## Facile metal free reduction based synthesis of pristine and cation doped conductive Mayenite

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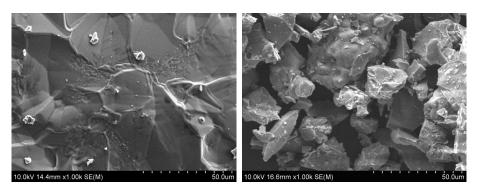
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1. Scanning Electron Microscopy (SEM) data of C<sub>12</sub>A<sub>7-x</sub>V<sub>x</sub>:e-



**Fig. S1:** SEM graph of  $C_{12}A_{7-x}V_x$ :e<sup>-</sup> where x = 1, sample heat treated at 1550 °C in N<sub>2</sub>- atmosphere.