

Supporting Information

How to tailor porous boron nitride properties for applications in interfacial processes

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Table S1. Summary of studies relating to doping of porous boron nitride (BN) presented in Table 1.

Dopant	BN structure	Dopant content	Dopant chemical environment	Dopant role in the study	Nature of the study	Ref.
C	Porous BN	5 - 20 wt% C	Within basal planes	Reduction of bandgap	Experimental	¹
C	Porous BN	10 -12 wt% C	Within basal planes	Addition of sorption sites	Experimental	²
C	BN nanosheets	8 - 15 wt% C	Within basal planes	Addition of sorption sites Reduction of bandgap	Experimental	³
C	BN nanosheets	Approx. 6 - 9 at% C	Within basal planes	Addition of active catalytic sites Reduction of bandgap	Experimental	⁴
C	BN nanosheets	14 - 23 at% C	Within basal planes	Addition of sorption sites	Computational + Experimental	⁵
O	BN nanosheets	5 - 20 at% O	Within basal planes On edges	Reduction of bandgap Tuning of magnetic properties	Computational+Experimental	⁶
O	Porous BN	-	Within basal planes	Tuning of magnetic properties	Computational + Experimental	⁷
O	Porous BN	Only at% of B and N atoms included	Within basal planes	Reduction of bandgap	Experimental	⁸
C, O	Porous BN	8 at% C 6 at% O	Within basal planes	Increase in specific surface area and adsorption capacity	Experimental	⁹
Si	BN nanotubes	-	Within basal planes	New synthesis technique	Experimental	¹⁰
Si	BN nanotubes	0.08 at% Si experimental, 5 at% Si computational	Within basal planes	Reduction of bandgap	Computational+Experimental	¹¹
P	Porous BN	1 - 5 wt% P	Within basal planes	Addition of sorption sites	Experimental	¹²
S	h-BN	-	Within basal planes	Reduction of bandgap	Computational	¹³
S	h-BN	-	Within basal planes	Reduction in electrical resistivity	Experimental	¹⁴
F, C, O	Porous BN	-	Within basal planes	Reduction of bandgap	Computational	¹⁵

				Addition of sorption and catalytic sites		
P, S, O, F, Cl	h-BN monolayer	-	Within basal planes	Different reduction of bandgap depending on dopant	Computational	¹⁶
Cu	BN nanobelts	1 - 4 wt% Cu	Within basal planes	Creation of electric field within material Electron transfer between reactant and Cu sites	Experimental	¹⁷
Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu, Zn, Mo, Ru, Rh, Pd, Ag	h-BN monolayer	-	On monolayer surface	Reduction of reaction limiting potential	Computational	¹⁸
Pt, Pd, Au, Ag	BN monolayer	-	Within and on monolayer surface	Reduction of bandgap Tuning of magnetic properties	Computational	¹⁹
Au	Porous BN	-	Composite form	Introduction of plasmonic heating	Experimental	²⁰

Table S2. Summary of bottom-up methods to produce shaped porous BN along with the material properties.

Materials	Precursors	Reaction conditions	S _{BET} [m ² g ⁻¹]	ρ ^a [mg cm ⁻³]	Ref.
BN aerogel	Graphene, boron oxide	1600-1800 °C (N ₂)	440	60	^{21,22}
BN aerogel	Graphene/carbon nanotube, borazine	900 °C (Ar/H ₂); etching 600 °C	180-1450	0.6-4.6	²³
BN aerogel	Graphene aerogel, borazine	1500 °C (Ar); etching 600 °C	1080	0.1	²⁴
BN aerogel	Graphene oxide/carbon nanotube, boron oxide	1600 °C (N ₂)	720	N/A	²⁵
BN aerogel	N-doped graphite, boron oxide	1700 °C (N ₂)	170	30.4	²⁶
BN aerogel	Polymeric aerogel, boric acid	1000-1200 °C (NH ₃)	1150-1410	180	²⁷
BN aerogel	M-2B aerogel	1100 °C (NH ₃)	780	15	²⁸
BN aerogel	M-2B aerogel	1200 °C (NH ₃)	920	15.5	²⁹
BN aerogel	M-2B aerogel	1400 °C (Ar)	990	86.4	³⁰
BN aerogel	M-2B pellet	900-1350 °C (N ₂)	720-1030	154	³¹
BN aerogel	BNNS, 1,4-butanediol diglycidyl ether	RT aqueous reaction (24 h)	N/A	10.4-30	³²
BN aerogel	BNNS, urea	RT aqueous reaction (1 week)	280	1.4-20	³³
Structured BN	Porous BN powder	Spark plasma sintering	430	786	³⁴
Structured BN	Boric acid-cured melamine resin	1000 °C (NH ₃)	1530	310	³⁵

^a ρ = bulk density of shaped BN

Table S3. Summary of separation studies using porous BN as adsorbent, showing the type of separations (split into liquid/vapor and gas phase), example of species involved, adsorption conditions (initial concentration of pollutant (C_0)), quantity adsorbed (maximum adsorbed amount (q_{\max})), and sorption mechanisms suggested (related to Table 3).

Separation in liquid/vapor phase	Example species	C_0 range studied (mg L ⁻¹)	q_{\max} range (mg g ⁻¹)	Sorption mechanisms suggested	Ref.	
Trace metal removal from water	Cu ²⁺	200 - 1870	200 - 819	Mainly ion-exchange interactions dominated by electrostatic and surface complexation. Hydrogen bonding and physisorption also reported. Increased adsorption in the presence of defects and higher SSA	36,37	
	Pb ²⁺	6 - 200	204 - 845			
	Cr ³⁺	52 - 100	120 - 387			
	Ce ³⁺	52	282			
	Ni ²⁺	52 - 700	95 - 235			
	Co ²⁺	52	215			
	Cd ²⁺	200 - 600	107- 561			
	As ⁵⁺	1 - 50	5 - 32			
Removal of dyes from water	Methylene blue	10 - 350	107 - 13973	Mainly π - π stacking interactions. Electrostatic interactions, physisorption	36-38	
	Methyl Orange	40	298 - 395			
	Rhodamine B	3 - 100	76 - 992			
	Basic Yellow	90	424			
	Congo Red	50 - 130	307 - 782			
PFAS from water	PFOS	200	~57	Electrostatic interactions	39	
	PFDA	50	~90			
Oils and organic solvents	Engine oil	--	18000 - 56800	Capillarity effect, pore filling, SSA	40-42	
	Ethanol	--	14000 - 25000			
	Acetone	--	25000			
	Toluene	--	16000 - 32000			
	Toluene/n-heptane/methanol	--	~600			
	Cyclohexane	--	5000			
Removal of bio waste from water	Tetracyclines	20 - 300	118 - 1100	π - π stacking interactions, electrostatic interactions, van der Waals forces	36-38	
	Levofloxacin	20 - 300	318			
	Sulfamethazine	20 - 300	19			
Desulfurization of oil	Dibenzothiophene (DBT) in n-octane	500 - 800	35 - 65 mgS g ⁻¹	Lewis acid-base interactions	43,44	
Iodine removal	Iodine vapor	--	2120	Physisorption, Lewis acid-base interactions	45	
	Iodine/ n-hexane	50	61			
Separation in gas phase	Species involved	Conditions		q_{\max} range (mmol g ⁻¹)	Sorption mechanisms suggested	Ref.
		T (°C)	P (bar)			
Pre-combustion carbon capture	CO ₂ /H ₂	25	20	CO ₂ : ~8	Physisorption. Pore characteristics and electrostatic interactions key at low pressure. At high pressure volume and SSA play key role	2,46
		25	40	CO ₂ : ~19		
Post-combustion carbon capture	CO ₂ /N ₂	25	1	CO ₂ : 1.6 – 4.6 N ₂ : 0.2 – 0.3		

Natural gas sweetening	CO ₂ /CH ₄	25 25	1 70	CO ₂ : 1.6 – 3.9 CH ₄ : 0.6 – 0.7 CH ₄ : ~9.0	Physisorption. Electrostatic interactions affect less CH ₄	^{2,46,47}
Formaldehyde from air	HCHO	25	1	0.63 (20 ppm C ₀)	Physisorption, hydrogen bonding, π - π conjugation	⁴⁸
Light hydrocarbons separation	N ₂ , CH ₄ , C ₂ H ₄ , C ₂ H ₆ , C ₃ H ₆ , C ₃ H ₈	25	1	N ₂ : 0.1 CH ₄ : 0.5 C ₂ H ₄ : 2.1 C ₂ H ₆ : 3.0 C ₃ H ₆ : 4.5 C ₃ H ₈ : 5.5	Pure physisorption (dispersion forces)	⁴⁹
Ammonia	NH ₃	25	1	NH ₃ : 5.3 CO ₂ : 0.9	Physisorption, Lewis acid-base interactions and H-bonding	⁵⁰

Table S4. Summary of gas storage studies using porous BN as adsorbent, showing the surface area of the material, and the performance metrics at given conditions (related to Table 4).

Gas stored	SSA _{BET} (m ² g ⁻¹)	T (°C)	P (MPa)	Gas uptake (wt%)	Desorption level (%) ^a	Ref
H ₂	150	RT ^b	10	1.8	30	51,52
	210	RT	10	2.6	30	51,52
	260	RT	10	2.9	20	52
	790	RT	10	4.2	50	53
	1560	-196	0.1	1.07	N/A	54
	215	25	10	4.07	N/A	55
	1150	-196	1	2.3	100	56
	1690	25	3	5.6	84	57
	1040-1070	-196	0.1	1.41-1.6	N/A	58
			1	1.9-2.14	N/A	
	1900	-196	1	2.6	100	59
	540	RT	5	5.7	89	60
	400-1290	-196	0.1	0.98-1.35	N/A	61
			1	1.65-2.33	100	
CH ₄	440-720	0	0.1	0-3	N/A	62
	1050	0	0.1	1.1	N/A	47
	1500	25	7	13.6	N/A	35

^aPercentage of gas released when the pressure is reduced to ambient condition; ^bRT stands for room temperature.

Table S5. Summary of catalysis studies using porous BN as a catalyst, showing the type of catalysis (i.e., heterogenous catalysis, photocatalysis or electrocatalysis), the targeted reaction and some of the key performance indicators (related to Table 5).

Heterogeneous catalysis						
Reaction studied	Reaction conditions	Feed ratio/reactant mixture	Conversion rate	Selectivity rate	Catalyst stability	Ref.
Oxidative dehydrogenation of propane	T = 490 °C	2:1:3.67 propane:O ₂ :N ₂	14.0% propane	79% propylene	Min 32 h	⁶³
Oxidative dehydrogenation of n-butane, isobutane	T = 460 °C	1:1:8 alkane:O ₂ :N ₂	7.2% n-butane 6.2% isobutane	76.2% butene 75.4% butene	- -	⁶⁴
Methane oxidation	T = 690 °C T = 720 °C	2:1:4 methane:O ₂ :N ₂	20.5% methane 37.0% methane	76% CO 81.4% CO	Min 20 h -	⁶⁵
Styrene epoxidation	T = 80 °C	26.5 mmol TBHP 25 mL acetonitrile 10 mmol styrene	17.7-23.9% styrene	76.2-88.0% styrene oxide	Min 9 h	⁶⁶
Aerobic oxidative desulfurization	T = 150 °C ambient pressure	40 mL oil (500 ppm DBT)	-	84.8-98.8% DBT removal	Min 10 recycling cycles	⁶⁷
Acetylene hydrochlorination	T = 200 °C	1:1 HCl:acetylene	72% acetylene	> 96% vinyl chloride	-	⁶⁸
Acetylene hydrochlorination	T = 280 °C	1:2 HCl:acetylene	>99% acetylene	>99% vinyl chloride	Min 1000 h	
Photocatalysis						
Reaction	Reaction phase	Irradiation range	Light source	Sacrificial agent	Production rate	Ref.
H ₂ generation	Liquid	200-2500 nm	300 W Xe arc lamp	TEOA	47.1 μmol H ₂ g ⁻¹ h ⁻¹	⁶⁹
H ₂ generation	Liquid	Specified as UV-Vis (300-800 nm) > 420 nm	300 W Xe lamp	TEA	~45.0 μmol H ₂ h ⁻¹	¹
				TEA	3.6 μmol H ₂ h ⁻¹	
CO ₂ photoreduction	Gas	> 420 nm		H ₂ O	4.7 μmol CO h ⁻¹ 1.5 μmol H ₂ h ⁻¹	
CO ₂ photoreduction	Gas	> 325 nm > 400 nm	300 W Xe arc lamp	H ₂	1.2 μmol CO g ⁻¹ h ⁻¹ 0.2 μmol CO g ⁻¹ h ⁻¹	⁷⁰
CO ₂ photoreduction	Gas	Specified as UV-vis	300 W Xe lamp	H ₂ O	12.5 μmol CO g ⁻¹ h ⁻¹ 3.3 μmol H ₂ g ⁻¹ h ⁻¹	⁷¹
Electrocatalysis						
Reaction	Catalyst	Formation rate	Solution	Faradic efficiency/ Electron transfer number	Time/ Durability	Ref.

N ₂ fixation to NH ₃	h-BNNS	22.4 µg NH ₃ h ⁻¹ mg _{cat} ⁻¹	0.1 M HCl	4.7% @-0.75V vs RHE	2 h	⁷²
N ₂ fixation to NH ₃	Porous BN	18.2 µg NH ₃ h ⁻¹ mg _{cat} ⁻¹	0.1 M Na ₂ SO ₄	5.5% @-0.70V vs RHE	2 h	⁷³
Oxygen reduction reaction	Pt/porous BN	< 0.6% H ₂ O ₂	0.1 M HClO ₄	>3.99 electrons	10 ⁴ cycles	⁷⁴
Oxygen reduction reaction	BNNT BNNS sputter-deposited BN	-	0.5 M H ₂ SO ₄	-	-	⁷⁵

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