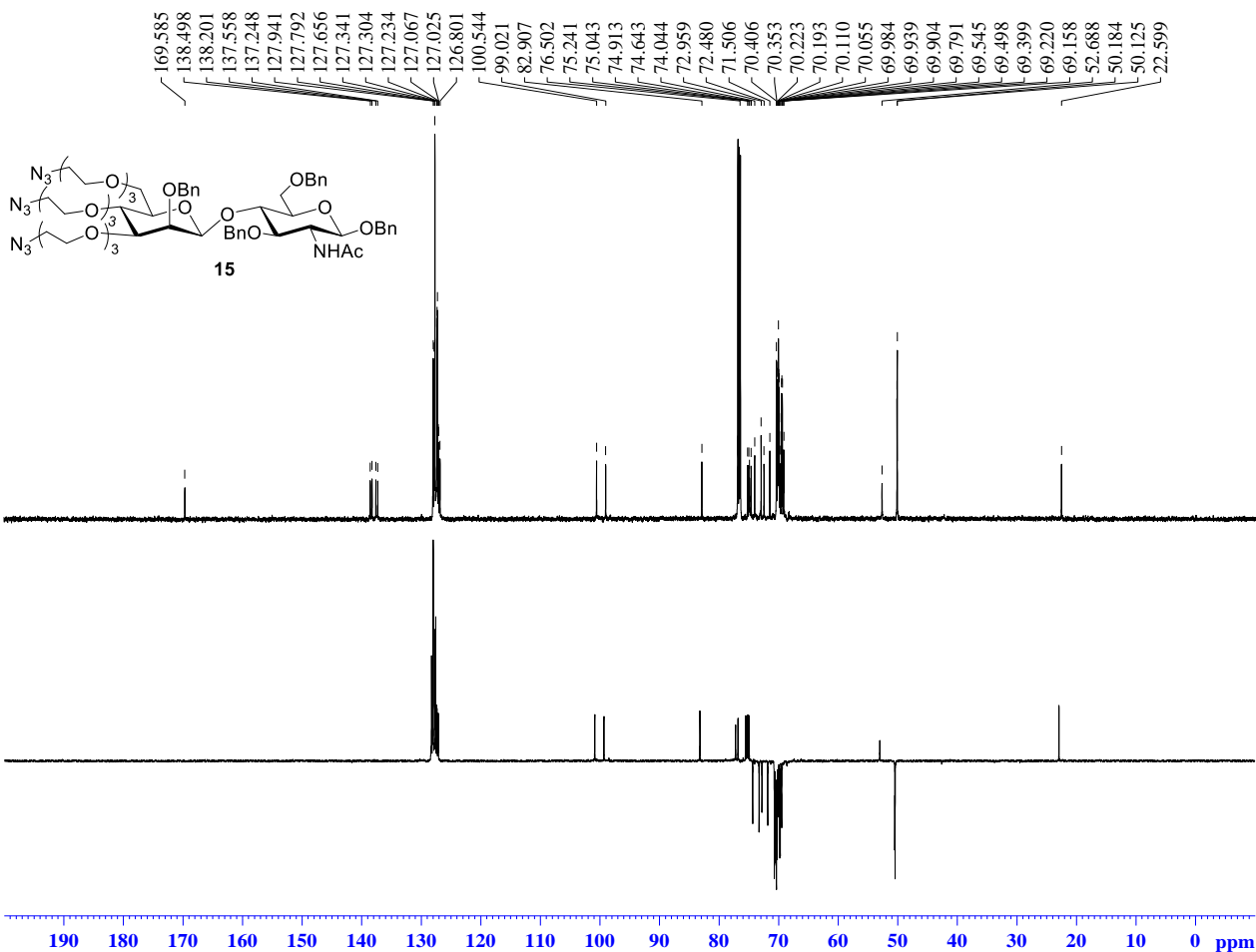
Compound 14: ^{13}C and Dept- ^{135}C NMR (CDCl_3 , 100 MHz)

7.415
7.398
7.362
7.354
7.342
7.322
7.311
7.300
7.290
7.284
7.269
7.266
7.254
4.914
4.884
4.848
4.830
4.801
4.792
4.679
4.649
4.608
4.578
4.548
4.495
4.489
4.040
3.805
3.752
3.740
3.722
3.712
3.687
3.675
3.656
3.641
3.634
3.616
3.604
3.592
3.580
3.557
3.539
3.533
3.508
3.496
3.399
3.386
3.374
3.346
3.334
3.321
3.254
3.248
1.677

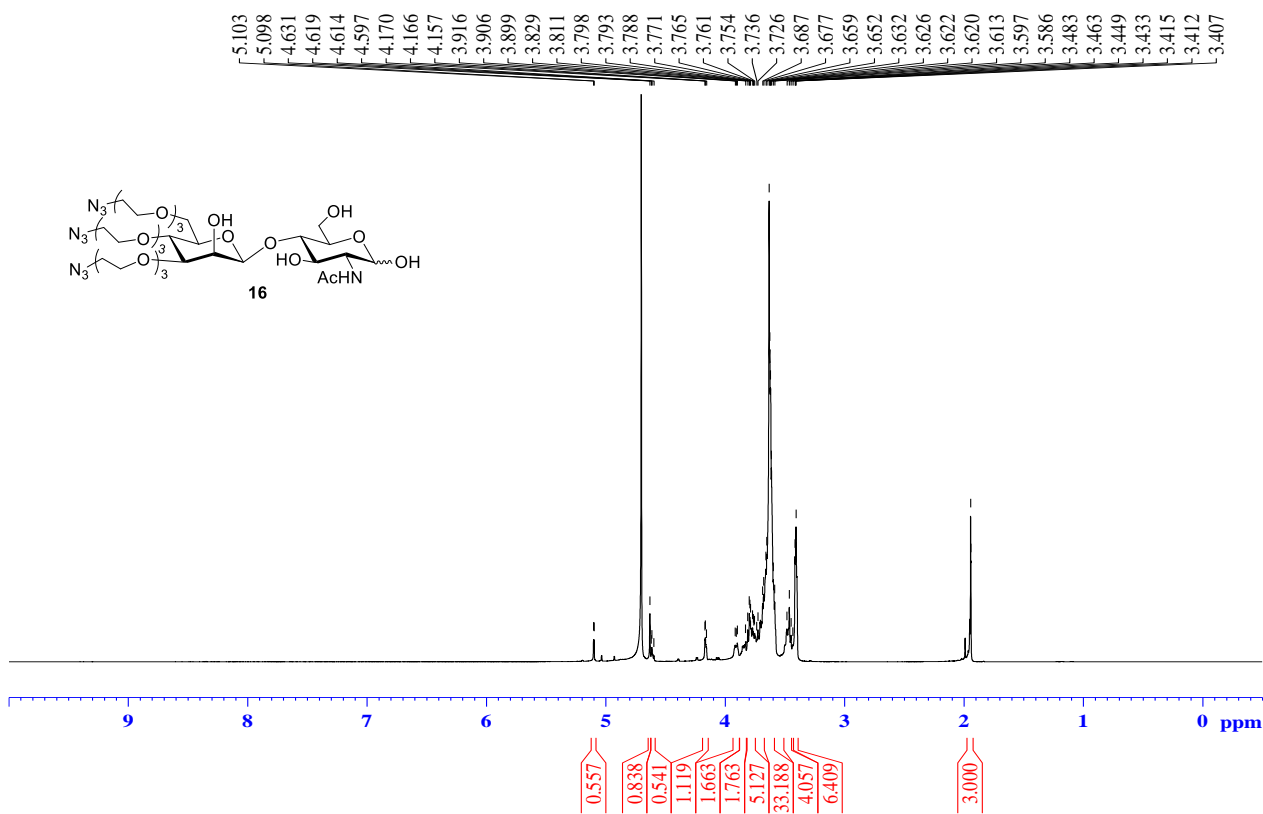


21.645
0.836
5.000
1.027
2.222
1.990
4.139
5.832
30.042
2.051
2.169
4.061
2.108
2.680

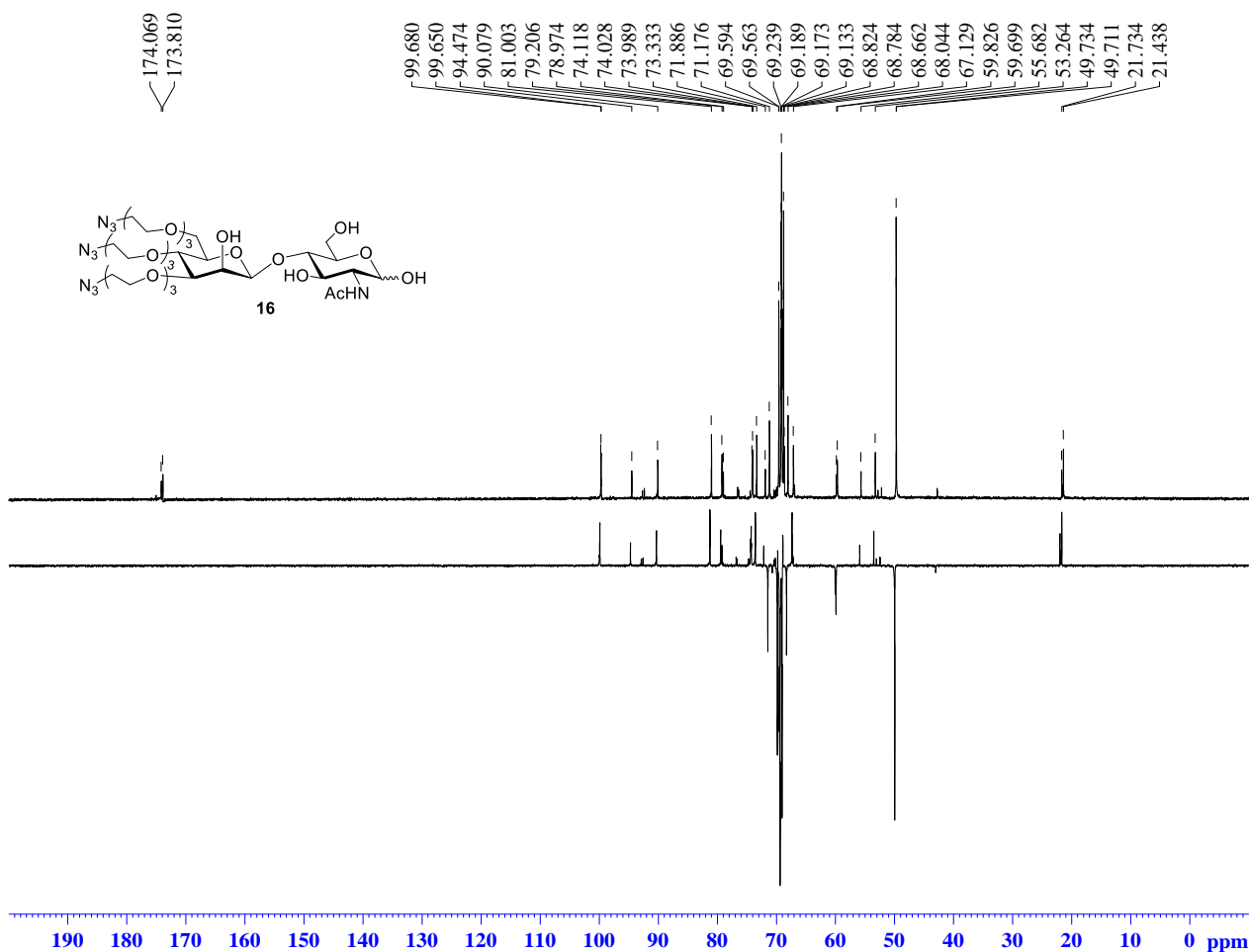
Compound 15: ¹H NMR (CDCl₃, 400 MHz)



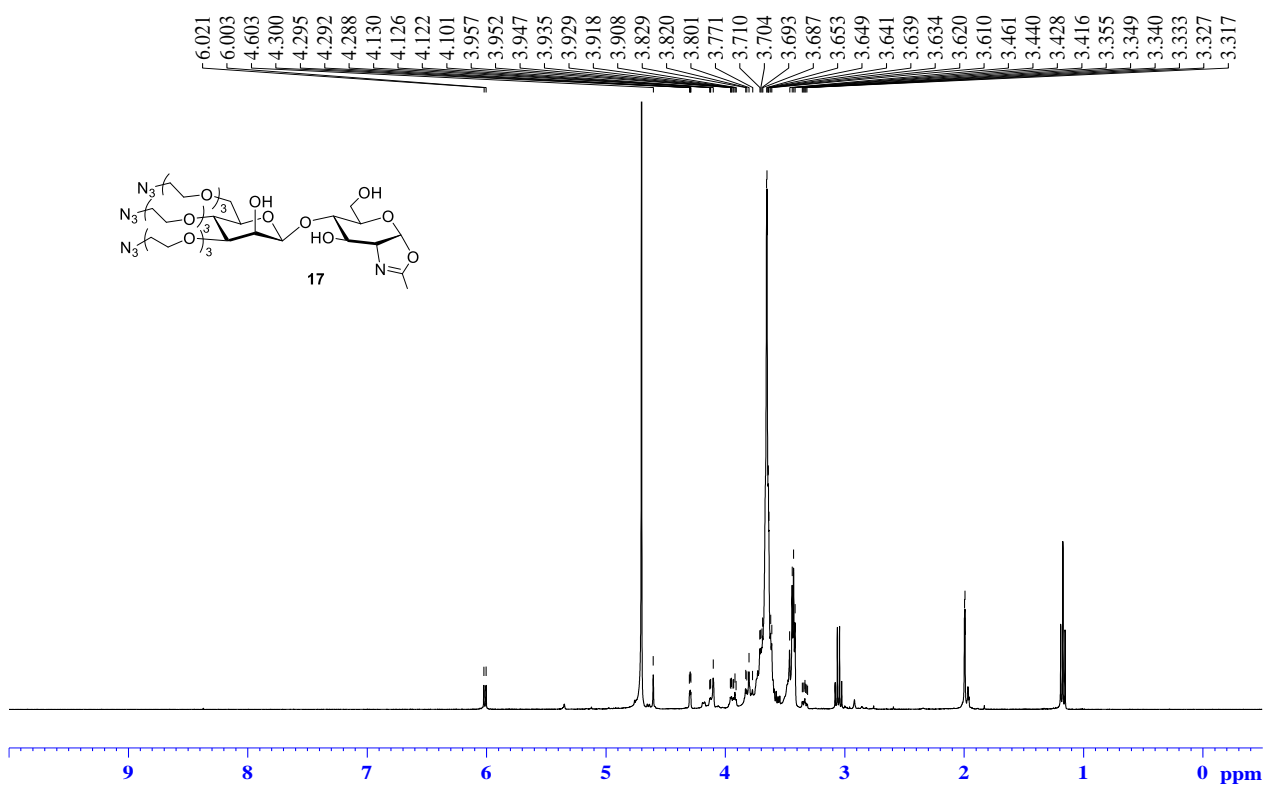
Compound 15: ¹³C and Dept-135 NMR (CDCl₃, 100 MHz)



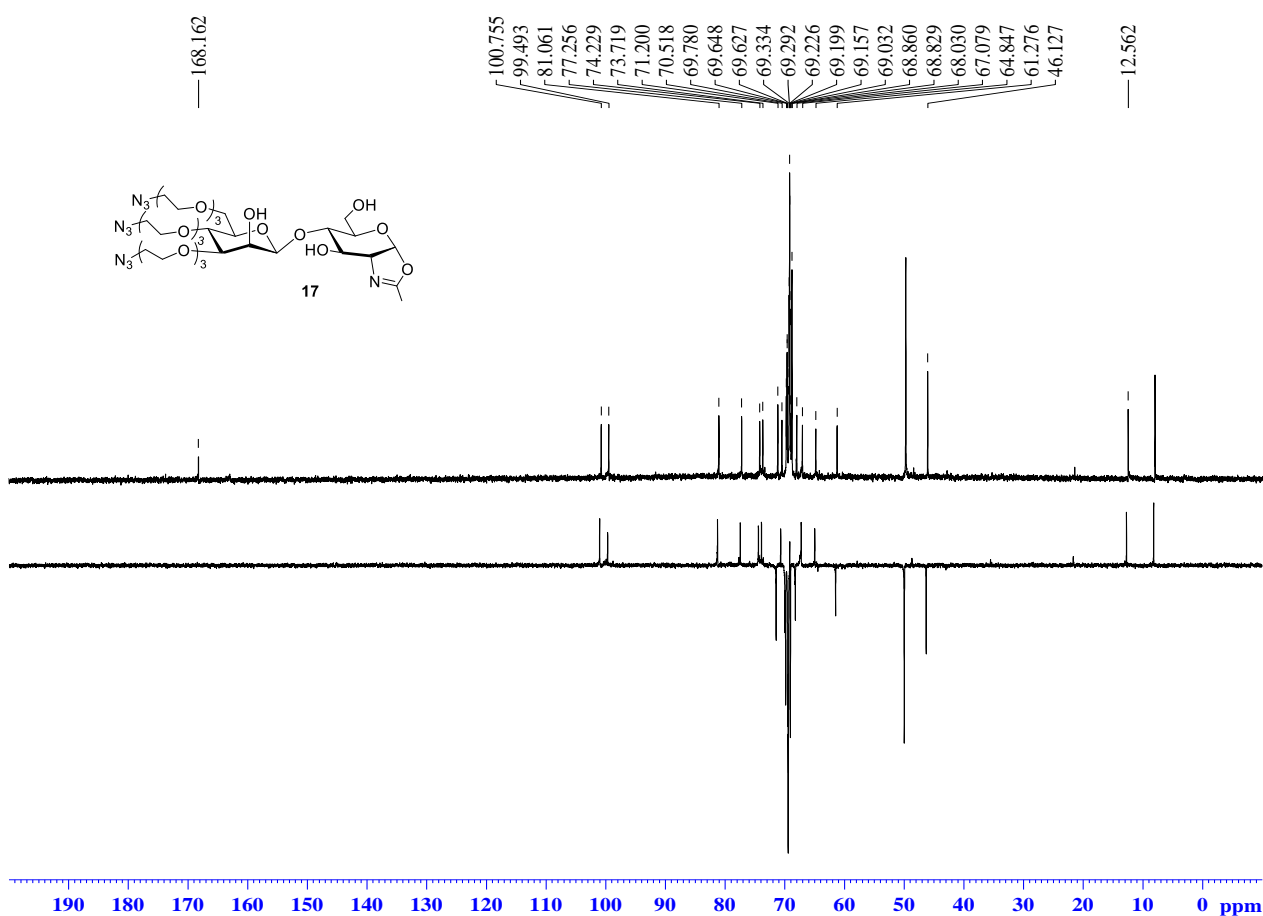
Compound 16: ¹H NMR (D₂O, 400 MHz)



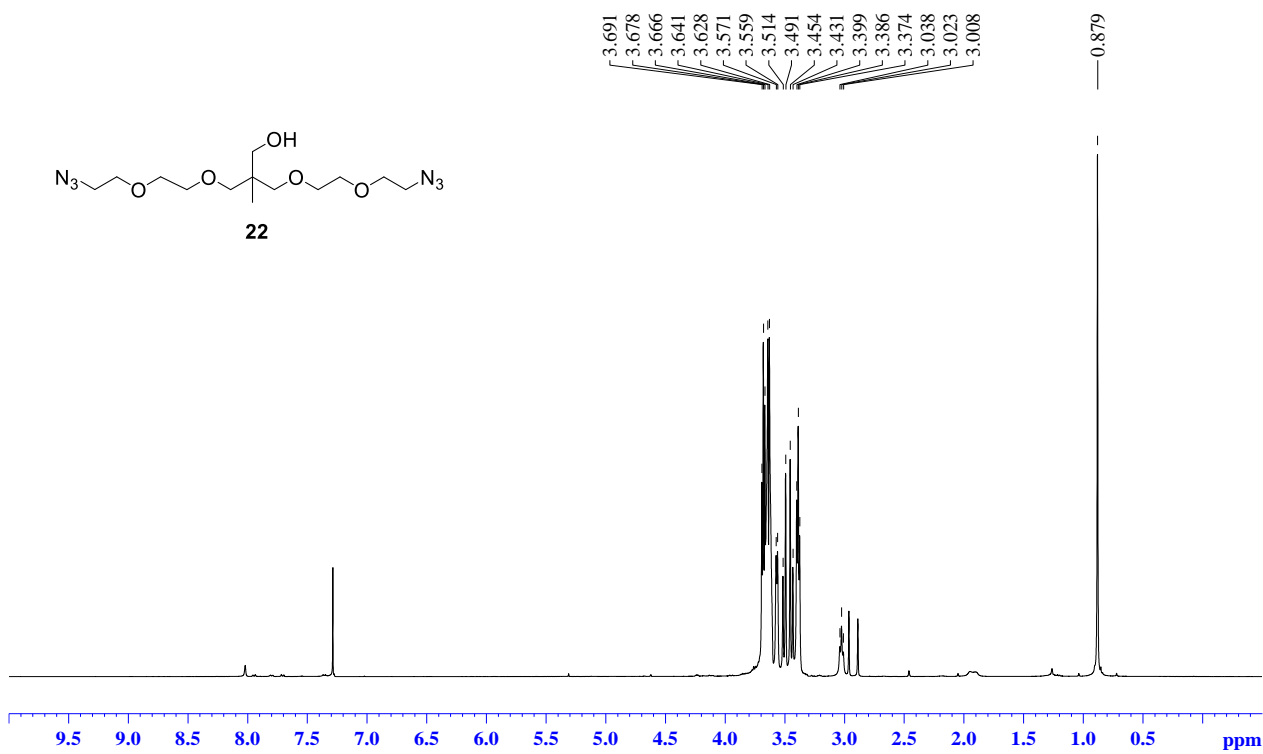
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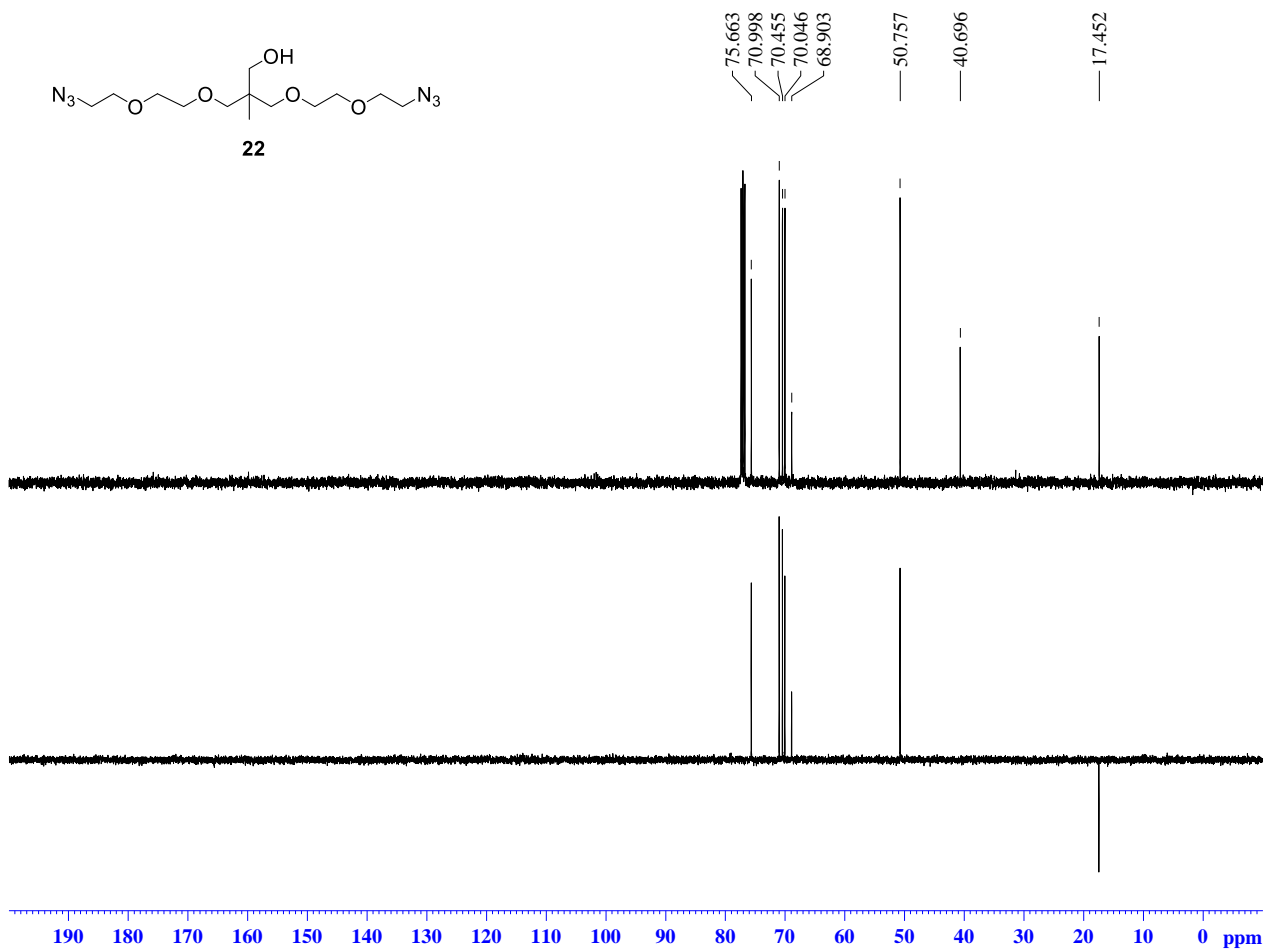
Compound 17: ¹H NMR (D₂O, 400 MHz)



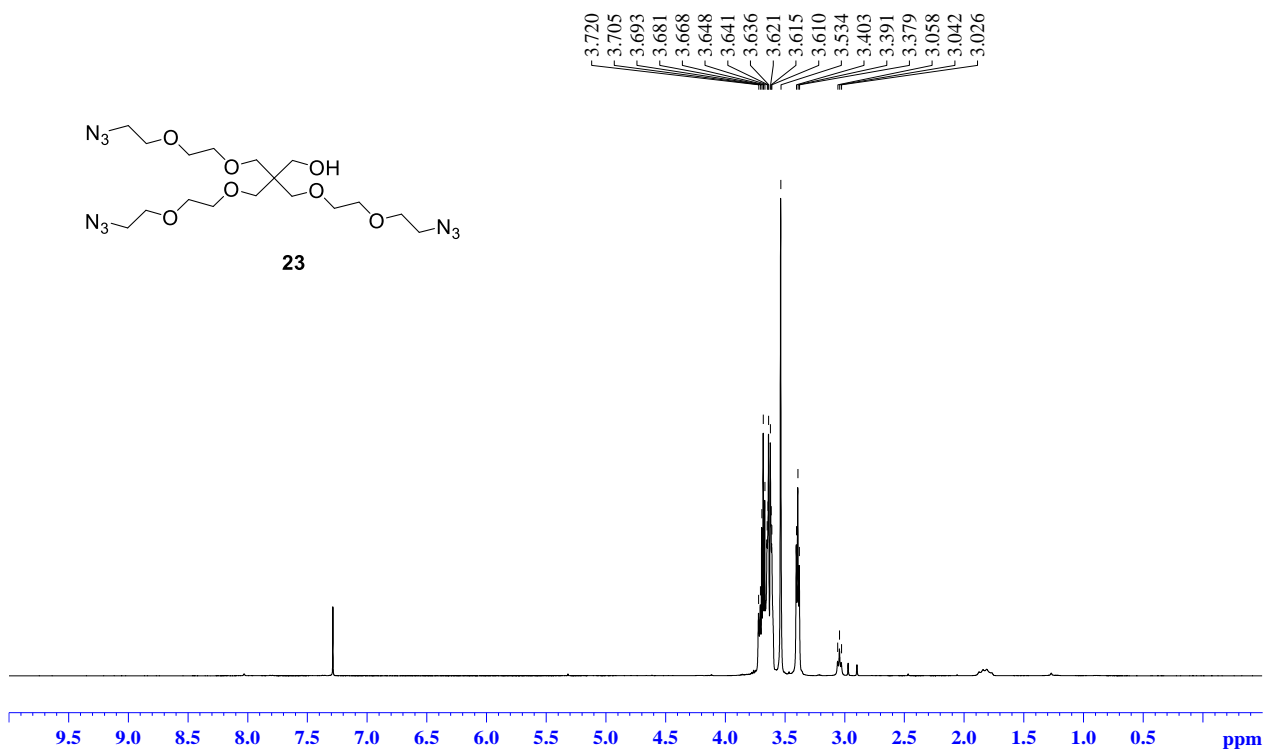
Compound 17: ¹³C and Dept-135 NMR (D₂O, 100 MHz)



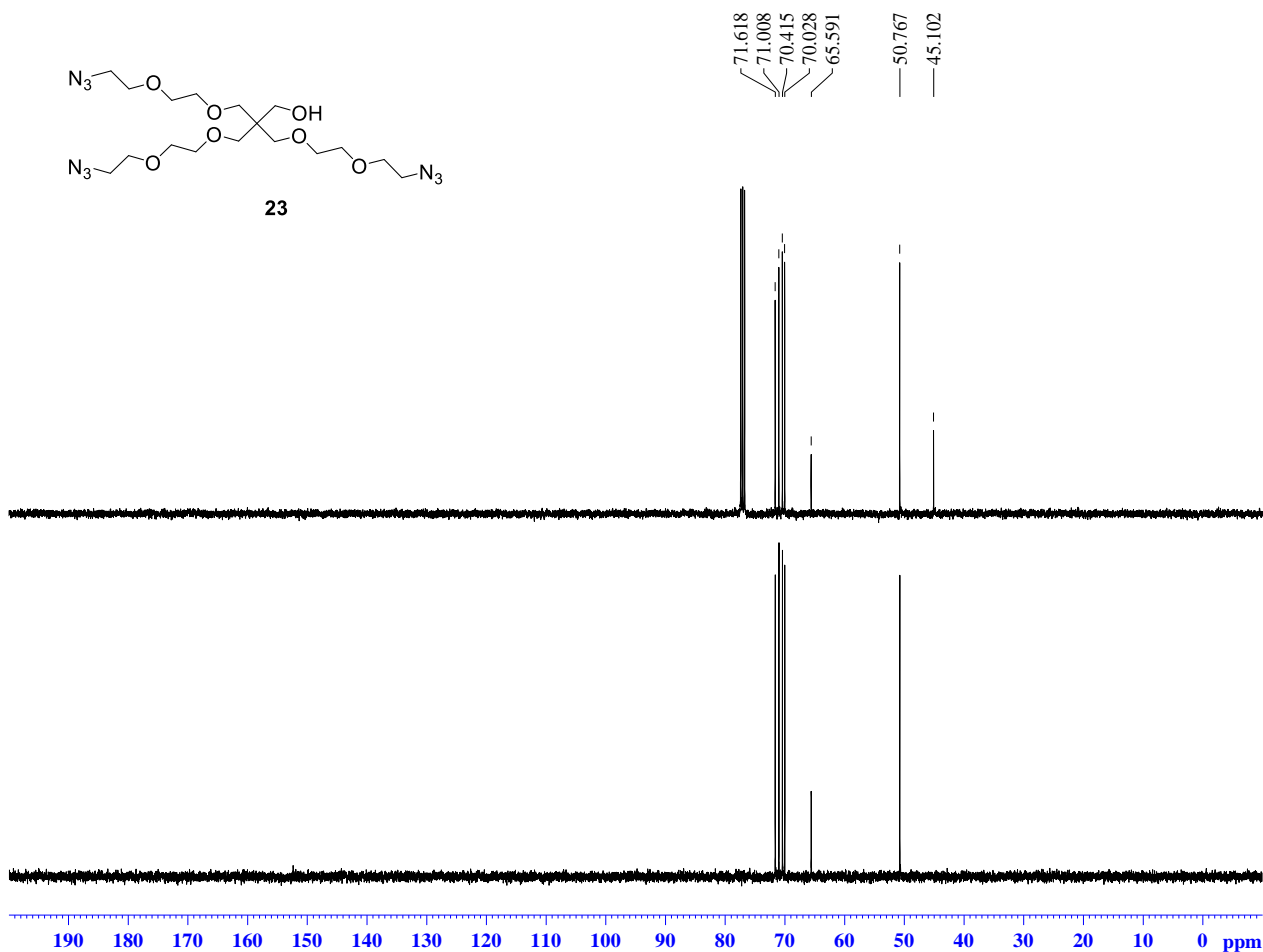
Compound 22: ¹H NMR (CDCl₃, 400 MHz)



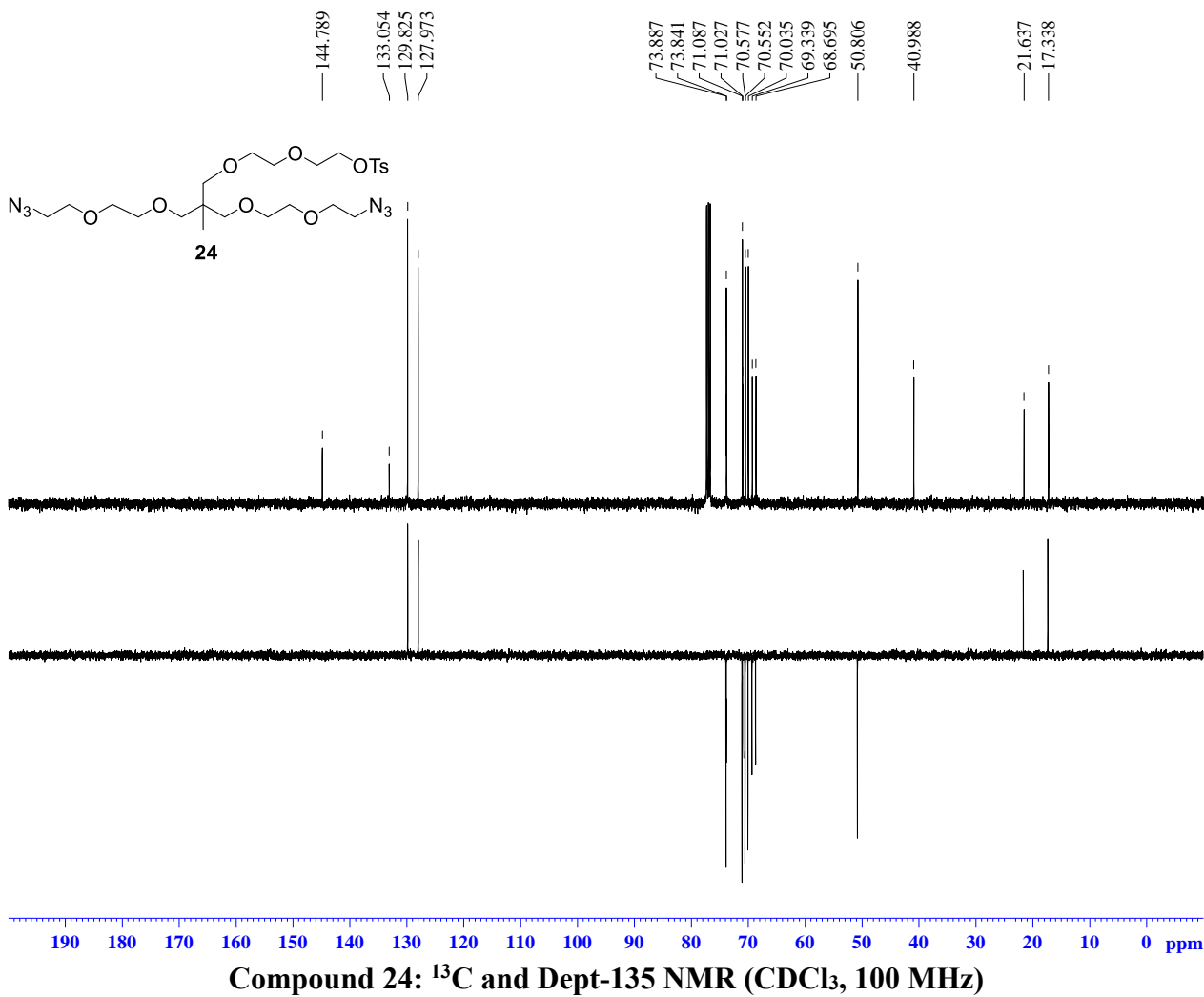
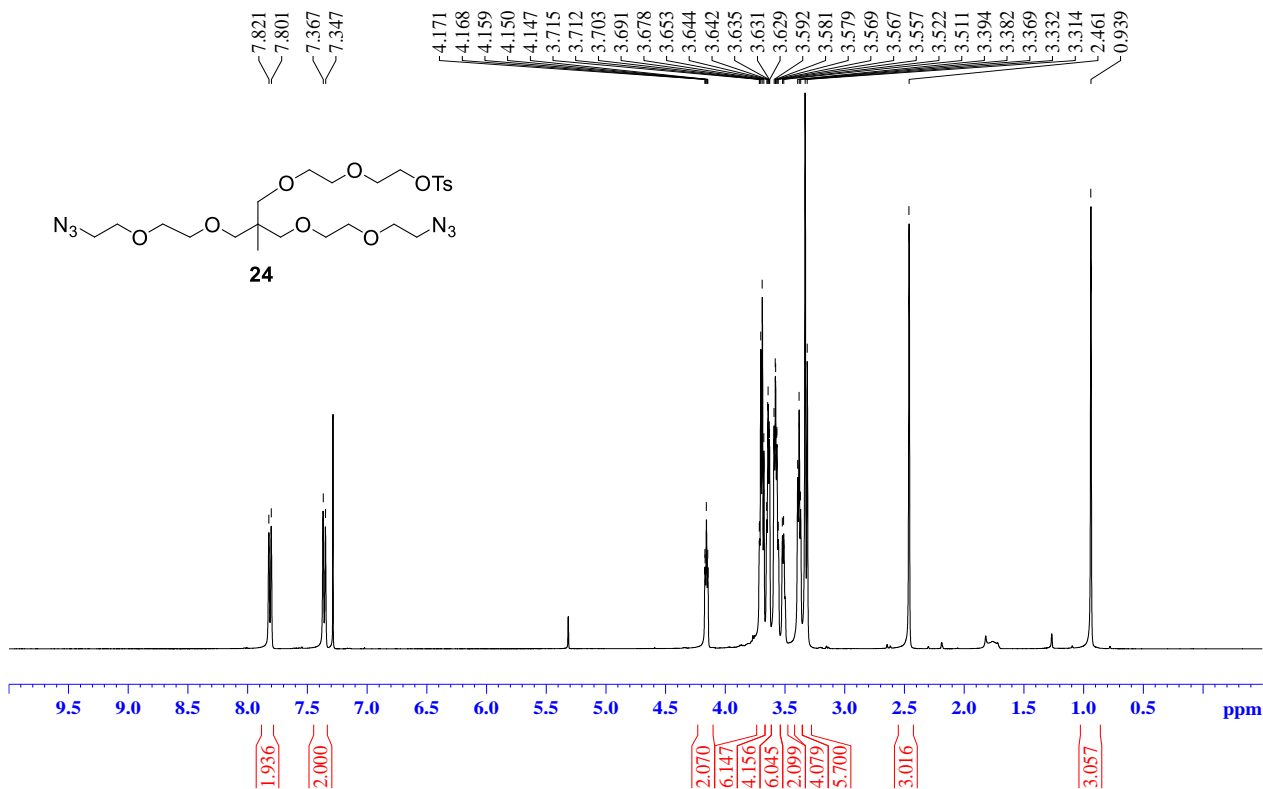
Compound 22: ¹³C and Dept-135 NMR (CDCl₃, 100 MHz)

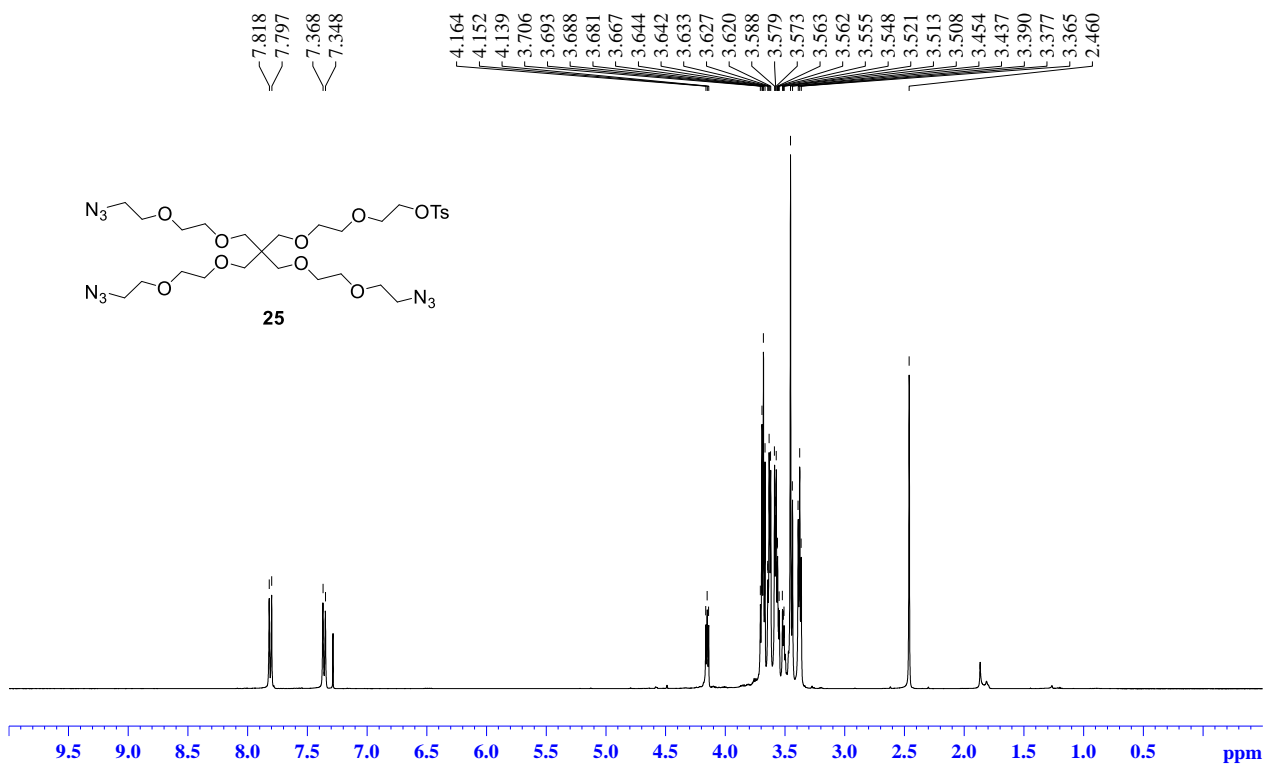


Compound 23: ¹H NMR (CDCl₃, 400 MHz)

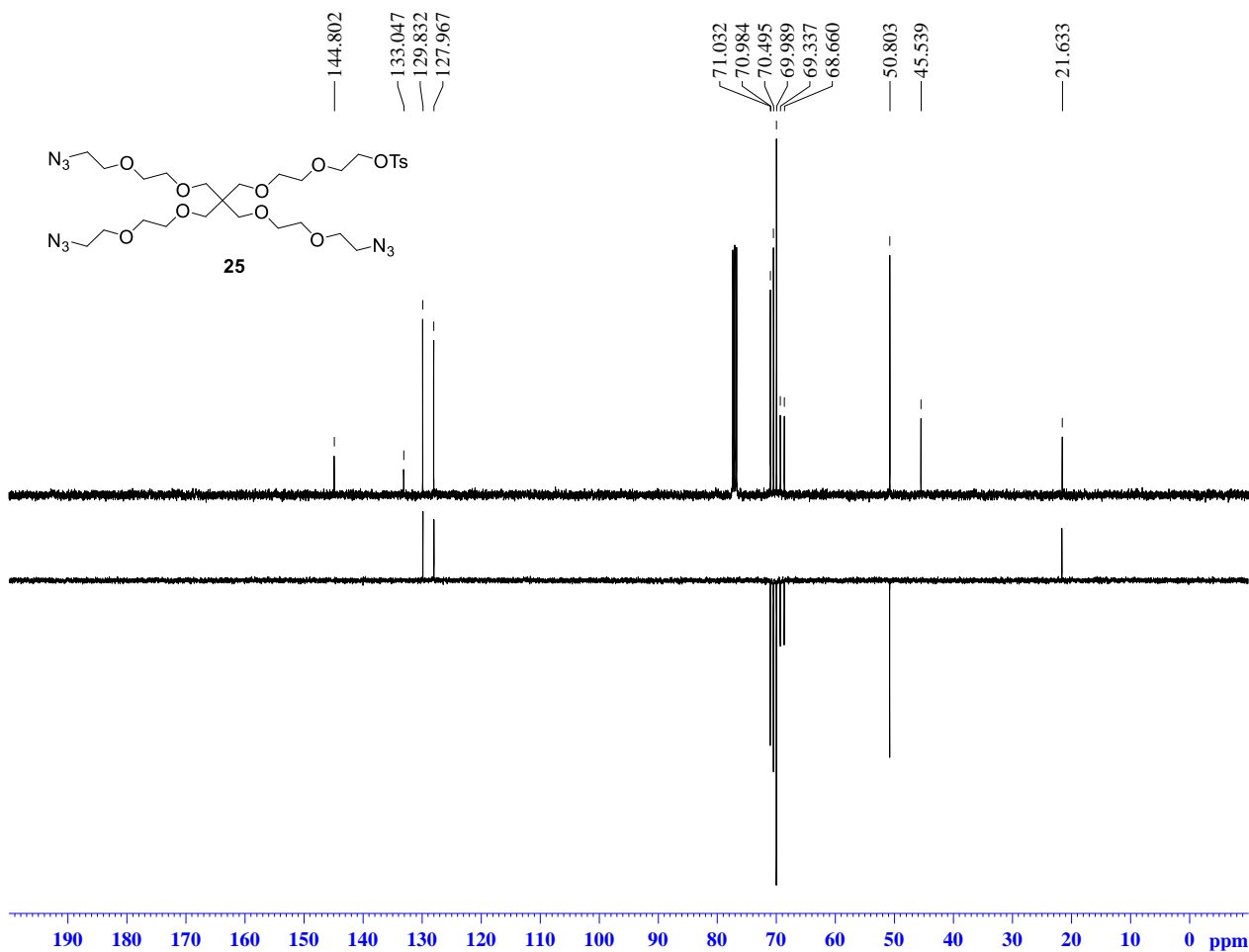


Compound 23: ¹³C and Dept-135 NMR (CDCl₃, 100 MHz)

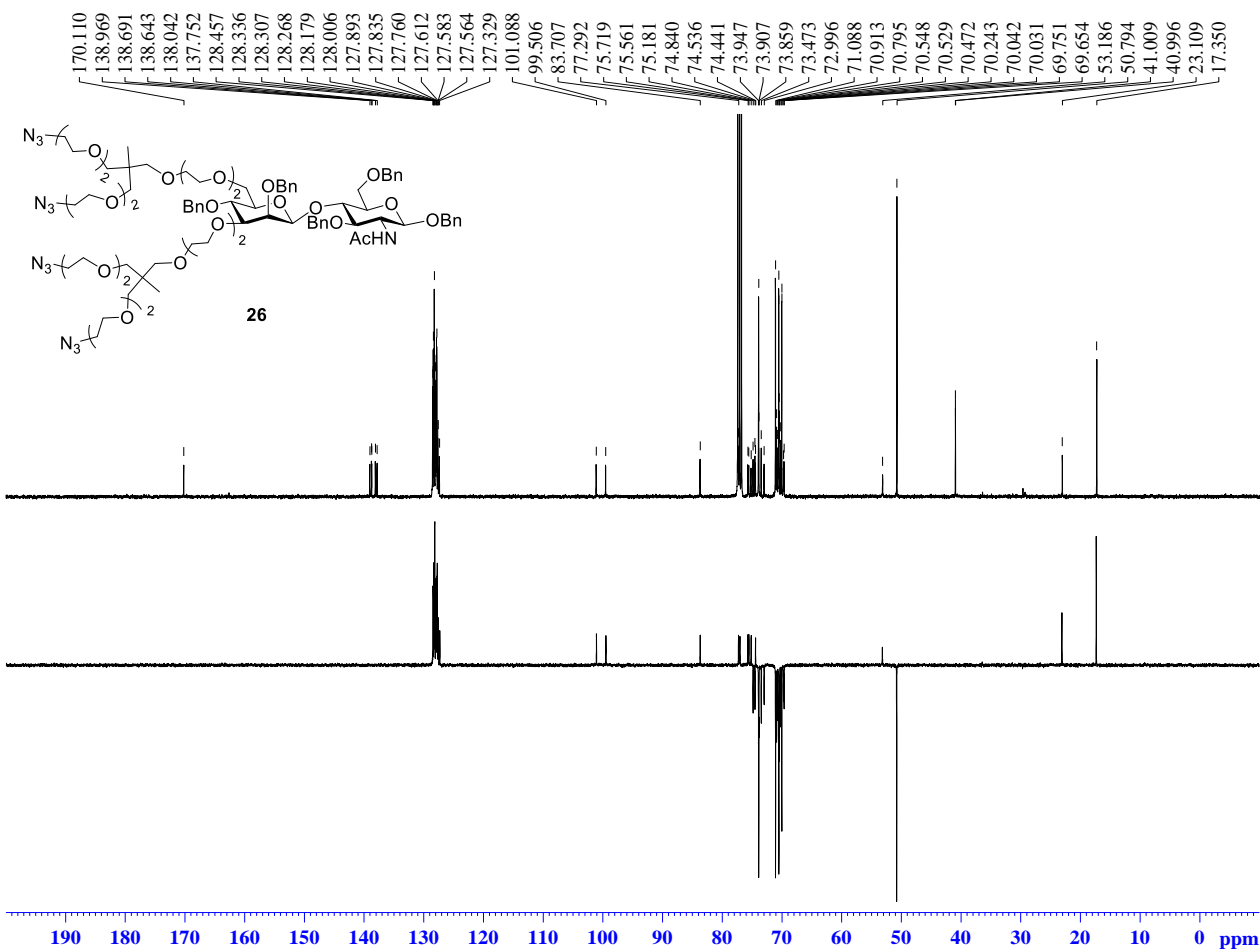
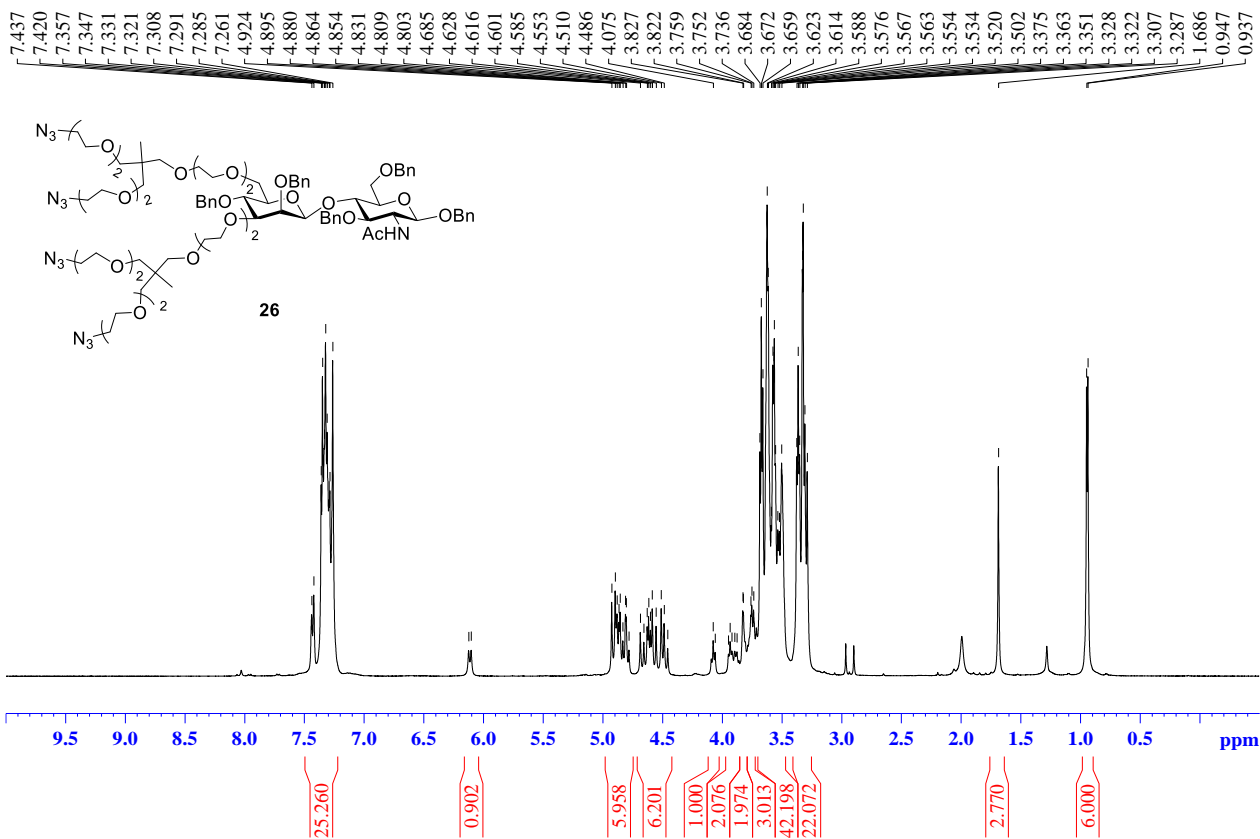


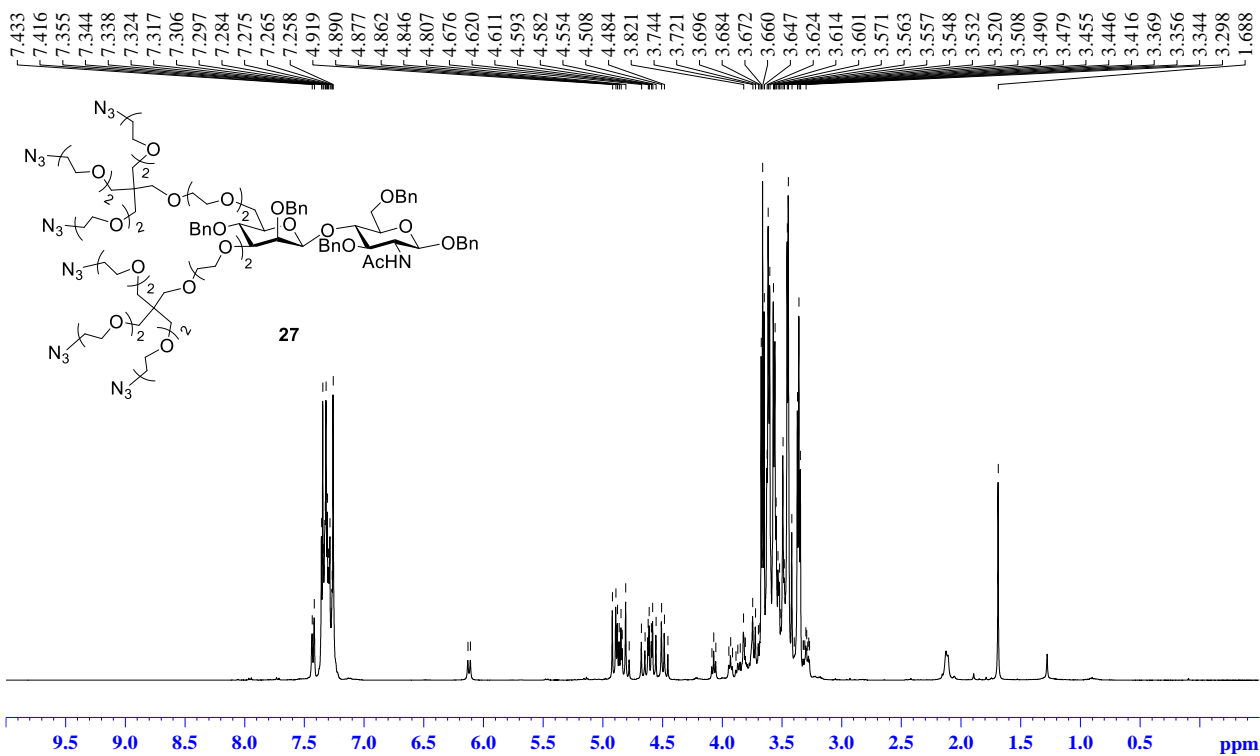


Compound 25: ^1H NMR (CDCl_3 , 400 MHz)

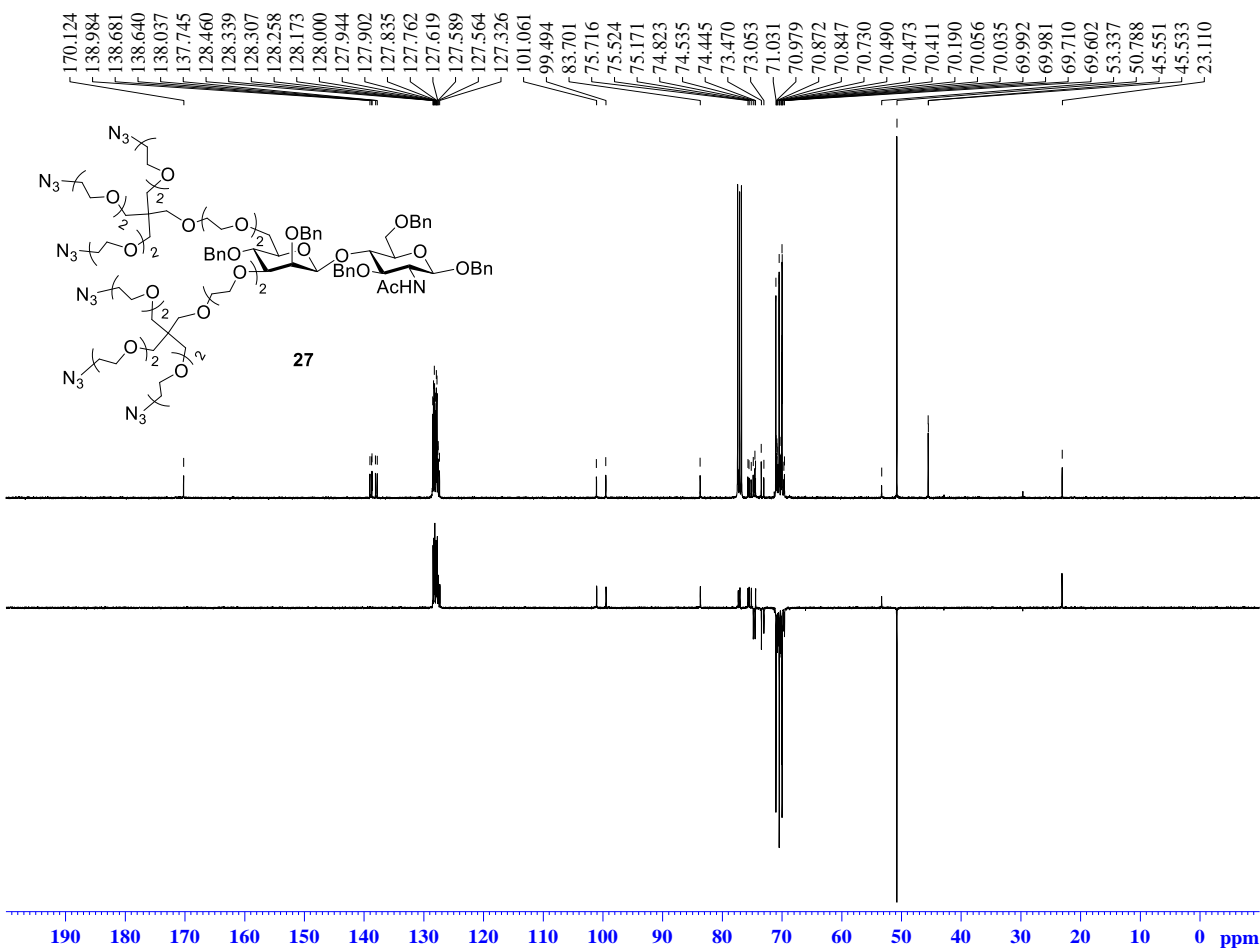


Compound 25: ^{13}C and Dept- ^{135}C NMR (CDCl_3 , 100 MHz)

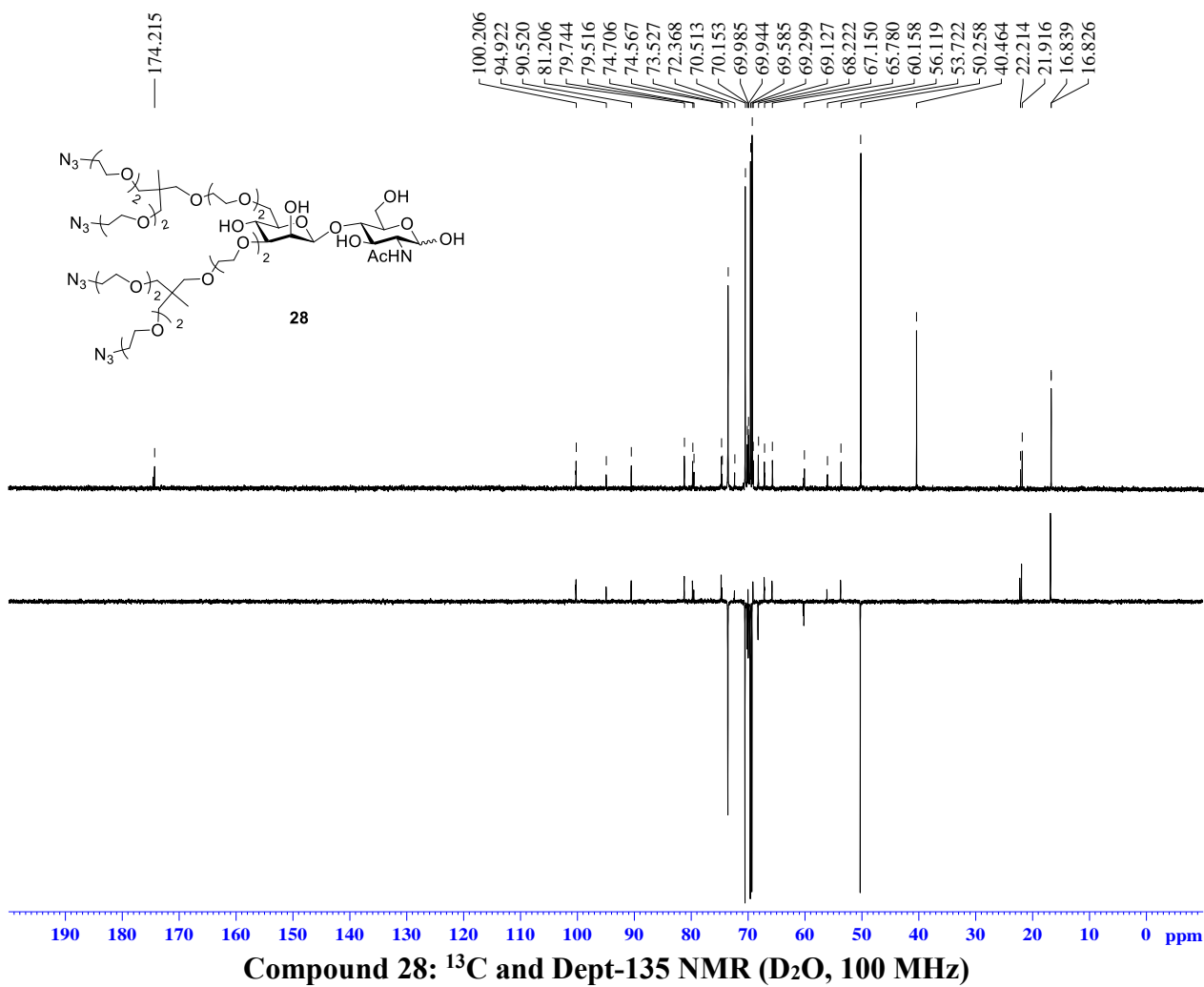
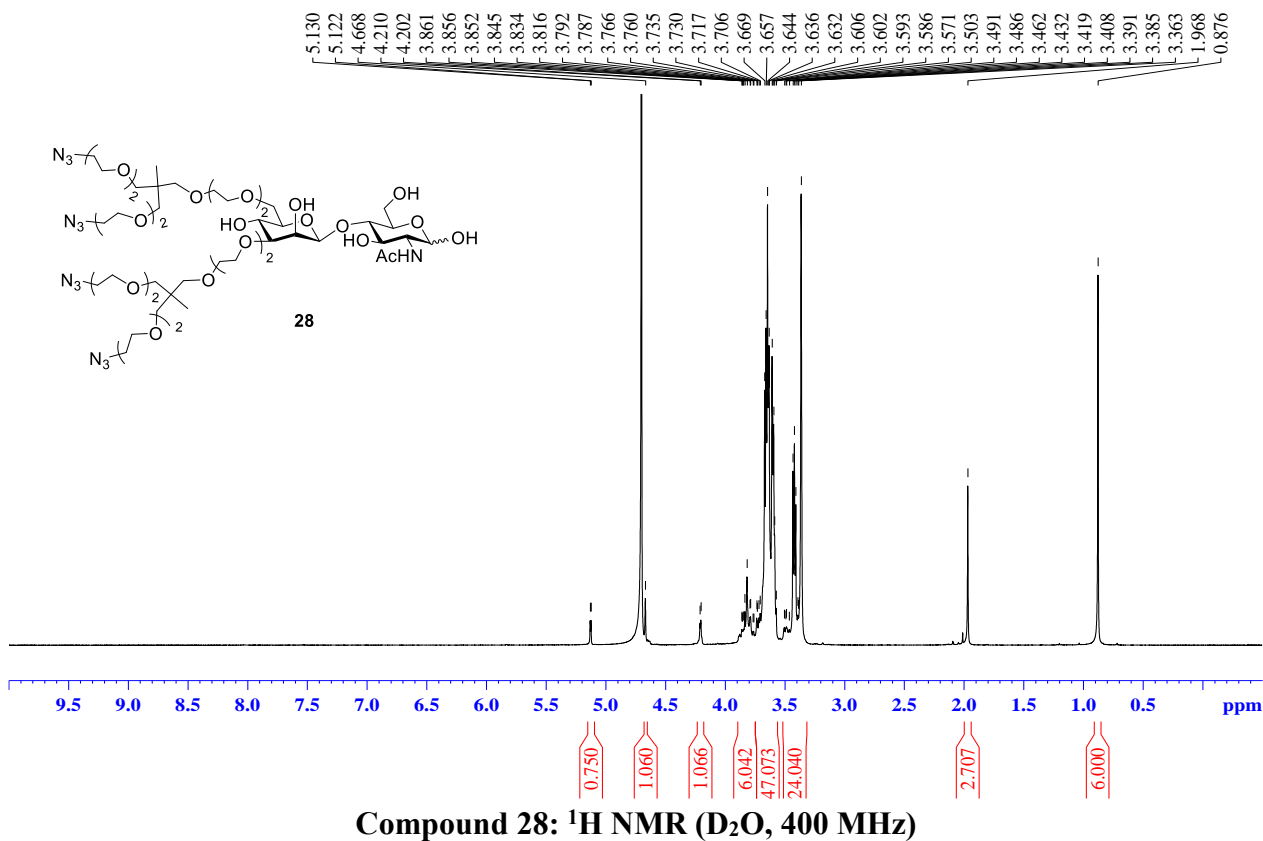


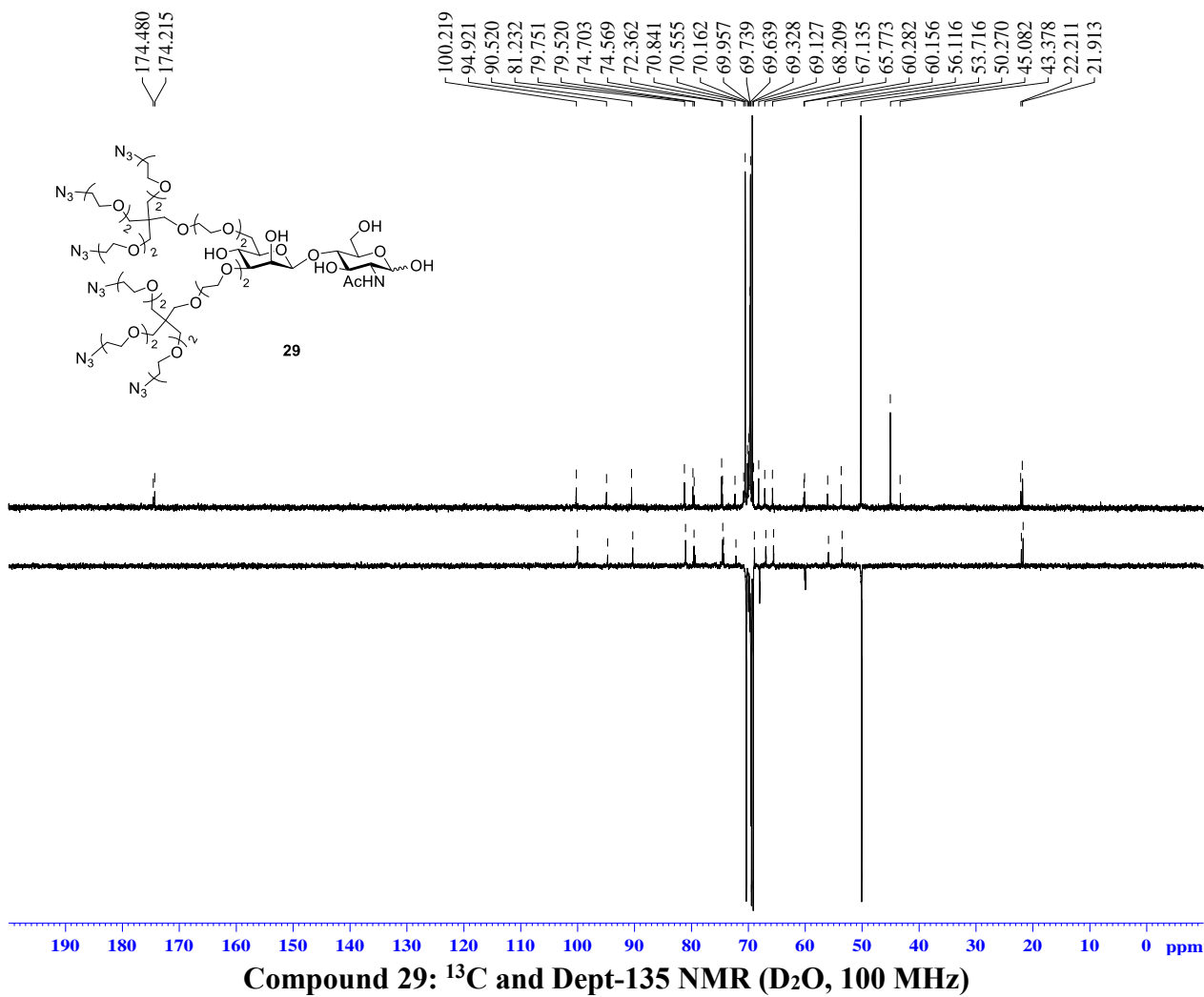
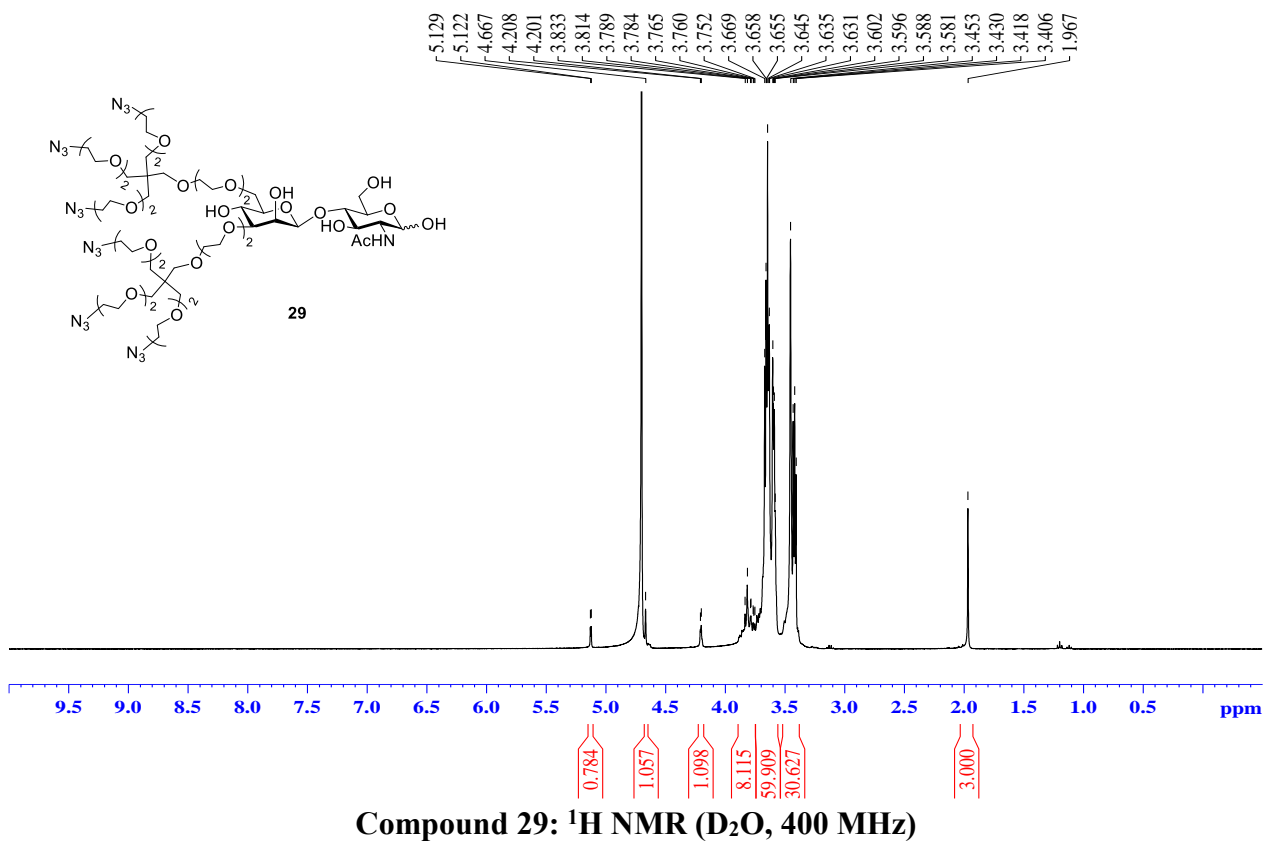


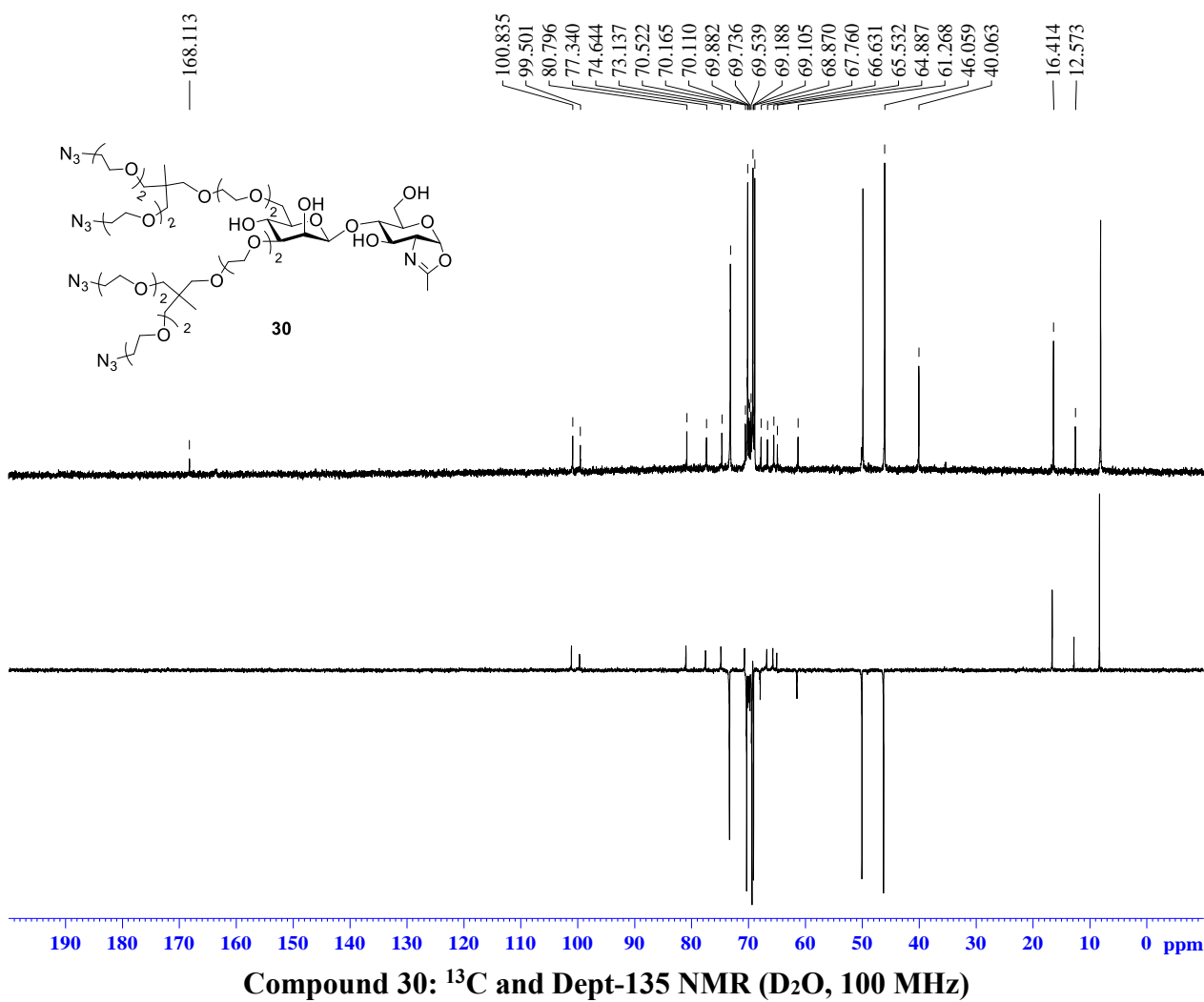
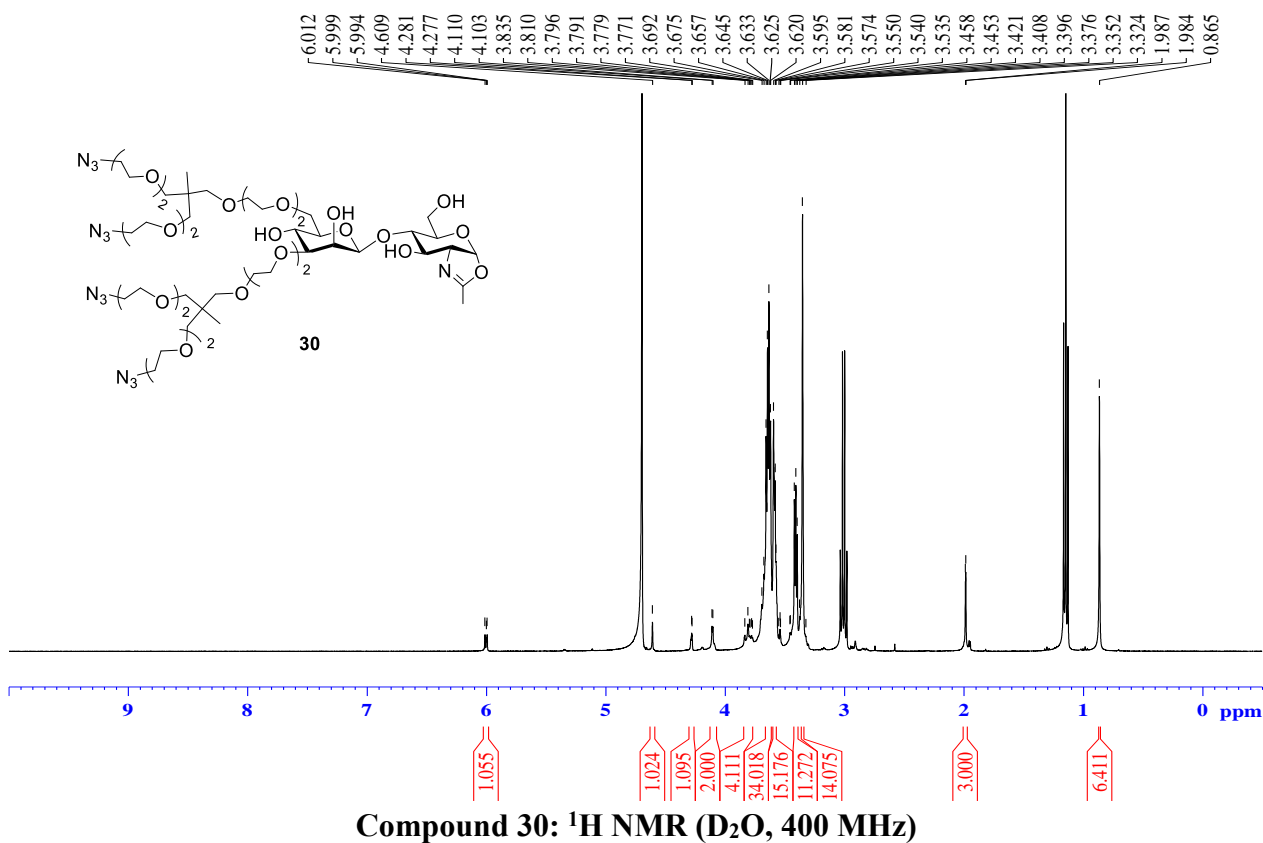
Compound 27: ¹H NMR (CDCl₃, 400 MHz)

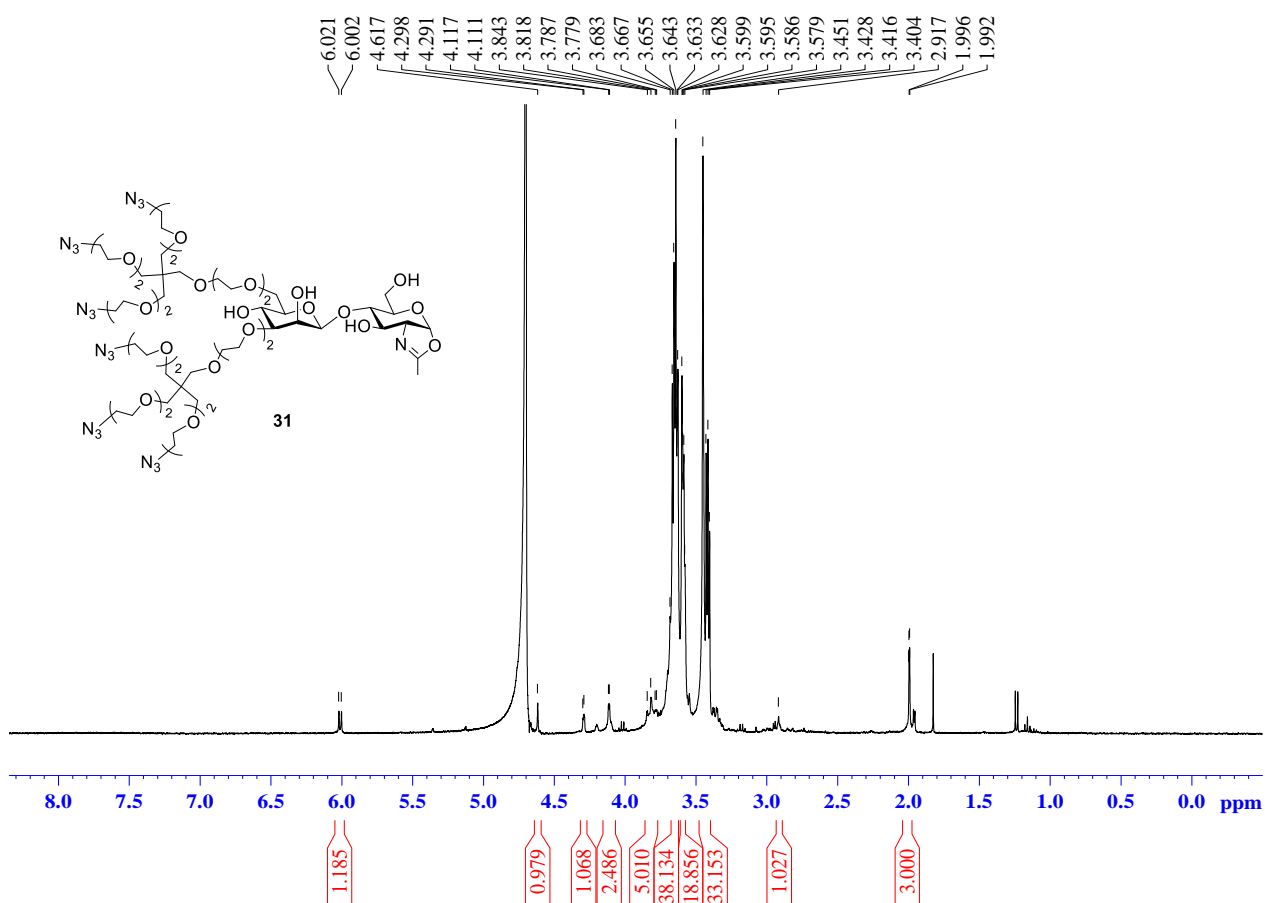


Compound 27: ¹³C and Dept-135 NMR (CDCl₃, 100 MHz)

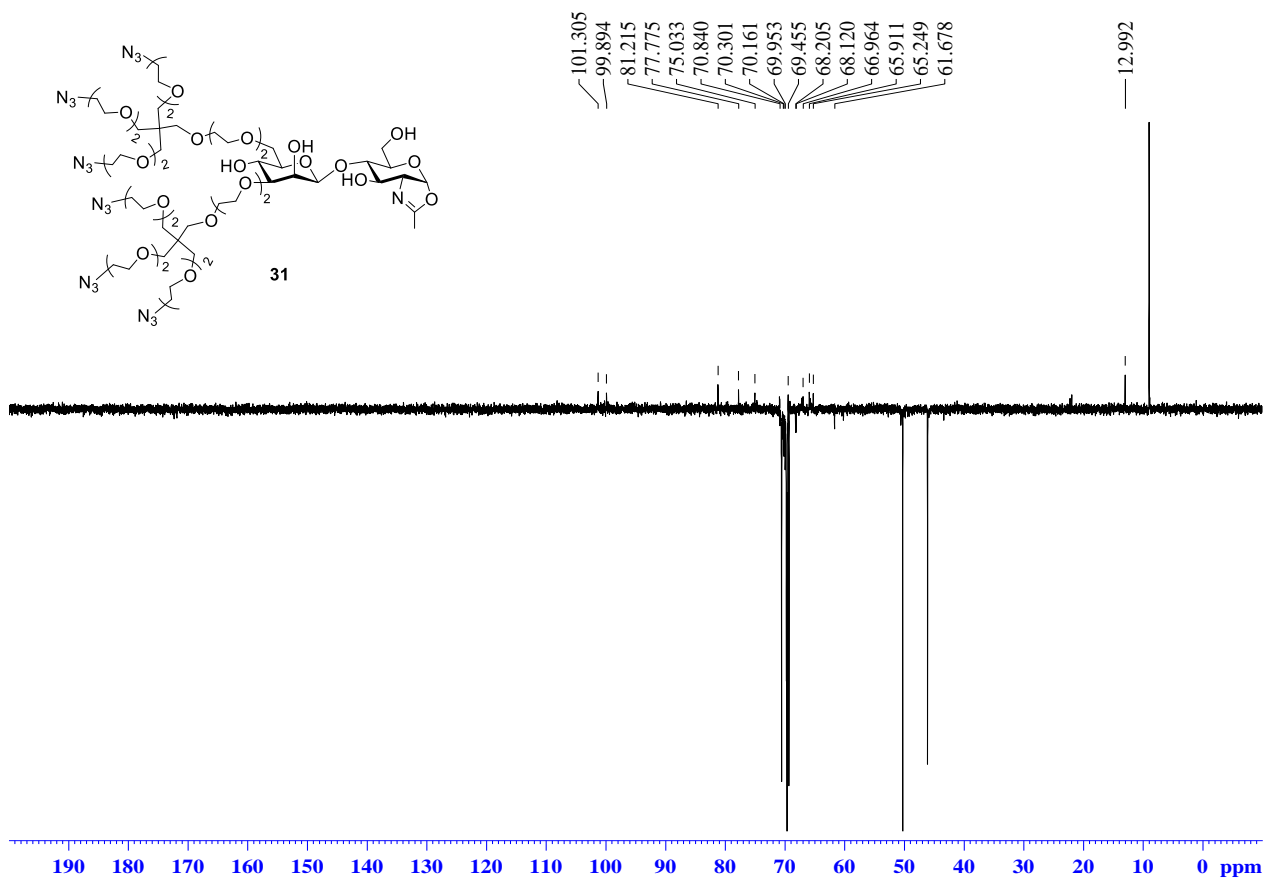








Compound 31: ^1H NMR (D₂O, 400 MHz)



Compound 31: Dept-135 NMR (D₂O, 100 MHz)