

**Supporting Information for**

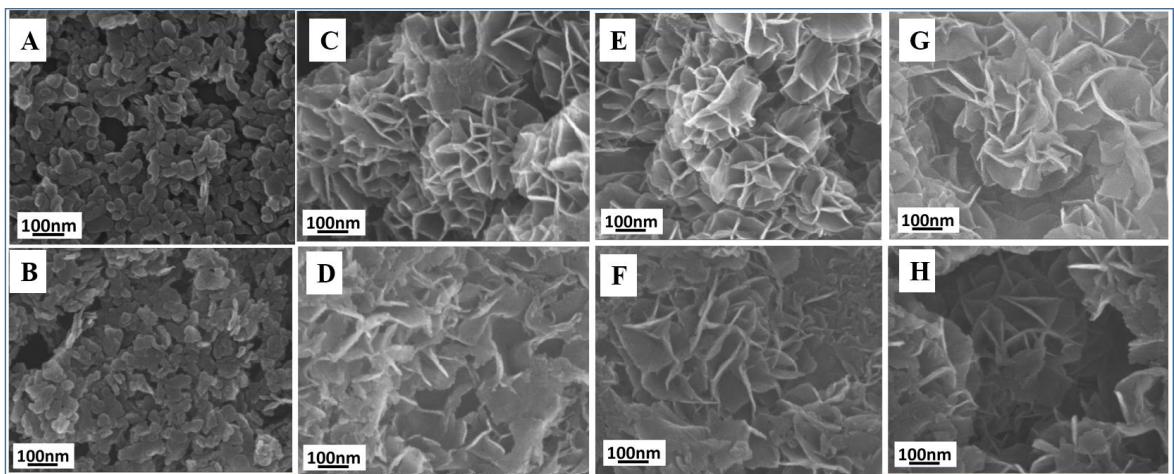
**Acid-Base Sites Synergistic Catalysis over Mg-Zr-Al Mixed Metal Oxide toward Synthesis of Diethyl Carbonate**

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**and Min Wei\***

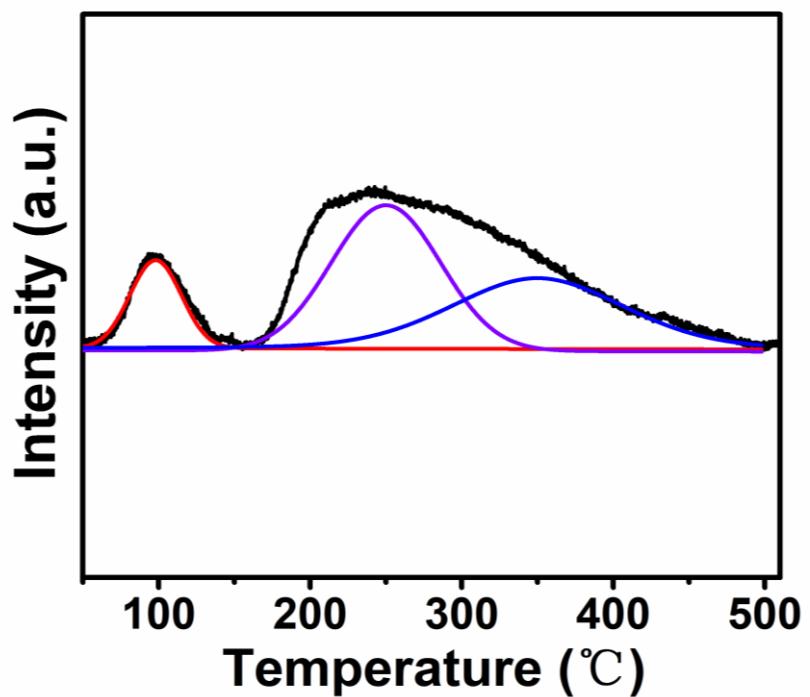
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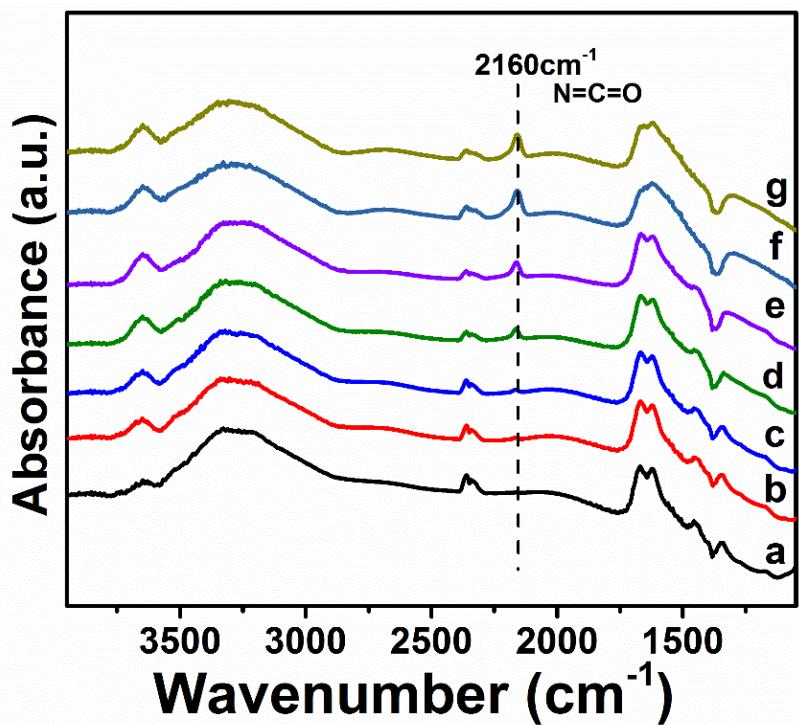
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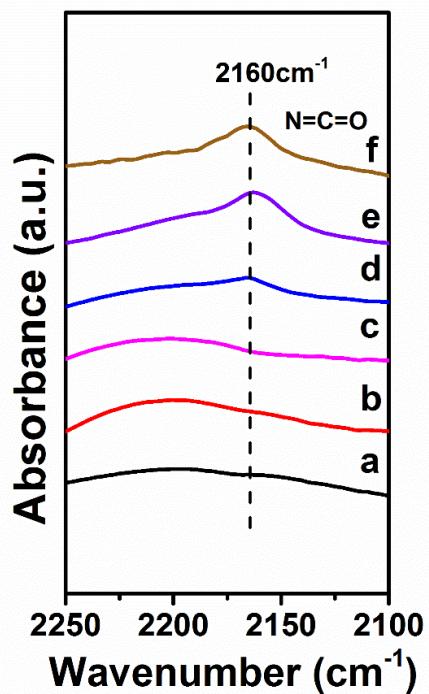
**Figure S1.** SEM images of (A)  $\text{Mg}_2\text{Al}$ -LDH, (B)  $\text{Mg}_2\text{Al}$ -MMO, (C)  $\text{Mg}_2\text{Zr}_{0.22}\text{Al}_{0.78}$ -LDH, (D)  $\text{Mg}_2\text{Zr}_{0.22}\text{Al}_{0.78}$ -MMO, (E)  $\text{Mg}_2\text{Zr}_{0.33}\text{Al}_{0.67}$ -LDH, (F)  $\text{Mg}_2\text{Zr}_{0.33}\text{Al}_{0.67}$ -MMO, (G)  $\text{Mg}_2\text{Zr}_{0.67}\text{Al}_{0.33}$ -LDH, (H)  $\text{Mg}_2\text{Zr}_{0.67}\text{Al}_{0.33}$ -MMO.



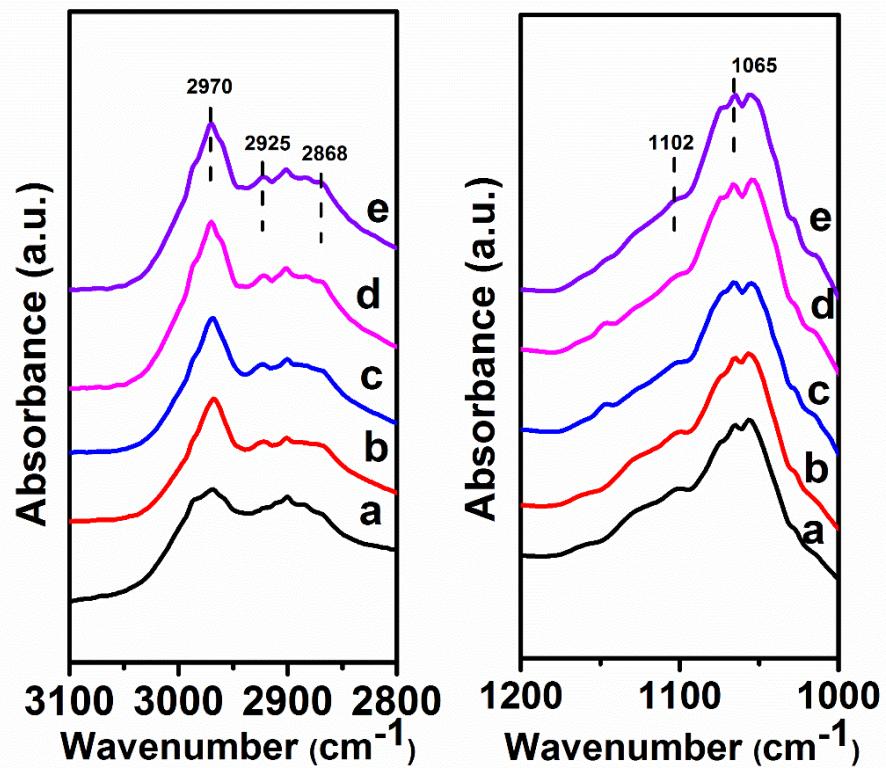
**Figure S2.**  $\text{NH}_3$ -TPD profiles of  $\text{Mg}_2\text{Al}$ -MMO sample.



**Figure S3.** *In situ* FTIR spectra evolution of urea over  $\text{Mg}_2\text{Al}$ -MMO sample at: (a)  $30^\circ\text{C}$ , (b)  $100^\circ\text{C}$ , (c)  $130^\circ\text{C}$ , (d)  $150^\circ\text{C}$ , (e)  $180^\circ\text{C}$ , (f)  $200^\circ\text{C}$ , (g)  $210^\circ\text{C}$ , respectively.



**Figure S4.** *In situ* FTIR spectra evolution of EC over  $\text{Mg}_2\text{Al}$ -MMO sample at: (a)  $100^\circ\text{C}$ , (b)  $120^\circ\text{C}$ , (c)  $150^\circ\text{C}$ , (d)  $180^\circ\text{C}$ , (e)  $200^\circ\text{C}$ , (f)  $210^\circ\text{C}$ , respectively.



**Figure S5.** *In situ* FTIR spectra evolution of ethanol over Mg<sub>2</sub>Al-MMO sample at: (a) 100 °C, (b) 120 °C, (c) 150 °C, (d) 180 °C, (e) 200 °C, respectively.